

Date: 3/5/2024

Rev: 3/6/2024 9:27:00 AM

## PURCHASE ORDER

REVISED  
75873DK

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
4000	Title: 4414 CATHOLIC CHILDREN'S PRAYER BOOK	0.24
( 5% Maximum Over Run )	For: Saint Mary's Press - Follow enclosed specs	
( 5% Maximum Under Run )	- 4000 Copies @ \$ 0.24 / Each per Quote Q73676 Pack in Double Wall Cartons - Ship per attached shipping instructions. Use 48" x 40", 4-Way - P-1 pallets Carton label(s) enclosed with materials. Send 2 sample books to Versa Press, Inc. Ship signatures: 04/02/2024 The Bindery to Ship: 04/10/2024	
Job No: J24-52039	Total Price:	\$960.00

ORDERED BY: Douglas Kerns

RECEIVED :

# THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**  
**OTABIND [ ]**

DATE	DATE NEEDED	
3 / 6 / 24	04 / 10 / 2024	
CUSTOMER NAME		
VERSA PRESS for SAINT MARY'S PRESS		
PERSON TO CONTACT		
Doug Kerns		
TITLE OF JOB		
CATHOLIC CHILDREN'S PRAYER BOOK ENGLISH		
QUANTITY	NUMBER OF PAGES	NUMBER OF SIGNATURES
4,000	56	1 - 32, 1 - 16, 1 - 8
SEQUENCE OF SIGNATURES		
1 - 8, 1 - 16, 1 - 32		
TRIM SIZE	HEAD TRIM	GUTTER TRIM
6 5/8" X 10"	3/32"	1/32"
PACKING INSTRUCTIONS		

☒ CARTONS BY THE BINDERY

☐ CARTONS FURNISHED

## SPECIAL PACKING INSTRUCTIONS

Pack in Double Wall Cartons

PUR Perfect Bind

## BODY STOCK

80# 454 PPI MATTE COATED

## COVER STOCK

10 Pt. C1S Gloss Laminated

## DRILLING HOLE SIZE

## SPACING

## FOLDING

☐ BY THE BINDERY

☒ BY OTHERS VERSA

## COVER SCORE

☐ 2 SIDES

☐ 4 SIDES (SIDE GLUE)

☐ SIDE WIRE STITCH

## DELIVERY OR PICK-UP INSTRUCTIONS

## Estimate



DATE: 2/28/2024  
TO: Trish Burton  
Versa Press, Inc.  
FROM: Justine Carpenter  
QUOTE: Q73676

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Catholic Childrens Prayer Book*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 6-5/8" x 10" (10" bind edge)
- bulk pack in cartons

Quantity: 4,000 books all one version  
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S  
28 sheets on 80# matte text

- Text is furnished as folded signatures (1-32pp, 1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: \$0.24 per book  
• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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*Finish With Us!*

Product      Qty      Branch Name      Contact Name      Ship Method      Ship Instructions  
Text Proof      1      Office-SAINT MARY'S PRESS           Next Day Air  
702 TERRACE HEIGHTS

WINONA

MN

55987

Phone: 507-457-7900

Ext:

Fax: 507-457-7990

Carrier Name: UPS

CarrierAcctNo:

Dock Hours:

Payment Type: PrePaid

eMail: mpape@smp.org

Location Instr:

**Bill To Information**

Unassigned

Unassigned

**Forward Information**

Unassigned

Unassigned

*\* Contact Cindy Sealf at Versa Press for routing \**

Product      Qty      Branch Name      Contact Name      Ship Method      Ship Instructions  
All Books           Shipping-SAINT MARY'S PRESS           Common Carrier  
702 TERRACE HEIGHTS

WINONA

MN

55987

Phone: 507-457-7900

Ext:

Fax: 507-457-7990

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours:

Payment Type: Not Assigned

Location Instr:

**Bill To Information**

**Forward Information**



3/7/2024

1:40:05 PM

# Bindery Work Order

Page: 1

Job No: J24-52039    Q24-53566    Status Group: 2412.4		Box No:		Qty / Stack:	
<del>Sales Rep: RL    Order Entry: BD    Planner: DK</del>		<del>No of Boxes:</del>		<del>No Stacks:</del>	
SAINT MARY'S PRESS		1697		<del>Books / Box:</del> <del>Approx Maj. Sheets:</del> 0	
4414 CATHOLIC CHILDREN'S PRAYER BOOK		Max Box Wt:		Min. Sheets: 0	
ISBN:                      PO: PO7129		Label Box: 1 End		Top Sheets:	
Reprint: J22-53891    Due Date: 3/21/2024		Pallet Size: 48" x 40", 4-Way - P-1			
Trim Size: 6 5/8 x 10"    Spine: 0.14		Max Pallet Ht:			
Trim Size (mm): Non-Standard    Spine (mm): 3.6		Recipe: 0		Recipe Name: None	
Number Books: 4000		No Layers: 0		Toggle: 0	
<del>No64s: 0    No32s: 1    No16s: 0</del>		Pattern: 0		Boxer Per Layer: 0	
<del>No16s: 1    No8s: 0    No4s: 1</del>		Boxes Per Skid: 0			
<del>No6s: 0</del>		Comments:			
Max Run: 4200    Min Run: 4200					

  

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

TITLE: 4414 CATHOLIC CHILDREN'S PRAYER BOOK

PUBLISHER: SAINT MARY'S PRESS

PPON: P07129



(251) P07129

ITEM NO: 4414

CTN QTY:



(30)

CTN WGT: Lbs.



(3401)

ISBN 13: 978-1-59982-788-9



(01)19781599827886