

Purchase Order



POS Professional Office Services, Inc.

P.O. Box 450
WATERLOO, IA 50704

PO NUMBER	DATE	PAGE
424544	1/29/24	1

VENDOR: 97785
BINDERY, INC., THE
8201 BROOKLYN BLVD #1500
BROOKLYN PARK MN 55445

SHIP TO:
POS - MINNESOTA
2902 3RD ST S
WAITE PARK, MN 56387

ATTN:

NOTIFY:

User: JGARCIA

LINE	QUANTITY	UM	ITEM	DESCRIPTION	COST
1.00	2506	EA	BOOKS	BOOKS	.57

DELIVERY DATE 2/05/24

STUDIO 180 DESIGN - ORDER #2038064
REPEAT OF PALMER PO#190252. OTA BIND (PUR LAYFLAT)
2,500 BOOKS +6 SAMPLES. SIZE 8.5X11, 116 PAGES
(58 SHEETS) + COVER. SHRINK WRAP IN 12'S AND BULK
CARTON IN SUPPLIED BOXES. PACKAGE THE SAMPLES
SEPARATELY. PALMER TO SUPPLY MATERIALS.

MATERIAL TO THE BINDERY 2/9, COMPLETE BY 2/15/24.

PO TOTAL

1428.42

Purchase Order Request

Date of Request: 1/25/24

Contact Person: Steve Menk

Customer Name: Studio 180 Design

Customer #: 520805

Sales Order #: 2038064

Form ID #: 2401803

Job Description: "Hunter's Star Hidden Treasures" Book

Quantity: 2,500

Samples Requested: 6

Vendor Name: The Bindery

Vendor #: 97785

Quote #: Q73219.1

Price: \$1,428.42

Date to Vendor:

2/9

Date Back From Vendor:

2/15

Vendor instructions:

PALMER TO SUPPLY:

1,253 (+ 10% spoilage) press sheet of covers, 2-out on 20x26 14pt C1S.

2,506 (+ 10% spoilage) each of (7) 16-pg and (1) 4-pg folded sigs.

Sample.

Boxes: 105 boxes 11.25 x 8.75 x 8 (The Bindery will make labels).

INSTRUCTIONS: This is a repeat of Palmer PO # 190252.

OTA bind (PUR layflat) 2,500 books + 6 samples.

Size: 8.5 x 11, 116 pages (58 sheets) + cover.

Shrink wrap in 12's and bulk carton in supplied boxes.

Package the samples separately.

Special instructions:

Label cartons with this info:

Studio 180 Design

Order # 2038064

Hunter's Star Hidden Treasures book

Qty.24

All ship back to Palmer/POS when completed. Email when ready for pick up.

pelzer
6.2.1.1

#79435

Estimate



DATE: 1/18/2024
TO: Sherri Pelzer
Palmer Printing Company
FROM: Krista Kolstad
QUOTE: Q73219o1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Hunters Star Hidden Treasures Book*

- cut covers
- gather signatures
- perfect bind books (PUR layflat)
- 3-side trim to 8-1/2" x 11" (11" bind edge)
- shrinkwrap finished books 12 per package
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials for 500-2,500 / 6% for 5,000

You furnish: 1 cover-wraparound for perfect binder on 14pt C1S
58 sheets on 80# gloss book/text

- Text is furnished as folded signatures (7-16pp, 1-4pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	500 books	\$2.14 per book
	1,000	\$1.11
	2,500	\$0.57
	5,000	\$0.39

- Prices do not include cartons.

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein	Scott Rooney	Jane Stire	Krista Kolstad	Mike Cress	Justine Carpenter
763-201-2732	763-201-2704	763-201-2735	763-201-2715	763-201-2725	763-201-2740

Finish With Us!