

Date: 2/13/2024

PURCHASE ORDER

75484EA

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Justine Carpenter

QUANTITY	DESCRIPTION	UNIT PRICE
2000	Title: TACTICS 7	0.59
(5% Maximum Over Run)	For: American Sailing Association	
	2,000 Copies @ \$ 0.59 per book (Quote #Q73282)	
(5% Maximum Under Run)	- Ship per attached shipping instructions.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 3/8/24	
	The Bindery to ship: 3/21/24	

Job No: J24-51092

Total Price: \$1,180.00

ORDERED BY: Eric Anderson

RECEIVED :

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE 2/13/24		DATE NEEDED 3/21/24
CUSTOMER NAME VERSA PRESS for American Sailing Assoc.		
PERSON TO CONTACT Eric Anderson		
TITLE OF JOB Tactics 7		
QUANTITY 2,000	NUMBER OF PAGES 192	NUMBER OF SIGNATURES 12 - 16's
SEQUENCE OF SIGNATURES 1 - 12		
TRIM SIZE 11" X 8 1/2" OBLONG	HEAD TRIM 1/8"	GUTTER TRIM 1/4"
PACKING INSTRUCTIONS		

☒ CARTONS BY THE BINDERY

☐ CARTONS FURNISHED

SPECIAL PACKING INSTRUCTIONS

PUR Perfect Bind

BODY STOCK

80# 454 PPI COATED MATTE

COVER STOCK

12 Pt. C1S MATTE LAMINATED

DRILLING HOLE SIZE

SPACING

FOLDING

☐ BY THE BINDERY

☒ BY OTHERS VERSA

COVER SCORE

☐ 2 SIDES

☐ 4 SIDES (SIDE GLUE)

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



DATE: 1/23/2024
TO: Denise Fandel
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q73282

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Tactics 7*
• cut covers
• gather signatures
• perfect bind books (PUR perfect bind)
• 3-side trim to 11" x 8-1/2" (8-1/2" bind edge)
• bulk pack in cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
96 sheets on 80# matte text
• Text is furnished as folded signatures (12-16pp)
• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
• Folded sigs must have closed spine (no z-folds)
• Cover stock should have grain running parallel to spine to help prevent cracking
• Covers furnished on press sheets for us to trim
• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply. FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

1,000 books	\$0.86 per book
1,500	\$0.68
2,000	\$0.59

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Standard Shipping Instructions

AMERICAN SAILING ASSOCIATION

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF @ VERSA PRESS WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.**

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	All	Shipping-AMERICAN SAILING ASSOCIATION 5301 BEETHOVEN STREET SUITE 265 LOS ANGELES	NIECY JACKSON CA	Common Carrier 90066	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE BOL & THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: cshabes@asa.com; nj@asa.com; vatherton@versapress.com; dfandel@versapress.com
Phone:		310-822-7171	Ext:	Fax:	

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours:

Payment Type: 3RD Party Bill

Location Instr: Delivery Appointment Required; Lift Gate Required; Inside Delivery;

Bill To Information	Forward Information
VERSA PRESS, INC. 1465 SPRING BAY ROAD EAST PEORIA, IL 61611 PH# 309-822-8272	

AMERICAN SAILING ASSOCIATION

978-0-9770952-2-3

RACING TACTICS, 7E

QTY:

WT: Lbs

2/16/2024

2:17:12 PM

Bindery Work Order

Page: 1

JobNo: J24-51092	Q24-51454	Status Group: 2410.1	Box No:	Qty / Stack:
Sales Rep: VA	Order Entry: TS2	Planner: EA	No of Boxes:	No. Stacks:
AMERICAN SAILING ASSOCIATION	3154		Books / Box:	Maj. Sheets: 0
RACING TACTICS, 7E			Max Box Wt: 40	Min. Sheets: 0
ISBN:	PO:		Label Box: 1 End	Top Sheets:
Reprint:	Due Date: 3/4/2024		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 11 x 8 1/2	Spine: 0.44		Max Pallet Ht:	
Trim Size (mm): Non-Standard	Spine (mm): 11.2		Recipe: 0	Recipe Name: None
Number Books: 2000			No Layers: 0	Toggle: 0
No64s: 0	No32s: 0	No18s: 0	Pattern: 0	Boxer Per Layer: 0
No16s: 12	No12s: 0	No8s: 0	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 2100	Min Run: 2100			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	2000	Common Carrier	2100	1900	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: cshabes@asa.com; nj@asa.com; vatherton@versapress.com; dfandel@versapress.com