

VERSA PRESS, INC.

DATE

02/07/24

DATE NEEDED

03/13/24

VENDOR

THE BINDERY

QUOTE NUMBER

Q73288

ATTENTION

JUSTINE CARPENTER

VERSA PRESS CONTACT

KELLI GATTON

TITLE

COLOSSIANS AND PHILEMON: CONTINUE TO LIVE WITH HIM

PUBLISHER

P & R PUBLISHING

RUN QUANTITY

1,400

TOTAL PAGES

140

TEXT TRIM SIZE

5 3/8

X

OBLONG

NO**8 1/2**

NUMBER OF SIGNATURES

4

32's

☐

24's

☐

18's

☐

16's

1

12's

☐

8's

☐

6's

☐

4's

☐

2's

☐

HEAD TRIM

1/8

GUTTER TRIM

1/16

SEQUENCE OF SIGNATURES

1-32, 1-16, 3-32'S

TEXT STOCK

45 LB. NATURAL ALTERNATIVE

PPI

400

COVER STOCK

10 Pt. C1S MATTE Laminated

MATERIALS PROVIDED AS:

☐

Book Blocks (Trimmed Three Sides)

☒

Folded Ungathered Signatures

☐

Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐

Printed cover

☐

Dust Jacket

CASE STAMPING

☐

Stamped sample case

☐

Foil Color(s)

☐

Foil Stamp Die

☐

Deboss Die

☐

PDF file provided by Versa

☐

Smythe Sewn

☐

Side Sewn

☐

Adhesive Bound

☐

PUR glue

☐

Shrink Wrap (Convenient Pkgs)

☐

Bindery Board (Caliper)

☐

Flat Back (With Board Spine)

☐

Shrink Wrap (Individually)

☐

80# Matching End Sheets

☐

Reinforced End Sheet

☐

Shrink Wrap - Qty

☐

80# Special End Sheets

☐

Head & Foot Bands

BINDING TYPE

☐

Perfect

☒

Otabind

☒

PUR glue

☐

Spiral Wire (Tin)

☐

Spiral Wire (Color)

☐

Double Wire-O (Color)

☐

GBC (color)

☐

Other

PACKING INSTRUCTIONS

☒

Cartons Supplied by Vendor

☐

Furnished cartons

☒

SPECIAL CARTON INSTRUCTIONS

DOUBLE WALL CARTONS

Special Instructions

MUST PACK 46/CTN IN DOUBLE WALL CARTONS. SAME AS PREVIOUS PRINTING.**Previous job PO 66991TG-OTBD / J22-52289 / 8-4-22**

Estimate



DATE: 1/24/2024
TO: Shelly Buttrum
Versa Press, Inc.

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

FROM: Justine Carpenter
QUOTE: Q73288

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Colossians And Philemon*

- cut covers
- gather signatures
- perfect bind books (PUR layflat)
- 3-side trim to 5-3/8" x 8-1/2" (8-1/2" bind edge)
- bulk pack in double wall cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
72 sheets on 45# offset

- Text is furnished as folded signatures (1-16pp, 4-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. **Shipping charges** would apply.

Price:

1,000 books	\$1.04 per book
1,200	\$0.91
1,400	\$0.82

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

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Finish With Us!