Date: 2/27/2024

### **PURCHASE ORDER**

75744KG-FFPB

## VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION	UNIT PRICE					
1000	Title: THE ANSWER TO LORD CHANDOS	1.1					
5% Maximum Overrun	For: Wakefield Press	1111-20					
	- Follow Enclosed Specs						
5% Maximum Underrun	1000 Copies @ \$ 1.17 / ea (Per attached)						
	- Ship per shipping instructions provided with materials.						
	Carton label(s) enclosed with materials						
	Send 2 sample books to Versa Press, Inc.						
	Materials Ship: 03/22/2024	v v					
	The Bindery to Ship: 04/04/2024						
	HOLD UNTIL RELEASED BY VERSA PRESS, INC.						
Job No:	<b>J24-51496</b> Total Price:	\$1,170.00					

ORDERED BY: Kelli Gatton

RECEIVED:

VERSA PRESS, INC.	Rev. 8/24/21
DATE DATE NEEDED	
02/27/24 04/0	4/24
VENDOR THE BINDERY	QUOTE NUMBER Q72350
ATTENTION ERIC FEUERSTEIN	VERSA PRESS CONTACT KELLI GATTON
TITLE THE ANSWER TO LORD CHANDOS	
PUBLISHER WAKEFIELD PRESS	
RUN QUANTITY TOTAL PAGES 1,000 64	TEXT TRIM SIZE OBLONG NO 4 1/2 X 7
NUMBER OF SIGNATURES           2         32's         24's         18's         16's         12's	
HEAD TRIM         GUTTER TRIM         SEQU           1/8         1/16         2-32'S	JENCE OF SIGNATURES
TEXT STOCK 55 # Natural Offset	PPI 360
COVER STOCK  10 Pt. C1S Matte Laminated	
MATERIALS PROVIDED AS:  Book Blocks (Trimmed Three Sides)  X Folded Ung	athered Signatures Flat sheets to fold at vendor
CASE COVER CLOTH	FINISH
SPINE OF 3 PIECE CASE	FINISH
Printed cover	Dust Jacket
CASE STAMPING Stamped sample case Foil Color(s)	
Foil Stamp Die	
Deboss Die	PDF file provided by Versa
Smythe Sewn Side Sewn Adhesive Bound  Bindery Board (Caliper) Flat Back (V  80# Matching End Sheets Reinforced End She	PUR glue Shrink Wrap (Convenient Pkgs)  Vith Board Spine) Shrink Wrap (Individually)  pet Shrink Wrap - Qty
80# Special End Sheets Head & Foot Bands	
BINDING TYPE	
X Perfect Otab	r or glad
Spiral Wire (Tin)  Double Wire-O (Color)	GBC (color)
X Other PB with Flush French Flaps	
PACKING INSTRUCTIONS  X Cartons Supplied by Vendor Furnished cartons	SPECIAL CARTON INSTUCTIONS
Special Instructions	
Score & Fold Covers with 3" flaps	

#### Estimate



8201 Brooklyn Blvd

Phone: 763.201.2800

Brooklyn Park, MN 55445

Receiving Dock Doors 31 - 36

DATE:

10/23/2023

TO:

Crystal Gordon

Versa Press, Inc.

FROM:

Eric Feuerstein

**OUOTE:** 

Q72350

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

cut covers

· gather signatures

perfect bind books (PUR perfect bind)

• 3-side trim to 4-1/2" x 7" (7" bind edge)

· score and fold covers

· bulk pack in cartons

Quantity:

1,000 books all one version

You furnish:

1 8pp flush cover on 10pt C1S

32 sheets on 50# offset

• Text is furnished as folded signatures (2-32pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

Cover stock should have grain running parallel to spine to help prevent cracking

· Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping:

FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

\$1.17 per book

· Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## HOLD UNTIL RELEASED BY VERSA PRESS, INC.

Product		Qty	Decret News		Contact Name	Chin Made ad	011 124 14	
	NA -	1	Branch Name Office-WAKEFIELD P	DECC	MARC LOWENTHAL	Ship Method	Ship Instructions	
900 po	odeva (			NESS	WARC LOVVENTHAL	Ground		
			71 CHERRY STREET					
			SOMERVILLE		MA	02144		
		hone:	617-625-2603		Ext:	Fax:		
Carrier Na			CarrierAcctNo	0:		Dock Hours:		
Payment T		id	in the second					
Location In	str:							
Bill To Information 🔊					Forward Information			
			HOLD UNTIL	DEL	. V & lake			
			BY VERSA PE	RESS,	INC			
Contact	Cir	ndi	1 Scalf @	V2	rsa Pres	s for co	rries	
Product		Qty	Branch Name		Contact Name	Ship Method	Ship Instructions	
balance	schor color		Shipping-INGRAM PUB SERVICES	LISHER		Common Carrier	Full Carton	
			DAP NEW STOCK REC	EIVING			1.000	
poss.			210 AMERICAN DRIVE				01000	
			JACKSON		TN	38301	•	
	Ph	one:	731-988-4440		Ext: 1130	Fax:		
Ca <mark>rrier Nam</mark>			CarrierAcctNo			Dock Hours: 7 AM - 2:	30 PM M-F	
Pa <mark>yment Ty</mark>	0e 300	Part	y bill to	1	tera julius			
L <mark>ocation Ins</mark>	tr: 10+ Pall	et require	Delivery Appt.					
	Bill To Information					Forward Inform	nation	
			e .	1				
Versa Press, Inc. 1465 Spring Bay Rd. East Peoria, IL 61611 (309) 822-8272								
East Peoria, IL 61611 (309) 822-8272								
							*	

2/28/2024

3:23:31 PM

# **Bindery Work Order**

Page: 1

JobNo: J24-51496 Q23-66285 Status Group: 2411.4	4 Box No: Qty / Stack:
Sales Rep: MH5 Order Entry: BD Planner: KG1	No of Boxes:
WAKEFIELD PRESS 658	Books / Box: Approx Maj Sheets: 0
THE ANSWER TO LORD CHANDOS	Max Box Wt: 40 Min. Sheets: 0
ISBN: PO:	Label Box: 1 End & 1 Side Top Sheets:
Reprint: Due Date: 3/14/2024	Pallet Size:
Trim Size : 4 1/2 x 7 * Spine : 0.20	Max PalletHt: 49
Trim Size (mm): Non-Standard Spine (mm): 5.1	Recipe: 0 Recipe Name: None
Number Books: 1000	No Layers: 0 Toggle: 0
No64s: 0 No32s: 2 No18s: 0	Pattern: 0 Boxer Per Layer: 0
No16s: 0 No12s: 0 No8s: 0	Boxes Per Skid: 0
No6s: 0	Comments:
Max Run: 1050 Min Run: 1050	
``	
Status Product Description Qty Ship Method	Max Run Min Run Instructions

TITLE: THE ANSWER TO LORD CHANDOS

AUTHOR: QUIGNARD, PASCAL

PUBLISHER: WAKEFIELD PRESS

PPON:

EAN BARCODE

PRINTED IN USA

ON SALE:03/2024

PRINTING #: 01 (10) 01

CTN WGT:

(3401)

CTN QTY:



COVER PRICE: \$NET USD

(9012Q) \$NET USD