

Job# 46422

Date: 1/25/2024

## PURCHASE ORDER

75168KG-BIND

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION	UNIT PRICE
5000	Title: PROMISE AND FULFILLMENT: THE EUCHARIST IN SCRIPTURE PARTICIPANT BOOK	0.21
5% Maximum Over Run	For: Emmaus Road Publishing	
	- Follow enclosed specs	
5% Maximum Under Run	- 5000 Copies @ \$ 0.21/ Each per attached quote	
	- Ship per attached shipping instructions.	
	Use 48" x 40", 4-Way - P-1	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 2/20/2024	
	The Bindery to Ship: 2/29/2024	
Job No: J24-50642		Total Price: \$1,050.00

ORDERED BY: Kelli Gatton

RECEIVED :

**VERSA PRESS, INC.**

DATE 01/25/24 DATE NEEDED 02/29/24

VENDOR  
THE BINDERY

ATTENTION  
JUSTINE CARPENTER

QUOTE NUMBER  
Q73236

VERSA PRESS CONTACT  
KELLI GATTON

TITLE  
PROMISE AND FULFILLMENT: THE EUCHARIST IN SCRIPTURE PARTICIPANT WKBK

PUBLISHER  
EMMAUS ROAD PUBLISHING

RUN QUANTITY 5,000 TOTAL PAGES 58 TEXT TRIM SIZE 8 1/2 X 11 OBLONG ☐ NO  
 NUMBER OF SIGNATURES  
☐ 32's ☐ 24's ☒ 3 18's ☐ 16's ☐ 12's ☐ 8's ☐ 6's ☒ 4's ☐ 2's  
 HEAD TRIM 5/8 GUTTER TRIM 1/4 SEQUENCE OF SIGNATURES 1-18, 1-4, 2-18's

TEXT STOCK 70 # White Offset PPI 384

COVER STOCK  
10 Pt. Cls Gloss Laminated

MATERIALS PROVIDED AS:  
☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH FINISH

SPINE OF 3 PIECE CASE FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING  
☐ Stamped sample case ☐ Foil Color(s)  
☐ Foil Stamp Die  
☐ Deboss Die ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)  
☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)  
☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty ☐  
☐ 80# Special End Sheets  
☐ Head & Foot Bands

BINDING TYPE  
☒ Perfect ☐ Otabind ☐ PUR glue  
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color)  
☐ Double Wire-O (Color) ☐ GBC (color)  
☐ Other

PACKING INSTRUCTIONS SPECIAL CARTON INSTRUCTIONS  
☒ Cartons Supplied by Vendor ☐ Furnished cartons ☐

Special Instructions



## Estimate



**the Bindery**  
INNOVATIVE FINISHES • CUSTOMIZATION

DATE: 1/18/2024  
TO: Trish Burton  
Versa Press, Inc.  
FROM: Justine Carpenter  
QUOTE: Q73236

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31-36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Promise and Fulfillment*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8-1/2" x 11" (11" bind edge)
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials for 1,000 – 4,000 / 6% for 5,000

You furnish: 1 covers-2pp on 10pt clear acetate  
29 sheets on 70# offset

- Text is furnished as folded signatures (3-18pp, 1-4pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	1,000 books	\$0.54 per book
	2,000	\$0.34
	3,000	\$0.27
	4,000	\$0.23
	5,000	\$0.21

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

Eric Feuerstein  
763-201-2732

Scott Rooney  
763-201-2704

Jane Stire  
763-201-2735

Krista Kolstad  
763-201-2715

Mike Cress  
763-201-2725

Justine Carpenter  
763-201-2740

*Finish With Us!*

**EMMAUS ROAD PUBLISHING**

**978-1-949013-94-8**

**PROMISE AND FULFILLMENT: THE EUCHARIST IN  
SCRIPTURE PARTICIPANT BOOK**

**QTY:                      WT:                      Lbs**

1/30/2024

9:51:48 AM

# Bindery Work Order

Page: 1

JobNo: J24-50642 <del>Q24-51196</del> Status Group: <del>2406.1</del> Sales Rep: PJ Order Entry: ST1 Planner: KG1 EMMAUS ROAD PUBLISHING 710 PROMISE AND FULFILLMENT: THE EUCHARIST IN SCRIPTURE PARTICIPANT BOOK ISBN: PO: 1135 <del>Reprint: J20-02350 Due Date: 2/5/2024</del> Trim Size: 8 1/2 x 11 Spine: 0.17 Trim Size (mm): Non-Standard Spine (mm): 4.3 Number Books: 5000 <del>No64s: 0 No32s: 0 No18s: 3</del> <del>No16s: 0 No12s: 0 No8s: 0</del> <del>No6s: 0</del> Max Run: 5250 Min Run: 5250	Box No: Qty / Stack: <del>No of Boxes:</del> <del>No. Stacks:</del> <del>Books / Box:</del> <del>Approx. Maj. Sheets: 0</del> <del>Max Box Wt:</del> <del>Min. Sheets: 0</del> Label Box: 1 End Top Sheets: Pallet Size: 48" x 40", 4-Way - P-1 Max PalletHt: 48 <del>Recipe: 0 Recipe Name: None</del> <del>No Layers: 0 Toggle: 0</del> <del>Pattern: 0 Boxer Per Layer: 0</del> Boxes Per Skid: 0 Comments:
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Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	I Bound Books	5000	Common Carrier	5250	4750	



## Standard Shipping Instructions

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# EMMAUS ROAD PUBLISHING

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<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	Balance	EMMAUS ROAD PUBLISHING 814 UNIVERSITY BLVD., UPPER LEVEL DOCK	BERNIE STETSON	Common Carrier	
		STEUBENVILLE	OH	43952	
	Phone:	740-314-5094			

Please contact Cindy Scalf for routing instructions.

Bill To Information	Forward Information
Unassigned	Unassigned
Unassigned	Unassigned