



76759MS

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

ORDERED BY: **Mark Sanders**

RECEIVED :

THE BINDERY BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: PERFECT [X]
PUR GLUE

DATE 04/26/2024		DATE NEEDED 06/05/2024
CUSTOMER NAME VERSA PRESS for LIFE SENTENCE PUBLISHING		
PURCHASE ORDER NUMBER 76759MS		
PERSON TO CONTACT MARK SANDERS		
TITLE OF JOB TAKING THE PLUNGE		
QUANTITY 4,000	NUMBER OF PAGES 32	NUMBER OF SIGNATURES 1 - 32
SEQUENCE OF SIGNATURES 1 - 32		
TRIM SIZE 5-1/2" X 8-1/2"	TRIMS 1/8" HEAD, 1/16" GUTTER	
PACKING INSTRUCTIONS <input checked="" type="checkbox"/> CARTONS BY THE BINDERY <input type="checkbox"/> CARTONS FURNISHED		
SPECIAL PACKING INSTRUCTIONS MUST PACK USING DOUBLE WALL CARTONS 160 BOOKS PER CARTON		
BODY STOCK 80# 454 PPI COATED MATTE TEXT		
COVER STOCK 10PT C1S, GLOSS LAMINATED		
DRILLING HOLE SIZE SPACING		
FOLDING BY VERSA <input type="checkbox"/> BY THE BINDERY <input type="checkbox"/> BY OTHERS		
COVER SCORE <input type="checkbox"/> 2 SIDES <input type="checkbox"/> 4 SIDES (SIDE GLUE)		
<input type="checkbox"/> SIDE WIRE STITCH		
DELIVERY OR PICK-UP INSTRUCTIONS		

Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 4/25/2024
TO: Crystal Gordon
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q74305

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: ***Taking The Plunge***

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 100# matte text

- Text is furnished as folded signatures (1-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: 2,000 books \$0.30 per book
4,000 \$0.20

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!