Date: 12/15/2023

PURCHASE ORDER

74584MS

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn:

Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE			
600	Title: 1833/ JEWISH HOLIDAY TREASURE TRAIL	1.14			
(5%	For: Behrman House Publishing	8' -			
Maximum Over Run)	- Follow enclosed specs				
(0%	- 600 Copies @ \$ 1.14 / Each (per quote)				
Maximum Under Run)	- Use 48" x 40", 4-Way - P-1 pallets				
	Send 2 sample books to Versa Press, Inc.				
a e a	Ship signatures: 01/09/2024				
	The Bindery to Ship: 01/19/2024				
# p*					
		,			
		*			
e e					
, a					
Job No:	J23-58861 Total Price:	\$684.00			

ORDERED BY: Mark Sanders

RECEIVED:

/ERSA PRESS, INC.		Rev. 8/24/21
DATE DA 12/15/23	TE NEEDED 01/19/24	
VENDOR THE BINDERY		QUOTE NUMBER Q72626
ATTENTION ERIC FEUERSTEIN		VERSA PRESS CONTACT MARK SANDERS
TITLE Jewish Holiday Treasure 1	Hunt	
PUBLISHER Behrman House Publishing	16.7	50 8,25
RUN QUANTITY 600	TOTAL PAGES TEXT TRIM S 128 10 3	SIZE OBLONG YES 3/4 X 8 1/4
NUMBER OF SIGNATURES 32's 24's 18's HEAD TRIM GUTTER TF	8 16's 12's 8's RIM SEQUENCE OF SIGNA	6's 4's 2's
1/8 1/4	8-16'S	TONES
TEXT STOCK 60# Offset		PPI 436
COVER STOCK 10 Pt. C1S MATTE Laminate MATERIALS PROVIDED AS:	ed	
Book Blocks (Trimmed Three Sides)	X Folded Ungathered Signatures	Flat sheets to fold at vendor
CASE COVER CLOTH		FINISH
SPINE OF 3 PIECE CASE		FINISH
Printed cover	Dust Ja	cket
CASE STAMPING Stamped sample case Foil Stamp Die	Foil Color(s)	
Deboss Die		PDF file provided by Versa
Smythe Sewn Side Sewn Bindery Board (Caliper 80# Matching End Sheets	Adhesive Bound PUR gli Flat Back (With Board Spine) Reinforced End Sheet	Shrink Wrap (Convenient Pkgs) Shrink Wrap (Individually) Shrink Wrap - Qty
80# Special End Sheets Head & Foot Bands		
		PUR glue
BINDING TYPE X Perfect Spiral Wire (Tin) Double Wire-O (Color)	Otabind Spiral Wire (Color)	GBC (color)
X Perfect Spiral Wire (Tin)	Spiral Wire (Color)	GBC (color)
X Perfect Spiral Wire (Tin) Double Wire-O (Color)	Spiral Wire (Color)	GBC (color) AL CARTON INSTUCTIONS

Estimate



8201 Brooklyn Blyd

Phone: 763.201.2800

Brooklyn Park, MN 55445

Receiving Dock Doors 31 - 36

DATE:

11/20/2023

TO:

Hailie Johnson

Versa Press, Inc.

FROM:

Justine Carpenter

QUOTE:

Q72626

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

· cut covers

· gather signatures

• perfect bind books (PUR perfect bind)

• 3-side trim to 11" x 8-1/2" (8-1/2" bind edge)

· bulk pack in cartons

Quantity:

600 books all one version

In order to ensure making quantity, please provide 12% extra materials

You furnish:

1 covers-2pp on 10pt C1S 64 sheets on 60# offset

2 sticker sheets on 60# offset

• Text is furnished as folded signatures (8-16pp,1-4pp)

Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

Cover stock should have grain running parallel to spine to help prevent cracking

· Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping:

FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

\$1.14 per book

· Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Standard Shipping Instructions

BEHRMAN HOUSE **PUBLISHING**

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF @ VERSA PRESS WITH TOTAL COUNTS

& WEIGHTS FOR A FREIGHT CARRIER.

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product

Bound Books

Qty

Bal

Branch Name

Shipping-INGRAM PUBLISHERS SERVISES C/O BEHRMAN HOUSE

PUBLISHERS

210 AMERICAN DRIVE

JACKSON

Phone: 731-988-3129

CarrierAcctNo:

Contact Name

Ship Method

Ship Instructions

Common Carrier

WHEN BOOKS SHIP EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES:

dena@behrmanhouse.com; richard@behrmanhouse.com; mschwinn@versapress.com; hjohnson@versapress.com

Carrier Name: Not

Selected

Payment Type: 3rd Party

Location Instr: Delivery Appointment Required FOR 10 + PALLETS;

Ext:

TN

38301 Fax:

Dock Hours: 7:00 AM - 2:30 PM

Bill To Information

VERSA PRESS, INC. 1465 SPRING BAY ROAD EAST PEORIA, IL 61548

PH#: 309-822-8277

Forward Information

Standard Shipping Instructions

Product Qty Branch Name Contact Name Ship Method **Ship Instructions** WHEN BOOKS SHIP EMAIL A COPY OF THE PACKING LIST TO THE BEHRMAN HOUSE RICHARD Sample Books Common Carrier 2 **JOHNSON** 241B MILBURN AVENUE FOLLOWING EMAIL ADDRESSES: richard@behrmanhouse.com MILLBURN NJ 07041 mschwinn@versapress.com; hjohnson@versapress.com

Phone: 973-379-7200

Ext:

Fax:

Carrier Name: UPS

CarrierAcctNo:

Dock Hours:

Payment Type: Prepaid

Location Instr:

Bill To Information	Forward Information			

12/18/2023

9:44:17 AM

Bindery Work Order

Page: 1

JobNo: J23-58861 Q23-67796 Status Group: 2352.4 Box No: Qty / Stack: Sales Rep: MS Order Entry: TS2 Planner: MS2 No of Boxes: No. Stacks: BEHRMAN HOUSE PUBLISHING 1684 Books / Box: Maj. Sheets: 1833 / JEWISH HOLIDAY TREASURE TRAIL Max Box Wt: 40 lbs Min. Sheets: ISBN: PO: 879 Label Box: 1 End & 1 Side Top Sheets: Reprint: Due Date: 12/28/2023 Pallet Size: 48" x 40", 4-Way - P-1 Trim Size: 10.75 x 8.25 0.33 Spine: Max PalletHt: 55" Trim Size (mm): Non-Standard Spine (mm): 8.4 Recipe: Recipe Name: None Number Books: 600 No Layers: Toggle: No64s: No32s: No18s: Pattern: Boxer Per Layer: 0 No16s: 8 No12s: No8s: Boxes Per Skid: No6s: Comments: Max Run: 630 600 Min Run:

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Sample Books	2	Ground	0	0	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: richard@behrmanhouse.com; mschwinn@versapress.com; hjohnson@versapress.com
	Bound Books - Bal	598	Common Carrier	628	598	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES dena@behrmanhouse.com; richard@behrmanhouse.com; mschw inn@versapress.com; hjohnson@versapress.com

[ITLE: 1833 / JEWISH HOLIDAY TREASURE TRAIL

PRINTED PUBLISHING PRINTED

PRINTED IN USA

PPON: 879

BARCODE

EAN

CTN QTY:

CTN WGT:

Lbs.

ISBN 13: 978-0-87441-833-0

1

(9012Q) \$NET USD

COVER PRICE: \$NETUSD