Date: 3/27/2024

PURCHASE ORDER

76262KG-OBLG

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION	UNIT PRICE
1000	Title: MY ISRAEL AND ME	0.6
(5% Maximum Over Run)	For: Endless Mountains Publishing Co.	
	- Follow enclosed specs	
(5% Maximum Under Run)	- 1000 Copies @ \$ 0.60 / Each per attached quote	
	- Ship per shipping instructions from our shipping dept.	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	MATERIALS TO SHIP: 04/18/2024	
	THE BINDERY TO SHIP: 05/01/2024	
Job No:	J24-52821 Total Price:	\$600.00

ORDERED BY: Kelli Gatton

RECEIVED:

	Rev. 8/24/21		
VERSA PRESS, INC.			
DATE DATE NEEDED	_		
03/27/24 05/01/24			
VENDOR THE BINDERY	QUOTE NUMBER Q72995		
ATTENTION JUSTINE CARPENTER	VERSA PRESS CONTACT KELLI GATTON		
TITLE ISRAEL & ME			
PUBLISHER ENDLESS MOUNTAINS PUBLISHING CO.			
RUN QUANTITY TOTAL PAGES TEXT TR 1,000 32 11	IM SIZE OBLONG YES X 8 1/2		
NUMBER OF SIGNATURES 32's 24's 18's 2 16's 12's 8'			
HEAD TRIM GUTTER TRIM SEQUENCE OF SIGNATURES 1/8 1/4 2-16's			
TEXT STOCK	PPI		
80 # White COATED (MATTE)	454		
COVER STOCK 12 Pt. C1S Gloss Laminated			
MATERIALS PROVIDED AS: Book Blocks (Trimmed Three Sides) X Folded Ungathered Signatures Flat sheets to fold at vendor			
CASE COVER CLOTH	FINISH		
SPINE OF 3 PIECE CASE FINISH			
Printed coverDus	st Jacket		
CASE STAMPING			
Stamped sample case Foil Color(s) Foil Stamp Die			
Deboss Die	PDF file provided by Versa		
Smythe Sewn Side Sewn Adhesive Bound PUF	R glue Shrink Wrap (Convenient Pkgs)		
Bindery Board (Caliper) Flat Back (With Board Spi			
80# Matching End Sheets Reinforced End Sheet	Shrink Wrap - Qty		
	Sillink Wiap - Qty		
80# Special End Sheets			
Head & Foot Bands			
BINDING TYPE X Perfect Otabind	X PUR glue		
Spiral Wire (Tin) Spiral Wire (Color)	<u> </u>		
Double Wire-O (Color)	GBC (color)		
Other			
PACKING INSTRUCTIONS X Cartons Supplied by Vendor Furnished cartons SPECIAL CARTON INSTUCTIONS X 50/CTN			
Special Instructions MUST PACK 50/CTN - PER EMAIL 2-21-2024			

Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

12/22/2023

TO:

Ryan Riggins

Versa Press, Inc.

FROM:

Justine Carpenter

QUOTE:

Q72995

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

Israel and Me

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 11" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity:

1,000 books all one version

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 cover-wraparound for perfect binder on 100# gloss cover

16 sheets on 80# matte text

- Text is furnished as folded signatures (2-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- · Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

\$0.60 per book

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team