Date: 2/13/2024

PURCHASE ORDER

75484EA

VERSA PRESS, INC.

ORDERED BY: Eric Anderson

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Justine Carpenter

QUANTITY		DESCRIPTION	UNIT PRICE
2000	Title: TACTICS 7		0.59
(5% Maximum Over Run)	For: American Sailing Association		
	2,000 Copies @ \$ 0.59 per book (Quote #Q73282)		
(5% Maximum Under Run)	- Ship per attached shipping instructions.		
,	Carton label(s) enclosed		
	Send 2 sample books to	Versa Press, Inc.	
	Ship signatures:	3/8/24	
	The Bindery to ship:	3/21/24	
Job No:	J24-51092	Total F	Price: \$1,180.00

RECEIVED:

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: PERFECT [X] IT Purchase Order OTABIND []

DATE		DATE NEEDED	
2/13/24	3/21/24		
CUSTOMER NAME		3, 2 - ,	
	American Sailing Assoc.		
PERSON TO CONTACT	-		
Eric Anderson			
TITLE OF JOB			
Tactics 7			
QUANTITY	NUMBER OF PAGES	NUMBER OF SIGNATURES	
2,000	192	12 - 16's	
SEQUENCE OF SIGNATURES			
1 - 12			
TRIM SIZE	HEAD TF		
11" X 8 1/2" OBL	ONG 1/8"	1/4"	
PACKING INSTRUCTIONS			
	X CARTONS BY THE BIND	ERY CARTONS FURNISHED	
SPECIAL PACKING INSTRUCT			
PUR Perfect Bind			
BODYSTOCK 80# 454 PPI COAT	ED MATTE		
COVER STOCK			
12 Pt. C1S MATTE	LAMINATED		
DRILLING HOLE SIZE	SPACING		
J. 1022 5	5. / 15.		
FOLDING			
. • • • • • • • • • • • • • • • • • • •	☐ BY THE BINDERY	X BY OTHERS VERSA	
COVER SCORE		-	
	☐ 2 SIDES	4 SIDES (SIDE GLUE)	
		,	
☐ SIDE WIRE ST	ITCH		
DELIVERY OR PICK-UP INSTR			

Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

1/23/2024

TO:

Denise Fandel

Versa Press, Inc.

FROM:

Eric Feuerstein

QUOTE:

O73282

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

Tactics 7

cut covers

gather signatures

perfect bind books (PUR perfect bind)

• 3-side trim to 11" x 8-1/2" (8-1/2" bind edge)

· bulk pack in cartons

Quantity:

see below

You furnish:

1 cover-wraparound for perfect binder on 12pt C1S

96 sheets on 80# matte text

Text is furnished as folded signatures (12-16pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

Folded sigs must have closed spine (no z-folds)

Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping: would apply. FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

1,000 books

\$0.86 per book

1,500 2.000

\$0.68

\$0.59

· Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Krista Kolstad Mike Cress **Justine Carpenter Eric Feuerstein Scott Rooney** Jane Stire 763-201-2740 763-201-2732 763-201-2704 763-201-2735 763-201-2715 763-201-2725