



75200KG-FFPB

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **JUSTINE CARPENTER**

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

ORDERED BY: **Kelli Gattton**

RECEIVED :

VERSA PRESS, INC.

DATE

01/26/24

DATE NEEDED

02/28/24

VENDOR

THE BINDERY

QUOTE NUMBER

Q73111o1

ATTENTION

JUSTINE CARPENTER

VERSA PRESS CONTACT

KELLI GATTON

TITLE

FOLLOWING THE CALL

PUBLISHER

PLOUGH PUBLISHING HOUSE

RUN QUANTITY

5,000

TOTAL PAGES

400

TEXT TRIM SIZE

5 1/2

X

OBLONG

NO**8**

NUMBER OF SIGNATURES

12

32's

☐

24's

☐

18's

1

16's

☐

12's

☐

8's

☐

6's

☐

4's

☐

2's

HEAD TRIM

1/8

GUTTER TRIM

1/16

SEQUENCE OF SIGNATURES

1-32, 1-16, 11-32's

TEXT STOCK

50 # Natural Offset

PPI

400

COVER STOCK

12 Pt. C1S Matte Laminated

MATERIALS PROVIDED AS:

☐

Book Blocks (Trimmed Three Sides)

☒

Folded Ungathered Signatures

☐

Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐

Printed cover

☐

Dust Jacket

CASE STAMPING

☐

Stamped sample case

☐

Foil Color(s)

☐

Foil Stamp Die

☐

Deboss Die

☐

PDF file provided by Versa

☐

Smythe Sewn

☐

Side Sewn

☐

Adhesive Bound

☐

PUR glue

☐

Shrink Wrap (Convenient Pkgs)

☐

Bindery Board (Caliper)

☐

Flat Back (With Board Spine)

☐

Shrink Wrap (Individually)

☐

80# Matching End Sheets

☐

Reinforced End Sheet

☐

Shrink Wrap - Qty

☐

80# Special End Sheets

☐

Head & Foot Bands

BINDING TYPE

☒

Perfect

☐

Otabind

☐

PUR glue

☐

Spiral Wire (Tin)

☐

Spiral Wire (Color)

☐

Double Wire-O (Color)

☐

GBC (color)

☒Other **PB with French Flaps 1/16" overhang**

PACKING INSTRUCTIONS

☒

Cartons Supplied by Vendor

☐

Furnished cartons

SPECIAL CARTON INSTRUCTIONS

☒**MUST PACK 20/CTN**

Special Instructions

Score & Fold covers with 3-1/2" flaps**Pack 20/ctn same as previous printing(PO 69758MS/ J23-50421/ 2-2-23)**

Estimate



DATE: 1/9/2024
TO: Matt Hamilton
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q7311101

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Following the Cell*

- cut covers
- score and fold covers for 3.5" Flap
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8" (8" bind edge)
- bulk pack in cartons

Quantity: 5,000 books all one version
In order to ensure making quantity, please provide 6% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
200 sheets on 50# offset

- Text is furnished as folded signatures (12-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: \$1.32 per book
• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!