Date: 4/26/2024

#### **PURCHASE ORDER**

76758DK

# VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION		UNIT PRICE
3500	Title: LORD, TEACH ME TO STUDY THE BIBLE IN 28 DAYS		0.48
( 5% Maximum Over Run )	For: Harvest House Publishers		
	- Follow enclosed specs		
( 5% Maximum Under Run )	- 3,500 Copies @ \$ 0.48/each (per quote attached)		
	- Ship per attached shipping instructions.		
•	Use 48" x 40", 4-Way - P-2 pallets		
	Carton label(s) enclosed with materials.		
	Send 2 sample books to Versa Press, Inc.		
	Materials Ship: 06/03/2024		
	The Bindery to Ship: 06/20/2024		
	7110 Billidery to Gilip. 00/20/2021		
Job No:	J24-53646	Total Price:	\$1,680.00

ORDERED BY: **Douglas Kerns** 

**RECEIVED:** 

### **Estimate**



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

**DATE:** 4/25/2024

TO: Michael Packard

Versa Press, Inc.

**FROM:** Justine Carpenter

**QUOTE:** Q74304

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: Lord Teach Me To Study

• cut covers

• gather signatures

• perfect bind books (PUR layflat)

• 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)

• bulk pack in cartons

Quantity: 3,500 books all one version

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 100# gloss cover

88 sheets on 50# offset

• Text is furnished as folded signatures (5-32pp,1-16pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

• Sigs are furnished skid packed or in skid tubs

• First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind

• Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price: \$0.48 per book

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### **Your Bindery Team**

 Eric Feuerstein
 Scott Rooney
 Jane Stire
 Krista Kolstad
 Mike Cress
 Justine Carpenter

 763-201-2732
 763-201-2704
 763-201-2735
 763-201-2715
 763-201-2725
 763-201-2740

## **THE BINDERY - BIND ORDER**

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: PERFECT [ ]
r Purchase Order OTABIND [X]

DATE	DATE NEEDS	ED .	
4/26/24	06/20/	<sup>'</sup> 2 4	
CUSTOMER NAME			
VERSA PRESS for Har	vest House Publishers		
PERSON TO CONTACT			
DOUG KERNS			
TITLE OF JOB			
Lord, Teach Me to S	tudy the Bible		
QUANTITY	NUMBER OF PAGES	NUMBER OF SIGNATURES	
3,500	176 Pg. 5 - 32	PG SIGS. & 1-16 pg. si	
SEQUENCE OF SIGNATURES			
$1^{st}$ - 32 pg. sig., 2	$2^{\text{nd}}$ - 16 pg. sig., $3^{\text{rd}}$ thru $6^{\text{th}}$	- 32 pg. sigs.	
TRIM SIZE	HEAD TRIM	GUTTER TRIM	
5-1/2" X 8-1/2"	1/8″	1/16″	
PACKING INSTRUCTIONS			
X	CARTONS BY THE BINDERY	☐ CARTONS FURNISHED	
SPECIAL PACKING INSTRUCTIONS			
Layflat Otabind			
Must pack 60 books per	<u> </u>	_	
		_	
BODY STOCK			
COVER STOCK			
45# White Alternati	ve Smooth Offset 400 PPI		
DRILLING HOLE SIZE	SPACING		
10 Pt. C1S Cover 20	0 PPI, Nylon Gloss Film Lamin	ated	
FOLDING			
	☐ BY THE BINDERY	VERSA	
COVER SCORE			
	☐ 2 SIDES ☐ 4 SIDI	ES (SIDE GLUE)	
		_	
SIDE WIRE STITC	Н		
DELIVERY OR PICK-UP INSTRUCTION	DNS		