

Date: 4/16/2024

PURCHASE ORDER

76594TG

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
1500	Title: CROCHET STARS	0.41
5% Maximum Over Run	For: Rowman & Littlefield Publishing Group	
	- Follow enclosed specs	
5% Maximum Under Run	- 1500 Copies @ \$ 0.41 / Each (Quote Q73493o1)	
	- Ship per attached shipping instructions.	
	Use 48" x 40", 4-Way - P-25	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 5/10/2024	
	The Bindery to Ship: 5/28/2024	
Job No:	J24-53164	Total Price: \$615.00

ORDERED BY: **Tamara Gilbert**

RECEIVED :

Estimate



DATE: 4/11/2024
TO: Angie Eichhorn
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q73493o1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Crochet Stars*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8-1/2" x 11" (11" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
16 sheets on 80# matte text

- Text is furnished as folded signatures (1-18pp,1-12pp,1-2pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- **To prevent additional charges, 2pp sigs should not fall at front or back of the book, and should be the same size as the rest of the sigs**
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	1,500 books	\$0.41 per book
	1,750	\$0.37
	2,000	\$0.34
	2,500	\$0.29
	3,000	\$0.26

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!

VERSA PRESS, INC.

DATE

04/16/24

DATE NEEDED

05/28/24

VENDOR

THE BINDERY

QUOTE NUMBER

Q73493o1

ATTENTION

JUSTINE CARPENTER

VERSA PRESS CONTACT

TAMARA GILBERT

TITLE

CROCHET STARS

PUBLISHER

ROWMAN & LITTLEFIELD

RUN QUANTITY

1,500

TOTAL PAGES

32

TEXT TRIM SIZE

8 1/2

X

OBLONG

NO**11**

NUMBER OF SIGNATURES

☐ 32's ☐ 24's ☒ 1 18's ☐ 16's ☒ 1 12's ☐ 8's ☐ 6's ☐ 4's ☒ 1 2's

HEAD TRIM

5/8

GUTTER TRIM

1/4

SEQUENCE OF SIGNATURES

1-12, 1-2, 1-18

TEXT STOCK

80 # COATED MATTE

PPI

454

COVER STOCK

12 Pt. C1S MATTE Laminated

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) ☐ Foil Stamp Die ☐ Deboss Die ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)

☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)

☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty
☐ 80# Special End Sheets

☐ Head & Foot Bands

BINDING TYPE

☒ Perfect ☐ Otabind ☒ PUR glue

☐ Spiral Wire (Tin) ☐ Spiral Wire (Color)

☐ Double Wire-O (Color) ☐ GBC (color)

☐ Other

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor

☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

Special Instructions