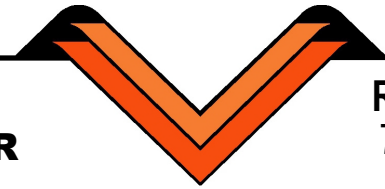


Rev: 3/21/2024 8:09:00 AM

# PURCHASE ORDER

**REVISED**  
76105DK



To: **The Bindery**

**8309 Brooklyn Blvd**

**Brooklyn Park, MN 55445**

Attn: **Eric Feuerstein**

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

QUANTITY	DESCRIPTION	UNIT PRICE
5000  (3% Maximum Over Run)  (0% Under Run)	Title: THE BACKYARD BUG BOOK FOR KIDS  For: Callisto Publishing J23-57452  - Follow enclosed specs  - 5000 Copies @ \$ 0.20/each (per quote attached)  - Ship per instructions provided by our shipping dept.  Carton label(s) enclosed with materials.  Send 2 sample books to Versa Press, Inc., Attn. Doug Kerns  Materials Ship:        03/29/2024  The Bindery to Ship:   04/08/2024	0.2

Job No: **J23-57452**

Total Price:	\$1,000.00
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ORDERED BY: **Douglas Kerns**

RECEIVED :

# THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**  
**OTABIND [ ]**

DATE 3/20/24	DATE NEEDED 04/08/24
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CUSTOMER NAME VERSA PRESS for CALLISTO PUBLISHING
------------------------------------------------------

PERSON TO CONTACT DOUG KERNS
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TITLE OF JOB BACKYARD BUG BOOK FOR KIDS
--------------------------------------------

QUANTITY 5,000	NUMBER OF PAGES 48	NUMBER OF SIGNATURES 2 - 24 PG SIGS
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SEQUENCE OF SIGNATURES 1 <sup>st</sup> - 24, 2 <sup>nd</sup> - 24
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TRIM SIZE 8-1/2" X 9"	HEAD TRIM 1/8"	GUTTER TRIM 1/4"
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PACKING INSTRUCTIONS <input checked="" type="checkbox"/> CARTONS BY THE BINDERY <input type="checkbox"/> CARTONS FURNISHED
-------------------------------------------------------------------------------------------------------------------------------

SPECIAL PACKING INSTRUCTIONS Qty 58 Books per ctn. PACK BOOKS SPINE TO SPINE (No Rotation). USE CARDBOARD PADS FOR TOP PACK. CUSTOMER WILL NOT ACCEPT AIR PILLOWS. PLACE SIDE LABEL AT THE LOWER RIGHT HAND CORNER OF THE BOX BUT NO CLOSER THAN 1.25" TO THE BOTTOM AND FRONT EDGE.
--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

BODY STOCK 70# White Smooth Offset
---------------------------------------

COVER STOCK 10 Pt. Cls Cover, Gloss Laminated
--------------------------------------------------

DRILLING HOLE SIZE	SPACING
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FOLDING <input type="checkbox"/> BY THE BINDERY <input checked="" type="checkbox"/> BY OTHERS VERSA
--------------------------------------------------------------------------------------------------------

COVER SCORE <input type="checkbox"/> 2 SIDES <input type="checkbox"/> 4 SIDES (SIDE GLUE)
----------------------------------------------------------------------------------------------

<input type="checkbox"/> SIDE WIRE STITCH
-------------------------------------------

DELIVERY OR PICK-UP INSTRUCTIONS     
------------------------------------------------------

## Estimate



**DATE:** 10/19/2023  
**TO:** Diane Morris  
Versa Press, Inc.  
**FROM:** Eric Feuerstein  
**QUOTE:** Q72316

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *The Backyard Bug Book For Kids*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8-1/2" x 9" (9" bind edge)
- bulk pack in cartons

**Quantity:** 5,000 books all one version

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
24 sheets on 70# offset

- Text is furnished as folded signatures (2-24pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

**Price:** \$0.20 per book  
• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

<b>Eric Feuerstein</b> 763-201-2732	<b>Scott Rooney</b> 763-201-2704	<b>Jane Stire</b> 763-201-2735	<b>Krista Kolstad</b> 763-201-2715	<b>Mike Cress</b> 763-201-2725	<b>Justine Carpenter</b> 763-201-2740
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*Finish With Us!*