

Date: 4/5/2024

## PURCHASE ORDER

76409MS

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric

QUANTITY	DESCRIPTION	UNIT PRICE
2000	Title: SERVANT OF GOD	0.32
5% Overrun	For: Emmaus Worldwide	
5% underrun	2,000 Copies @ \$ 0.32 / ea	
	- Ship per attached shipping instructions.	
	Ship Class 65	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 05/15/2024	
	Delivery date: 05/28/2024	
Job No:	J24-53044	Total Price: \$640.00

ORDERED BY: Mark Sanders

RECEIVED :

THE BINDERY BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: PERFECT [X]  
OTABIND [ ]

DATE		DATE NEEDED	
4 / 5 / 24		05 / 21 / 2024	
CUSTOMER NAME			
VERSA PRESS for Emmaus Worldwide			
PURCHASE ORDER NUMBER			
76409MS			
PERSON TO CONTACT			
MARK SANDERS			
TITLE OF JOB			
Servant To God			
QUANTITY	NUMBER OF PAGES	NUMBER OF SIGNATURES	
2,000	56	1 - 8, 1 - 16, 1 - 32	
SEQUENCE OF SIGNATURES			
1 - 8, 1 - 16, 1 - 32			
TRIM SIZE	TRIMS		
5 1/2 x 8 1/2	1/8" Head, 1/16" Gutter		
PACKING INSTRUCTIONS			
<input checked="" type="checkbox"/> CARTONS BY THE BINDERY <input type="checkbox"/> CARTONS FURNISHED			
SPECIAL PACKING INSTRUCTIONS			
<div></div>			
BODY STOCK			
50# Offset 520 PPI			
COVER STOCK			
10 PT C1S			
DRILLING HOLE SIZE		SPACING	
FOLDING			
BY VERSA		<input type="checkbox"/> BY THE BINDERY	<input type="checkbox"/> BY OTHERS
COVER SCORE			
<input type="checkbox"/> 2 SIDES		<input type="checkbox"/> 4 SIDES (SIDE GLUE)	

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS
<div></div>
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## Estimate



**DATE:** 4/2/2024  
**TO:** Shelly Buttrum  
Versa Press, Inc.  
**FROM:** Mike Cress  
**QUOTE:** Q74051

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Servant of God*

- cut covers
- gather signatures
- perfect bind books
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
28 sheets on 50# offset

- Text is furnished as folded signatures (1-32pp, 1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

<b>Price:</b>	1,000 books	\$0.53 per book
	1,500	\$0.39
	2,000	\$0.32

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Krista Kolstad**  
763-201-2715

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*