JS Print Group, Inc.

500 E 10th St Duluth, MN 55805 218-464-5576 billing@jsprintgroup.com



Purchase Order

VENDOR

The Bindery

Brooklyn Park, MN 55445

8201 Brooklyn Blvd. #1500

JS Print Group, Inc. 500 E 10th St

SHIP TO

Duluth, MN 55805 US

P.O. NO. 2788 DATE 04/19/2024

JOB NUMBER

19132

ACTIVITY	QTY	RATE	AMOUNT
Printing-Offsite Reference Q73388o1R1 from Eric Feuerstein at the	4,005	1.40	5,607.00

Project:

Garden World Spring 2025 Catalog

• cut covers to signature size

Bindery Dated 04-17-2024

- · gather signatures and covers
- 4-side trim to 8-1/2" x 11" (11" spine)
- · punch holes for binding
- bind with a black rose plastic spiral binding on the 11" edge
- · bulk pack in cartons

Quantity: 4,005 books all one version In order to ensure making quantity, please provide 3% extra materials

You furnish:

2 covers-2pp on 100# gloss cover

121 sheets on 60# gloss book/text

- •Text is furnished as folded signatures (15-16pp,1-2pp)
- •Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- •Folded sigs must have closed spine (no z-folds)
- •To prevent additional charges, 2pp sigs should not fall at front or back of the book, and should be the same size as the rest of the sigs
- •Heavy paper (>5pt) must have grain parallel to the spine
- •Covers furnished on press sheets for us to trim to the same size as the signatures
- •All materials are flat (ie no foldouts, perfs, reinforcing, tabs, etc)

ACTIVITY	QTY	RATE	AMOUNT
Shipping-Offsite Estimated Cost to skid pack in Gaylords	3	25.00	75.00
Shipping-Offsite Please skid pack in Gaylords.	3	0.3333333	1.00
Advise JS Print of skid dimensions and weight and JS Print Group will arrange a pickup for shipping to: JS Print Group 500 E 10th St Duluth, MN 55805-1326 Dock hours: M-F, 0830-1700			
	TOTAL		\$5,683.00
Approved By			
Date			