

Rev: 5/6/2024 9:49:00 AM

# PURCHASE ORDER

**REVISED**  
76848DK



To: **The Bindery**

**8309 Brooklyn Blvd**

**Brooklyn Park, MN 55445**

Attn: **Eric Feuerstein**

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

QUANTITY	DESCRIPTION	UNIT PRICE
900	Title: 977843 / PIANO PRELUDE SERIES - VOL 12 (WXYZ)	4.13
3% overs	For: Concordia Publishing House	
NO UNDERS	<ul style="list-style-type: none"> <li>- Follow enclosed specs</li> <li>- 900 Copies @ \$ 4.13 / each</li> <li>- Use 48" x 40", 4-Way - P-1 Pallet(s)</li> <li>- Ship per attached shipping instructions.</li> </ul> <p>Carton label(s) enclosed</p> <p>Send 2 sample books to Versa Press, Inc.</p> <p>Customer Supplied Covers</p> <p>Ship signatures:           05/15/2024</p> <p>The Bindery to ship:    05/28/2024</p>	

Job No: **J24-52078**

Total Price:	<b>\$3,717.00</b>
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ORDERED BY: **Douglas Kerns**

RECEIVED :

**VERSA PRESS, INC.**

DATE

05/06/24

DATE NEEDED

05/28/24

VENDOR

**THE BINDERY**

QUOTE NUMBER

**Q73210oR1**

ATTENTION

**Justine Carpenter**

VERSA PRESS CONTACT

**Doug Kerns**

TITLE

**977842/PIANO PRELUDE SERIES- VOL 12**

PUBLISHER

**CONCORDIA PUBLISHING HOUSE**

RUN QUANTITY

**900**

TOTAL PAGES

**180**

TEXT TRIM SIZE

**9**

X

OBLONG

**NO****12**

NUMBER OF SIGNATURES

☐ 32's ☐ 24's ☒ 10 18's ☐ 16's ☐ 12's ☐ 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

**1/4**

GUTTER TRIM

**1/4**

SEQUENCE OF SIGNATURES

**10-18's**

TEXT STOCK

**70 # White Offset**

PPI

**384**

COVER STOCK

**CUSTOMER SUPPLIED COVERS (18 pt. C1S w/ Matte Laminate)**

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

**Cover trimmed, scored and folded backwards by Th**

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) ☐ Foil Stamp Die ☐ Deboss Die ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)

☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☒ Shrink Wrap (Individually)

☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty 
☐ 80# Special End Sheets

☐ Head & Foot Bands

BINDING TYPE

☐ Perfect ☐ Otabind ☐ PUR glue

☐ Spiral Wire (Tin) ☐ Spiral Wire (Color)

☐ Double Wire-O (Color) ☐ GBC (color)

☒ Other **SEMI-CONCEALED WIRE-O BLACK**

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor

☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

Special Instructions

**INSERT 1 PIECE OF 8 3/4" X 12 CHIPBOARD(SUPPLIED BY VERSA) BETWEEN FRONT COVER AND 1ST PAGE OF TEXT. THEN SHRINK WRAP INDIVIDUALLY.**
**NOTE CUSTOMER SUPPLIED COVERS SHIPPED DIRECTLY TO YOU.**
**Cover trimmed, scored & folded backwards by The Bindery(included in quote)**

## Estimate



**DATE:** 3/7/2024  
**TO:** Hailie Johnson  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q73210o1R1

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Piano Prelude Series Vol 12*

- cut covers to final size
- score and back fold covers
- gather signatures and covers
- 4-side trim to 9" x 12" (12" spine)
- punch holes for binding
- bind with a semi-concealed black wire loop (Wire-O) binding on the 12" edge
- shrinkwrap finished books individually
- bulk pack in cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 3% extra materials

**You furnish:** 1 covers-wrap semi-concealed on 18pt c1s  
90 sheets on 70# offset

- Text is furnished as folded signatures (10-18pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Heavy paper (>5pt) must have grain parallel to the spine
- Covers furnished trimmed to final size
- Covers are furnished appropriately scored and folded backwards on the punch score
- All materials are flat (ie no foldouts, perfs, reinforcing, tabs, etc)

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

<b>Price:</b>	750 books	\$4.30 per book
	<b>800</b>	<b>\$4.21</b>
	900	\$4.13
	1,000	\$4.06

- **Prices include cartons**
- If you wish to have slipsheets between finished books please furnish them and add \$0.07 per book to the above pricing.
- If you want us to fold the covers backward on the punch score extra charges will apply.

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## Your Bindery Team

<b>Eric Feuerstein</b> 763-201-2732	<b>Scott Rooney</b> 763-201-2704	<b>Jane Stire</b> 763-201-2735	<b>Krista Kolstad</b> 763-201-2715	<b>Mike Cress</b> 763-201-2725	<b>Justine Carpenter</b> 763-201-2740
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*Finish With Us!*