



76806DK

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

Job No:	J24-53650	Total Price:	\$1,500.00
---------	-----------	--------------	------------

RECEIVED :

Estimate



DATE: 1/24/2024
TO: Diane Morris & Lisa Poole
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q73283

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *The Way I Feel*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 10" (10" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 6% extra materials

You furnish: 1 covers-2pp on 12pt
16 sheets on **80# matte text OR 70# matte text**

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	5,000 books	\$0.19 per book
	7,500	\$0.16
	10,000	\$0.15
	15,000	\$0.13

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
--	-------------------------------------	-----------------------------------	---------------------------------------	-----------------------------------	--

Finish With Us!

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE 4 / 30 / 24		DATE NEEDED 6 / 10 / 24
CUSTOMER NAME VERSA PRESS for Chicago Review Press		
PERSON TO CONTACT DOUG KERNS		
TITLE OF JOB <i>The Way I Feel</i>		
QUANTITY 10,000	NUMBER OF PAGES 32	NUMBER OF SIGNATURES 1 - 24 PG SIG & 1- 8 PG SIG
SEQUENCE OF SIGNATURES 1st - 8 pg sig., 2nd - 24 pg. sig.		
TRIM SIZE 9" X 10"	HEAD TRIM 3/32"	GUTTER TRIM 1/4"
PACKING INSTRUCTIONS <div style="display: flex; justify-content: space-around;"><input checked="" type="checkbox"/> CARTONS BY THE BINDERY<input type="checkbox"/> CARTONS FURNISHED</div>		
<div>SPECIAL PACKING INSTRUCTIONS Use PUR Glue</div> <div style="border-top: 1px solid black; padding-top: 10px;">Please make certain that the spine does not wrap to the front cover.</div> <div style="border-top: 1px solid black; height: 20px;"></div>		
BODY STOCK		
COVER STOCK 80# White Matte Text 454 PPI		
DRILLING HOLE SIZE 12 Pt. C1S Cover 166 PPI, Gloss Laminated	SPACING	
FOLDING <div style="display: flex; justify-content: space-around;"><input type="checkbox"/> BY THE BINDERY<input type="checkbox"/> VERSA PRESS</div>		
COVER SCORE <div style="display: flex; justify-content: space-around;"><input type="checkbox"/> 2 SIDES<input type="checkbox"/> 4 SIDES (SIDE GLUE)</div>		

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS