

## 76755EA

To: **The Bindery**

---

**8309 Brooklyn Blvd**

---

**Brooklyn Park, MN 55445**

---

Attn: **Eric Feuerstein**

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

ORDERED BY: **Eric Anderson**

RECEIVED :

# THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**  
**OTABIND [ ]**

DATE <b>4 / 25 / 24</b>		DATE NEEDED <b>6 / 14 / 24</b>
CUSTOMER NAME <b>VERSA PRESS for Boys Town Press</b>		
PERSON TO CONTACT <b>Eric Anderson</b>		
TITLE OF JOB <b><i>Catch The Ball</i></b>		
QUANTITY <b>2,500</b>	NUMBER OF PAGES <b>32</b>	NUMBER OF SIGNATURES <b>1 - 8, 1 - 24</b>
SEQUENCE OF SIGNATURES <b>1 - 2</b>		
TRIM SIZE <b>9" X 9 "</b>	HEAD TRIM <b>1/8"</b>	GUTTER TRIM <b>1/4"</b>
PACKING INSTRUCTIONS <div style="display: flex; justify-content: space-around;"><span><input checked="" type="checkbox"/> CARTONS BY THE BINDERY</span><span><input type="checkbox"/> CARTONS FURNISHED</span></div>		
<div>SPECIAL PACKING INSTRUCTIONS</div> <div style="border-top: 1px solid black; margin-top: 10px;"><b><u>** Hinge score cover 1/4" from spine.</u></b></div> <div style="border-top: 1px solid black; margin-top: 10px;"><b>- Double Wall Cartons</b></div>		
BODY STOCK <b>70# 384 PPI WHITE OFFSET</b>		
COVER STOCK <b>10 Pt. C1S GLOSS LAMINATED</b>		
DRILLING HOLE SIZE	SPACING	
FOLDING <div style="display: flex; justify-content: space-around;"><span><input type="checkbox"/> BY THE BINDERY</span><span><input checked="" type="checkbox"/> BY OTHERS VERSA</span></div>		
COVER SCORE <div style="display: flex; justify-content: space-around;"><span><input type="checkbox"/> 2 SIDES</span><span><input type="checkbox"/> 4 SIDES (SIDE GLUE)</span></div>		

☐ **SIDE WIRE STITCH**

DELIVERY OR PICK-UP INSTRUCTIONS

## Estimate



**DATE:** 3/28/2024  
**TO:** Andy Guzman  
Versa Press, Inc.  
**FROM:** Mike Cress  
**QUOTE:** Q74012

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Catch the Ball*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
16 sheets on 70# offset

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:**

2,000 books	\$0.38 per book
2,500	\$0.33
3,000	\$0.30

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## Your Bindery Team

<b>Eric Feuerstein</b> 763-201-2732	<b>Scott Rooney</b> 763-201-2704	<b>Jane Stire</b> 763-201-2735	<b>Krista Kolstad</b> 763-201-2715	<b>Mike Cress</b> 763-201-2725	<b>Justine Carpenter</b> 763-201-2740
--	-------------------------------------	-----------------------------------	---------------------------------------	-----------------------------------	--

*Finish With Us!*