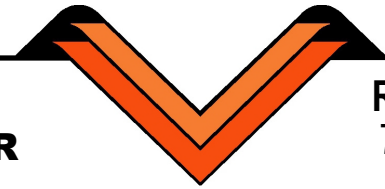


Rev: 3/6/2024 9:27:00 AM

PURCHASE ORDER

REVISED
75873DK



VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
4000 (5% Maximum Over Run) (5% Maximum Under Run)	Title: 4414 CATHOLIC CHILDREN'S PRAYER BOOK For: Saint Mary's Press - Follow enclosed specs - 4000 Copies @ \$ 0.24 / Each per Quote Q73676 Pack in Double Wall Cartons - Ship per attached shipping instructions. Use 48" x 40", 4-Way - P-1 pallets Carton label(s) enclosed with materials. Send 2 sample books to Versa Press, Inc. Ship signatures: 04/02/2024 The Bindery to Ship: 04/10/2024	0.24

Job No: **J24-52039**

Total Price:	\$960.00
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ORDERED BY: **Douglas Kerns**

RECEIVED :

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE 3 / 6 / 24		DATE NEEDED 04 / 10 / 2024
CUSTOMER NAME VERSA PRESS for SAINT MARY'S PRESS		
PERSON TO CONTACT Doug Kerns		
TITLE OF JOB CATHOLIC CHILDREN'S PRAYER BOOK ENGLISH		
QUANTITY 4,000	NUMBER OF PAGES 56	NUMBER OF SIGNATURES 1 - 32, 1 - 16, 1 - 8
SEQUENCE OF SIGNATURES 1 - 8, 1 - 16, 1 - 32		
TRIM SIZE 6 5/8" X 10"	HEAD TRIM 3/32"	GUTTER TRIM 1/32"
PACKING INSTRUCTIONS <div style="display: flex; justify-content: space-around;"><input checked="" type="checkbox"/> CARTONS BY THE BINDERY<input type="checkbox"/> CARTONS FURNISHED</div>		
<div>SPECIAL PACKING INSTRUCTIONS Pack in Double Wall Cartons</div> <div>PUR Perfect Bind</div>		
BODY STOCK 80# 454 PPI MATTE COATED		
COVER STOCK 10 Pt. C1S Gloss Laminated		
DRILLING HOLE SIZE	SPACING	
FOLDING <div style="display: flex; justify-content: space-around;"><input type="checkbox"/> BY THE BINDERY<input checked="" type="checkbox"/> BY OTHERS VERSA</div>		
COVER SCORE	<div style="display: flex; justify-content: space-around;"><input type="checkbox"/> 2 SIDES<input type="checkbox"/> 4 SIDES (SIDE GLUE)</div>	

☐ **SIDE WIRE STITCH**

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



DATE: 2/28/2024
TO: Trish Burton
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q73676

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Catholic Childrens Prayer Book*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 6-5/8" x 10" (10" bind edge)
- bulk pack in cartons

Quantity: 4,000 books all one version
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
28 sheets on 80# matte text

- Text is furnished as folded signatures (1-32pp, 1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: \$0.24 per book
• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!