Date: 4/15/2024

PURCHASE ORDER

76553EA

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Justine Carpenter

QUANTITY		DESCRIPTION		UNIT PRICE
2000	Title: TRUE GIRL MOM-DAUGHTER DEVOS - 419729			0.40
(5% Maximum Over Run)	For: Moody Publishers			
	- Follow enclosed specs			
(5% Maximum Under Run)	- 2,000 Copies @ \$ 0.40 per book (Quote #Q73713o1)			
	- Use 48" x 40", 4-Way - P-1 Pallet(s)			
	- Ship per attached shipping instructions.			
	Carton label(s) enclosed			
	Send 2 sample books to Versa Press, Inc.			
	Ship signatures:	5/6/24		
	The Bindery to ship:	5/22/24		
			i	
Job No:	J24-53086		Total Price:	\$800.00

ORDERED BY: Eric Anderson

RECEIVED:

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: PERFECT [X] IT Purchase Order OTABIND []

DATE		DATE NEEDED		
4/15/24	5/22/24			
CUSTOMER NAME				
VERSA PRESS for Moo	dy Publishers			
PERSON TO CONTACT				
Eric Anderson				
TITLE OF JOB				
True Girl Mom - Dau	-			
QUANTITY	NUMBER OF PAGES	NUMBER OF SIGNATURES		
2000	128	5 - 24's, 1 - 8		
SEQUENCE OF SIGNATURES				
1 - 24, 1 - 8, 4 - 3				
TRIM SIZE	HEAD TRIM	GUTTER TRIM		
8 1/2" X 6" (Oblong) 1/8"	1/4"		
PACKING INSTRUCTIONS	CARTONO DV THE RINDERV			
	CARTONS BY THE BINDERY	☐ CARTONS FURNISHED		
SPECIAL PACKING INSTRUCTIONS				
. dii 10" 3 10	1 / 4 //			
• <u>Sig size 10" X 10</u>	<u>) 1/4"</u>			
BODY STOCK				
60# 436 PPI WHITE O	FFSET			
COVER STOCK				
10 Pt. C1S GLOSS LA	MINATED with Spot Matte Va	rnish		
DRILLING HOLE SIZE	SPACING			
FOLDING				
	☐ BY THE BINDERY	X BY OTHERS VERSA		
COVER SCORE				
	☐ 2 SIDES ☐ 4 S	SIDES (SIDE GLUE)		
<u></u>				
SIDE WIRE STITCH	1			
DELIVERY OR PICK-UP INSTRUCTION	NS			
-		_		

Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

3/15/2024

TO:

Trish Burton

Versa Press, Inc.

FROM:

Justine Carpenter

QUOTE:

Q73713o1

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated...

Project:

True Girl Mom-Daughter Devos

· cut covers

· gather signatures

perfect bind books (PUR perfect bind)
 3-side trim to 8-1/2" x 6" (6" bind edge)

· bulk pack in cartons

Quantity:

see below

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S

64 sheets on 60# offset

· Text is furnished as folded signatures (5-24pp,1-8pp)

Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

Folded sigs must have closed spine (no z-folds)

· Cover stock should have grain running parallel to spine to help prevent cracking

· Covers furnished on press sheets for us to trim

 Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

· Sigs are furnished skid packed or in skid tubs

 UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply. FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

1,500 books \$0.48 per book 1,600 \$0.46 1,800 \$0.43 2,000 \$0.40

Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

 Eric Feuerstein
 Scott Rooney
 Jane Stire
 Krista Kolstad
 Mike Cress
 Justine Carpenter

 763-201-2732
 763-201-2704
 763-201-2735
 763-201-2715
 763-201-2725
 763-201-2740