

Estimate



DATE: 4/25/2024
TO: Michael Packard
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q74304

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Lord Teach Me To Study*

- cut covers
- gather signatures
- perfect bind books (PUR layflat)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: 3,500 books all one version
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 100# gloss cover
88 sheets on 50# offset

- Text is furnished as folded signatures (5-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: \$0.48 per book

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT []**
OTABIND [X]

DATE 4 / 2 6 / 2 4		DATE NEEDED 0 6 / 2 0 / 2 4
CUSTOMER NAME VERSA PRESS for Harvest House Publishers		
PERSON TO CONTACT DOUG KERNS		
TITLE OF JOB <i>Lord, Teach Me to Study the Bible</i>		
QUANTITY 3,500	NUMBER OF PAGES 176 Pg.	NUMBER OF SIGNATURES 5 - 32 PG SIGS. & 1-16 pg. sig
SEQUENCE OF SIGNATURES 1st - 32 pg. sig., 2nd - 16 pg. sig., 3rd thru 6th - 32 pg. sigs.		
TRIM SIZE 5-1/2" X 8-1/2"	HEAD TRIM 1/8"	GUTTER TRIM 1/16"
PACKING INSTRUCTIONS <div style="display: flex; justify-content: space-around;"><input checked="" type="checkbox"/> CARTONS BY THE BINDERY<input type="checkbox"/> CARTONS FURNISHED</div>		
<div>SPECIAL PACKING INSTRUCTIONS</div> <div>Layflat Otabind</div> <div>Must pack 60 books per carton</div>		
BODY STOCK		
COVER STOCK 45# White Alternative Smooth Offset 400 PPI		
DRILLING HOLE SIZE 10 Pt. C1S Cover 200 PPI,	SPACING Nylon Gloss Film Laminated	
FOLDING <div style="display: flex; justify-content: space-around;"><input type="checkbox"/> BY THE BINDERY<input checked="" type="checkbox"/> VERSA</div>		
COVER SCORE <div style="display: flex; justify-content: space-around;"><input type="checkbox"/> 2 SIDES<input type="checkbox"/> 4 SIDES (SIDE GLUE)</div>		

☐ **SIDE WIRE STITCH**

DELIVERY OR PICK-UP INSTRUCTIONS