

464114

Date: 1/19/2024

**PURCHASE ORDER**

75048MS

**VERSA PRESS, INC.**

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
  
(5 Mi. North of Junction of  
Route 26 & Route 116)

To: The Bindery8309 Brooklyn BlvdBrooklyn Park, MN 55445Attn: Eric

QUANTITY	DESCRIPTION	UNIT PRICE
1800	Title: OFF-WHITE	1.23
5% Overrun	For: Two Lines Press	
5% underrun	1,800 Copies @ \$1.23 / ea per Quote Q72909	
	- Ship per attached shipping instructions.	
	- use 48" x 40", 4-Way - P-25 pallets	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 02/16/24	
	Delivery date: 02/28/24	
HOLD UNTIL RELEASED BY VERSA PRESS, INC.		
Job No: J24-50366	Total Price: \$2,214.00	

ORDERED BY: **Mark Sanders**

RECEIVED :

# THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**  
**OTABIND [ ]**

DATE 1/19/24		DATE NEEDED 02/28/24
CUSTOMER NAME VERSA PRESS for Two Lines Press		
PERSON TO CONTACT Mark Sanders		
TITLE OF JOB Off-White		
QUANTITY 1,800	NUMBER OF PAGES 376	NUMBER OF SIGNATURES 11 - 32's, 1 - 16, 1 - 8
SEQUENCE OF SIGNATURES 1 - 32, 1 - 8, 1 - 32, 1 - 16, 9 - 32's		
TRIM SIZE 5" X 8"	HEAD TRIM 1/8"	GUTTER TRIM 1/16"
PACKING INSTRUCTIONS		

☒ CARTONS BY THE BINDERY ☐ CARTONS FURNISHED

SPECIAL PACKING INSTRUCTIONS Score and fold covers. Perfect Bind with 3" cover flaps trimmed flush with thumb edge of front and back covers.
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BODY STOCK 50# 400 PPI Natural Offset	
COVER STOCK 12 Pt. C1S MATTE LAMINATED	
DRILLING HOLE SIZE	SPACING
FOLDING <input type="checkbox"/> BY THE BINDERY <input checked="" type="checkbox"/> BY OTHERS VERSA	
COVER SCORE <input type="checkbox"/> 2 SIDES <input type="checkbox"/> 4 SIDES (SIDE GLUE)	

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS
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## Estimate



DATE: 12/14/2023  
TO: Denise Fandel  
Versa Press, Inc.  
FROM: Eric Feuerstein  
QUOTE: Q72909

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 ~ 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Off White*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5" x 8" (8" bind edge)
- Score and Flod Covers
- bulk pack in cartons

Quantity: 1,800 books all one version

You furnish:

- 1 8pp flush cover on 12pt CIS
- 188 sheets on 55# natural offset text
- Text is furnished as folded signatures (11-32pp, 1-8pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: \$1.23 per book

- Prices include cartons
- All stocks will be the same price

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

Eric Feuerstein	Scott Rooney	Jane Stire	Krista Kolstad	Mike Cress	Justine Carpenter
763-201-2732	763-201-2704	763-201-2735	763-201-2715	763-201-2725	763-201-2740

*Finish With Us!*



\* Contact Cindy Scalf at Versa Press for carriers \*

HOLD UNTIL RELEASED  
BY VERSA PRESS, INC.

Product Qty Branch Name Contact Name Ship Method Ship Instructions

400  
Books

Office-TWO LINES PRESS

SARAH COOLIDGE

Common  
Carrier

582 MARKET STREET

SUITE 700

SAN FRANCISCO

CA

94104

Phone: 415-512-8812

Ext:

Fax:

Carrier Name:

CarrierAcctNo:

Dock Hours:

Payment Type

3rd Party Bill to -

Location Instr:

Delivery Appt. Liftgate Required, Inside Delivery

Bill To Information

Forward Information

Versa Press, Inc.  
1465 Spring Bay Rd.  
East Peoria, IL 61611  
(309) 822-8272

HOLD UNTIL RELEASED  
BY VERSA PRESS, INC.

Product Qty Branch Name Contact Name Ship Method Ship Instructions

Balance  
Books

Shipping-INGRAM PUBLISHER  
SERVICES

C/O TWO LINES PRESS

Common Carrier

210 AMERICAN DRIVE

JACKSON

TN

38301

Phone: 731-988-3129

Ext: 51305

Fax:

Carrier Name:

CarrierAcctNo:

Dock Hours: 7 AM - 2:30 PM M-F

Payment Type

3rd Party Bill to -

Location Instr: Truckloads require Delivery Appt.

Bill To Information

Forward Information

Versa Press, Inc.  
1465 Spring Bay Rd.  
East Peoria, IL 61611  
(309) 822-8272

1/23/2024

7:53:38 AM

# Bindery Work Order

Page: 1

JobNo: J24-50366	Q23-68983	Status Group: 2407.1	Box No:	Qty / Stack:
Sales Rep: VA	Order Entry: BD	Planner: MS2	No of Boxes:	No. Stacks:
TWO LINES PRESS			Books / Box:	Approx Maj. Sheets: 0
5529			Max Box Wt: 40	Min. Sheets: 0
OFF-WHITE			Label Box: 1 End & 1 Side	Top Sheets:
ISBN:	PO:		Pallet Size:	
Reprint:	Due Date: 2/12/2024		Max Pallet Ht: 49	
Trim Size: 5 x 8	Spine: 0.96		Recipe: 0	Recipe Name: None
Trim Size (mm): Non-Standard	Spine (mm): 24.4		No Layers: 0	Toggle: 0
Number Books: 1800			Pattern: 0	Boxer Per Layer: 0
No64s: 0	No32s: 11	No18s: 0	Boxes Per Skid: 0	
No16s: 1	No12s: 0	No8s: 1	Comments:	
No6s: 0				
Max Run: 1890	Min Run: 1890			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

TITLE: OFF-WHITE

AUTHOR: ROEMER, ASTRID

PUBLISHER: TWO LINES PRESS

ON SALE: 02/2024

PRINTED IN USA

BARCODE

**EAN**

PRINTING #: 01



(10) 01

CTN QTY:



(30)

CTN WGT: ... Lbs.



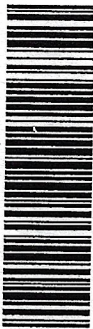
(3401)

ISBN 13: 978-1-949641-25-7



(01)19781949641254

COVER PRICE: \$18.95 USD



(9012Q) 1895 USD