Purchase Order



PO NUMBER DATE PAGE 424544 1/29/24

1

VENDOR: 97785

SHIP TO:

BINDERY, INC., THE

8201 BROOKLYN BLVD #1500

BROOKLYN PARK

MN 55445

POS - MINNESOTA

2902 3RD ST S

WAITE PARK, MN 56387

ATTN:

NOTIFY:

User: JGARCIA

LINE QUANTITY UM ITEM COST **DESCRIPTION** 1.00 2506 EA BOOKS BOOKS .57

> DELIVERY DATE 2/05/24

STUDIO 180 DESIGN - ORDER #2038064 REPEAT OF PALMER PO#190252. OTA BIND (PUR LAYFLAT) 2,500 BOOKS +6 SAMPLES. SIZE 8.5X11, 116 PAGES (58 SHEETS) + COVER. SHRINK WRAP IN 12'S AND BULK CARTON IN SUPPLIED BOXES. PACKAGE THE SAMPLES SEPARATELY. PALMER TO SUPPLY MATERIALS. *********** MATERIAL TO THE BINDERY 2/9, COMPLETE BY 2/15/24.

Purchase Order Request

Date of Request: 1/25/24

Contact Person: Steve Menk

Customer Name: Studio 180 Design Customer #: 520805

Sales Order #: 2038064 Form ID #: 2401803

Job Description: "Hunter's Star Hidden Treasures" Book

Quantity: 2,500 Samples Requested: 6

Vendor Name: The Bindery Vendor #: 97785

Quote #: Q73219.1 Price: \$1,428.42

Date to Vendor: Date Back From Vendor:

2/9 2/15

Vendor instructions:

PALMER TO SUPPLY:

1,253 (+ 10% spoilage) press sheet of covers, 2-out on 20x26 14pt C1S.

2,506 (+ 10% spoilage) each of (7) 16-pg and (1) 4-pg folded sigs.

Sample.

Boxes: 105 boxes 11.25 x 8.75 x 8 (The Bindery will make labels).

INSTRUCTIONS: This is a repeat of Palmer PO # 190252.

OTA bind (PUR layflat) 2,500 books + 6 samples.

Size: 8.5 x 11, 116 pages (58 sheets) + cover.

Shrink wrap in 12's and bulk carton in supplied boxes.

Package the samples separately.

Special instructions:

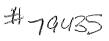
Label cartons with this info:

Studio 180 Design Order # 2038064

Hunter's Star Hidden Treasures book

Qty.24

All ship back to Palmer/POS when completed. Email when ready for pick up.







8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

1/18/2024

TO:

Sherri Pelzer

Palmer Printing Company

FROM:

Krista Kolstad

QUOTE:

Q73219o1

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

Hunters Star Hidden Treasures Book

• cut covers

gather signatures

• perfect bind books (PUR layflat)

- period onto books (1 off fajilat)

• 3-side trim to 8-1/2" x 11" (11" bind edge)

• shrinkwrap finished books 12 per package

· bulk pack in cartons

Quantity:

see below

In order to ensure making quantity, please provide 10% extra materials for 500-2,500 / 6% for 5,000

You furnish:

1 cover-wraparound for perfect binder on 14pt C1S

58 sheets on 80# gloss book/text

• Text is furnished as folded signatures (7-16pp,1-4pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

• First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind

• Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of

first and last pages

Shipping:

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

would apply.

Price:

500 books \$2.14 per book 1,000 \$1.11 2,500 \$0.57

2,500 \$0.57 5,000 \$0.39

• Prices do not include cartons.

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

 Eric Feuerstein
 Scott Rooney
 Jane Stire
 Krista Kolstad
 Mike Cress
 Justine Carpenter

 763-201-2732
 763-201-2704
 763-201-2735
 763-201-2715
 763-201-2725
 763-201-2740