

VERSA PRESS, INC.

DATE

01/25/24

DATE NEEDED

02/29/24

VENDOR

THE BINDERY

ATTENTION

JUSTINE CARPENTER

QUOTE NUMBER

Q73237

VERSA PRESS CONTACT

KELLI GATTON

TITLE

PROMISE AND FULFILLMENT: THE EUCHARIST IN SCRIPTURE LEADER GUIDE

PUBLISHER

EMMAUS ROAD PUBLISHING

RUN QUANTITY

1,000

TOTAL PAGES

62

TEXT TRIM SIZE

8 1/2

X

OBLONG

NO**11**

NUMBER OF SIGNATURES

☐ 32's ☐ 24's ☒ 3 18's ☐ 16's ☐ 12's ☒ 1 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

5/8

GUTTER TRIM

1/4

SEQUENCE OF SIGNATURES

1-18, 1-8, 2-18's

TEXT STOCK

70 # White Offset

PPI

384

COVER STOCK

10 Pt. C1S Gloss Laminated

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) ☐ Foil Stamp Die ☐ Deboss Die ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)

☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)

☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty
☐ 80# Special End Sheets

☐ Head & Foot Bands

BINDING TYPE

☒ Perfect ☐ Otabind ☐ PUR glue

☐ Spiral Wire (Tin) ☐ Spiral Wire (Color)

☐ Double Wire-O (Color) ☐ GBC (color)

☐ Other

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor

☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

Special Instructions

**PLEASE NOTE THE LEADERS GUIDE & PARTICIPANT WKBK ARE PROCESSING AT
SAME TIME AND ARE VERY SIMILAR.**

Estimate



DATE: 1/18/2024
TO: Trish Burton
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q73237

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated.

Project: *Promise and Fulfillment LDR Guide*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8-1/2" x 11" (11" bind edge)
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 covers-2pp on 10pt C1S

31 sheets on 70# offset

- Text is furnished as folded signatures (3-¹⁸pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	500 books	\$0.96 per book
	1,000	\$0.55
	1,500	\$0.41

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

EMMAUS ROAD PUBLISHING

978-1-949013-93-1

**PROMISE AND FULFILLMENT: THE EUCHARIST IN
SCRIPTURE LEADER GUIDE**

QTY: WT: Lbs

1/30/2024

10:04:29 AM

Bindery Work Order

Page: 1

JobNo: J24-50645 Q24-51203 Status Group: 2406.1 Sales Rep: PJ Order Entry: ST1 Planner: KG1 EMMAUS ROAD PUBLISHING PROMISE AND FULFILLMENT LEADER GUIDE ISBN: PO: 1135 Reprint: J10-07207 Due Date: 2/5/2024 Trim Size: 8 1/2 x 11 Spine: 0.18 Trim Size (mm): Non-Standard Spine (mm): 4.6 Number Books: 1000 No64s: 0 No32s: 0 No18s: 3 No16s: 0 No12s: 0 No8s: 1 No6s: 0 Max Run: 1050 Min Run: 1050		Box No: No of Boxes: Books / Box: Max Box Wt: Label Box: 1 End Pallet Size: 48" x 40", 4-Way - P-1 Max Pallet Ht: 48 Recipe: 0 No Layers: 0 Pattern: 0 Boxes Per Skid: 0 Comments:		Qty / Stack: No. Stacks: Approx Maj. Sheets: 0 Min. Sheets: 0 Top Sheets: Recipe Name: None Toggle: 0 Boxer Per Layer: 0	
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Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	1000	Common Carrier	1050	950	

Standard Shipping Instructions

EMMAUS ROAD PUBLISHING

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	Balance	EMMAUS ROAD PUBLISHING 814 UNIVERSITY BLVD., UPPER LEVEL DOCK	BERNIE STETSON	Common Carrier	
		STEUBENVILLE	OH	43952	
	Phone:	740-314-5094			

Please contact Cindy Scalf for routing instructions.

Bill To Information	Forward Information
Unassigned	Unassigned
Unassigned	Unassigned