



75409KG-OBLG

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
500	Title: A TEACHER'S GUIDE TO GETTING STARTED WITH BEGINNING WRITERS	1.22
(5% Maximum Over Run)	For: Heinemann - Follow enclosed specs	
(5% Maximum Under Run)	- 500 Copies @ \$ 1.22 / Each (per quote) - Use New 48" x 40", 2-Way - P-4 Send 2 sample books to Versa Press, Inc.	
	Material to ship: 03/01/2024	
	The Bindery to Ship: 04/05/2024	

Total Price:	\$610.00
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RECEIVED :

VERSA PRESS, INC.

DATE

02/07/24

DATE NEEDED

04/05/24

VENDOR

THE BINDERY

QUOTE NUMBER

Q73357

ATTENTION

ERIC FEUERSTEIN

VERSA PRESS CONTACT

KELLI GATTON

TITLE

A TEACHER'S GUIDE TO GETTINGSTARTED WITH BEGINNING WRITERS

PUBLISHER

HEINEMANN

RUN QUANTITY

500

TOTAL PAGES

128

TEXT TRIM SIZE

10

X

OBLONG

YES**8**

NUMBER OF SIGNATURES

☐ 32's ☐ 24's ☐ 18's ☒ 8 16's ☐ 12's ☐ 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

1/8

GUTTER TRIM

1/4

SEQUENCE OF SIGNATURES

8-16'S

TEXT STOCK

60 # White Offset

PPI

436

COVER STOCK

10 Pt. Cls Gloss Laminated

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) ☐ Foil Stamp Die ☐ Deboss Die ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)

☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)

☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty
☐ 80# Special End Sheets

☐ Head & Foot Bands

BINDING TYPE

☒ Perfect ☐ Otabind ☒ PUR glue

☐ Spiral Wire (Tin) ☐ Spiral Wire (Color)

☐ Double Wire-O (Color) ☐ GBC (color)

☒ Other **HINGE SCORE**

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor

☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

☒ **MUST PACK 32/CTN**

Special Instructions

MUST PACK 32/CTN (SAME AS PREVIOUS)**REPRINT OF J21-08867/PO 62139KG-OBLG/11-19-21**

Estimate



DATE: 1/30/2024
TO: Carri Kober
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q73357

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *A Teachers Guide To Getting Smarter*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 10" x 8" (8" bind edge)
- bulk pack in cartons

Quantity: 500 books all one version

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
64 sheets on 60# offset

- Text is furnished as folded signatures (8-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: \$1.22 per book
• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
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Jane Stire
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Finish With Us!