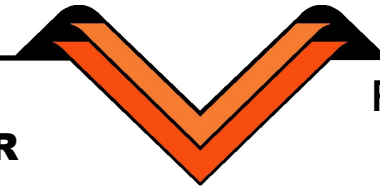


Rev: 4/23/2024 8:08:00 AM

PURCHASE ORDER

REVISED
76685DK



VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
2000	Title: WE WANT EQUAL RIGHTS	0.34
(5% Maximum Over Run)	For: Book Publishing Company	
	- Follow enclosed specs	
(5% Maximum Under Run)	- 2,000 Copies @ \$ 0.34 per book (Quote #Q74180)	
	- Use 48" x 40", 4-Way - P-1 Pallet(s)	
	- Ship per attached shipping instructions.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 05/17/2024	
	The Bindery to ship: 05/30/2024	

Job No: **J24-53472**

Total Price:	\$680.00
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ORDERED BY: **Douglas Kerns**

RECEIVED :

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE	DATE NEEDED
4 / 22 / 24	05 / 30 / 24

CUSTOMER NAME
VERSA PRESS for Book Publishing Co.

PERSON TO CONTACT
DOUG KERNS

TITLE OF JOB
WE WANT EQUAL RIGHTS

QUANTITY	NUMBER OF PAGES	NUMBER OF SIGNATURES
2,000	48 Pg.	2 - 24 PG SIGS

SEQUENCE OF SIGNATURES
1 st - 24 pg. sig., 2 nd - 24 pg. sig.

TRIM SIZE	HEAD TRIM	GUTTER TRIM
8" X 9-1/2"	3/32"	1/4"

PACKING INSTRUCTIONS
<input checked="" type="checkbox"/> CARTONS BY THE BINDERY <input type="checkbox"/> CARTONS FURNISHED

SPECIAL PACKING INSTRUCTIONS
PUR Perfect Bind
Maximum 35 lbs. per carton

BODY STOCK
80# White Gloss Text 556 PPI FSC

COVER STOCK
12 Pt. Cls Cover 166 PPI FSC, Nylon Gloss Film Laminated

DRILLING HOLE SIZE	SPACING

FOLDING
<input type="checkbox"/> BY THE BINDERY <input checked="" type="checkbox"/> VERSA

COVER SCORE
<input type="checkbox"/> 2 SIDES <input type="checkbox"/> 4 SIDES (SIDE GLUE)

<input type="checkbox"/> SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



DATE: 4/16/2024
TO: Michael Packard
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q74180

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Equal Rights*

- cut covers
- gather signatures
- perfect bind books
- 3-side trim to 8" x 9-1/2" (9-1/2" bind edge)
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S

24 sheets on 80# gloss book/text

- Text is furnished as folded signatures (2-24pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	1,000 books	\$0.57 per book
	1,500	\$0.42
	2,000	\$0.34

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

FOR INFORMATION ONLY

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

FOR INFORMATION ONLY