

Date: 4/18/2024

Rev: 4/19/2024 3:09:00 PM

PURCHASE ORDER

REVISED
76654DK

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
2000	Title: 50 MAPS OF WORLD ACTIVITY BOOK	0.37
(3% Maximum Over Run	For: Quarto Group - Follow enclosed specs	
(3% Maximum Under Run)	- 2,000 Copies @ \$ 0.37/each (per Quote Q73983) - Ship per attached shipping instructions provided with materials Use 48" x 40", 4-Way - P-25 pallets Carton label(s) enclosed with materials. Send 2 sample books to Versa Press, Inc., Attn.: Doug Kerns Ship signatures: 05/15/2024 The Bindery to Ship: 05/30/2024	
Job No:	J24-53396	Total Price: \$740.00

ORDERED BY: Douglas Kerns

RECEIVED :

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE 4 / 19 / 24		DATE NEEDED 05 / 15 / 24
CUSTOMER NAME VERSA PRESS for Quarto Group		
PERSON TO CONTACT DOUG KERNS		
TITLE OF JOB <i>50 Maps of the World</i>		
QUANTITY 2,000	NUMBER OF PAGES 32pg.+ Label sheet + Map	NUMBER OF SIGNATURES 2 - 16 PG SIGS
SEQUENCE OF SIGNATURES 1st - 16, 2nd - 16, Label Sheet, Map		
TRIM SIZE 8-3/4" X 12"	HEAD TRIM 1/4"	GUTTER TRIM 1/8"
PACKING INSTRUCTIONS <div style="text-align: center;"><input type="checkbox"/> CARTONS BY THE BINDERY <input checked="" type="checkbox"/> CARTONS FURNISHED</div>		
<div>SPECIAL PACKING INSTRUCTIONS</div> <div>Bind in folded and perforated Map in back of book (furnished 8-5/8 x 12-1/8).</div> <div>Bind in furnished label sheet in front of the map (furnished 10 x 13).</div> <div>No shrink wrap packaging this time.</div> <div>Qty 50 Books per ctn.</div>		
BODY STOCK 80# White Smooth Offset 334 PPI		
COVER STOCK 12 Pt. Cls Cover 166 PPI, Nylon Matte Film Laminated		
DRILLING HOLE SIZE	SPACING	
FOLDING <div style="text-align: center;"><input type="checkbox"/> BY THE BINDERY <input checked="" type="checkbox"/> <div style="border: 1px solid black; padding: 2px 5px;">VERSA</div></div>		
COVER SCORE <div style="text-align: center;"><input type="checkbox"/> 2 SIDES <input type="checkbox"/> 4 SIDES (SIDE GLUE)</div>		

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

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Estimate



DATE: 3/26/2024
TO: Carri Kober
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q73983

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *50 Maps of The World Activity Book*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8-3/4" x 12" (12" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
16 sheets on 80# offset
4 sheets on 80# offset
1 sticker sheets on 80# offset

- Text is furnished as folded signatures (2-16pp,1-8pp,1-2pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- To prevent additional charges, 2pp sigs should not fall at front or back of the book, and should be the same size as the rest of the sigs
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	1,000 books	\$0.62 per book
	1,500	\$0.45
	2,000	\$0.37
	3,000	\$0.28
	3,500	\$0.26
	4,000	\$0.24
	5,000	\$0.21
	6,000	\$0.19
	6,500	\$0.19

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
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