



76348MS

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric**

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

QUANTITY	DESCRIPTION	UNIT PRICE
6000	Title: UNIQUELY WIRED	0.22
Maximum 100 Books Overrun	For: Boys Town Press 6,000 Copies @ \$ 0.22 / ea	
0% underrun	- Ship per attached shipping instructions. - use 48" x 40", 4-Way - P-1 pallets Ship Class 65 Carton label(s) enclosed Send 2 sample books to Versa Press, Inc. Ship signatures: 05/03/2024 Delivery date: 05/17/2024	

Total Price: **\$1,320.00**

RECEIVED :

THE BINDERY BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE 4 / 2 / 24		DATE NEEDED 05 / 17 / 2024
CUSTOMER NAME VERSA PRESS for Boy's Town Press		
PURCHASE ORDER NUMBER 76348MS		
PERSON TO CONTACT MARK SANDERS		
TITLE OF JOB Uniquely Weird		
QUANTITY 6,000	NUMBER OF PAGES 32	NUMBER OF SIGNATURES 1 - 24 & 1 - 8
SEQUENCE OF SIGNATURES 1 - 8 & 1 - 24		
TRIM SIZE 9 X 9	TRIMS 1/8" Head, 1/4" Gutter	
PACKING INSTRUCTIONS <input checked="" type="checkbox"/> CARTONS BY THE BINDERY <input type="checkbox"/> CARTONS FURNISHED		
<div>SPECIAL PACKING INSTRUCTIONS</div> <div>PUR perfectbind</div> <div>Hinge score cover</div> <div>Double Wall Cartons</div>		
BODY STOCK 70# Offset 384 PPI		
COVER STOCK 10 PT C1S		
DRILLING HOLE SIZE	SPACING	
FOLDING BY VERSA <input type="checkbox"/> BY THE BINDERY <input type="checkbox"/> BY OTHERS		
COVER SCORE <input type="checkbox"/> 2 SIDES <input type="checkbox"/> 4 SIDES (SIDE GLUE)		

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



the Bindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 3/28/2024
TO: Jordan Dehm
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q74011

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 5% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S

16 sheets on 70# offset

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: 6,000 books \$0.22 per book
7,000 \$0.21

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!