

Date: 1/26/2024

PURCHASE ORDER

75200KG-FFPB

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **JUSTINE CARPENTER**

QUANTITY	DESCRIPTION	UNIT PRICE
5000	Title: FOLLOWING THE CALL	1.32
5% Maximum Overrun	For: Plough Publishing House - Follow Enclosed Specs	
5% Maximum Underrun	5000 Copies @ \$ 1.32 / ea (Per attached) - Use 48" x 40", 4-Way - P-1 pallets - Ship per shipping instructions provided with materials. Carton label(s) enclosed with materials Send 2 sample books to Versa Press, Inc. Materials Ship: 02/20/2024 The Bindery to Ship: 02/28/2024	
<div> <div>Job No: J24-50491</div> <div>Total Price: \$6,600.00</div> </div>		

ORDERED BY: **Kelli Gattton**

RECEIVED :

VERSA PRESS, INC.

DATE

01/26/24

DATE NEEDED

02/28/24

VENDOR

THE BINDERY

QUOTE NUMBER

Q73111o1

ATTENTION

JUSTINE CARPENTER

VERSA PRESS CONTACT

KELLI GATTON

TITLE

FOLLOWING THE CALL

PUBLISHER

PLOUGH PUBLISHING HOUSE

RUN QUANTITY

5,000

TOTAL PAGES

400

TEXT TRIM SIZE

5 1/2**X**OBLONG **NO****8**

NUMBER OF SIGNATURES

12 32's **1** 24's **1** 18's **1** 16's **1** 12's **1** 8's **1** 6's **1** 4's **1** 2's

HEAD TRIM

1/8

GUTTER TRIM

1/16

SEQUENCE OF SIGNATURES

1-32, 1-16, 11-32's

TEXT STOCK

50 # Natural Offset

PPI

400

COVER STOCK

12 Pt. C1S Matte Laminated

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) ☐ Foil Stamp Die ☐ Deboss Die ☐ PDF file provided by Versa☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty ☐☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

☒ Perfect ☐ Otabind ☐ PUR glue
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color)
☐ Double Wire-O (Color) ☐ GBC (color)
☒ Other **PB with French Flaps 1/16" overhang**

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

☒ **MUST PACK 20/CTN**

Special Instructions

Score & Fold covers with 3-1/2" flaps**Pack 20/ctn same as previous printing (PO 69758MS/ J23-50421/ 2-2-23)**

Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 1/9/2024
TO: Matt Hamilton
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q7311101

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Following the Cell*

- cut covers
- score and fold covers for 3.5" Flap
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8" (8" bind edge)
- bulk pack in cartons

Quantity: 5,000 books all one version
In order to ensure making quantity, please provide 6% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
200 sheets on 50# offset

- Text is furnished as folded signatures (12-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: \$1.32 per book
• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books - For Approval	4	PLOUGH PUBLISHING HOUSE	MIRIAM BURLESON	Next Day Air	

151 BOWNE DRIVE

WALDEN

NY

12586

Phone: 845-776-1825

Ext:

Fax:

Please ship 4 books as follows:

Dock Hours:

Payment Type: 3rd Party Bill UPS Next Day Air to CarrierAcctNo: 4F360Y

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	1,000	PLOUGH PUBLISHING HOUSE		Common Carrier	HOLD FOR
		Coretta Thomson			APPROVAL from
		151 BOWNE DR			VERSA PRESS before
		WALDEN	NY	12586	shipping.

Phone: 845-776-1825

Carrier Name: ABF

CarrierAcctNo:

Payment Type: Collect

eMail: miriamburleson@ccimail.com;peteralexander@ccimail.

Location Instr: Delivery Appt. required for truckloads; (PUT ON BOL)DEADHEAD PER ANDY

UPCHURCH

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Cover Proof	1	Office-PLOUGH PUBLISHING HOUSE 151 BOWNE DRIVE	MIRIAM BURLESON	Next Day Air	
		WALDEN	NY	12586	
		Phone: 845-776-1825	Ext:	Fax:	
Carrier Name: UPS		Carrier Acct No: 4F360Y		Dock Hours:	
Payment Type: 3rd Party Bill		eMail: miriamburleson@ccimail.com; peteralexander@ccimail.			
Location Instr:					

Bill To Information	Forward Information
Unassigned	Unassigned
Unassigned	Unassigned

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Balance Boobs		Shipping-INGRAM PUBLISHER SERVICES C/O PLOUGH PUBLISHING		Common Carrier	HOLD FOR APPROVAL
		210 AMERICAN DRIVE			from Versa Press
		JACKSON	TN	38301	before shipping balance
		Phone: 731-988-3129	Ext: 51305	Fax:	
Carrier Name: ABF		Carrier Acct No:		Dock Hours: 7 AM - 2:30 PM M-F	
Payment Type: Collect		(Put on BO1 -)			
Location Instr: Delivery Appt. required for truckloads; DEADHEAD PER ANDY UPON RCH					

Bill To Information	Forward Information

1/29/2024

11:18:09 AM

Bindery Work Order

Page: 1

JobNo: J24-50491 Q24-50561 Status Group: 2407.2		Box No:		Qty / Stack:	
Sales Rep: MH5 Order Entry: ST1 Planner: KG1		No of Boxes:		No. Stacks:	
PLOUGH PUBLISHING HOUSE 433		Books / Box:		Approx Maj. Sheets: 0	
FOLLOWING THE CALL		Max Box Wt: 40		Min. Sheets: 0	
ISBN: PO: SPL011724PA		Label Box: 1 End & 1 Side		Top Sheets:	
Reprint: J23-50421 Due Date: 2/13/2024		Pallet Size:			
Trim Size: 5 1/2 x 8 Spine: 1.02		Max Pallet Ht: 49			
Trim Size (mm): Non-Standard Spine (mm): 25.9		Recipe: 0		Recipe Name: None	
Number Books: 5000		No Layers: 0		Toggle: 0	
No64s: 0 No32s: 12 No18s: 0		Pattern: 0		Boxer Per Layer: 0	
No16s: 1 No12s: 0 No8s: 0		Boxes Per Skid: 0			
No6s: 0		Comments:			
Max Run: 5250 Min Run: 5250					

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

TITLE: FOLLOWING THE CALL

AUTHOR: MOORE, CHARLES

PUBLISHER: PLOUGH PUBLISHING HOUSE

ON SALE: 02/24

PRINTED IN USA

PON: SPLJ11724PA



(251) SPL01724PA

BARCODE

EAN

PRINTING #: 04



(10) 04

CTN QTY: 20



(30) 20

CTN WGT: Lbs.



(3401)

ISBN 13: 978-1-63608-004-8



(01)19781636080045

COVER PRICE: \$19.95USD



(9012Q) 1995 USD