

Date: 12/13/2023

# PURCHASE ORDER

74559MS

**VERSA PRESS, INC.**

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

To: **The Bindery**

8309 Brooklyn Blvd

**Brooklyn Park, MN 55445**

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
1200	Title: 1711/ GREAT ISRAEL SCAVENGER HUNT	0.68
(5% Maximum Over Run)	For: Behrman House Publishing	
	- Follow enclosed specs	
(0% Maximum Under Run)	- 1200 Copies @ \$ 0.68 / Each (per quote)	
	- Use 48" x 40", 4-Way - P-1 pallets	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 12/22/2023	
	The Bindery to Ship: 01/08/2024	

Job No: **J23-58450**

Total Price:	\$816.00
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ORDERED BY: **Mark Sanders**

RECEIVED :

**VERSA PRESS, INC.**

DATE

12/13/23

DATE NEEDED

01/08/24

VENDOR

THE BINDERY

QUOTE NUMBER

Q72591

ATTENTION

ERIC FEUERSTEIN

VERSA PRESS CONTACT

MARK SANDERS

TITLE

Great Israel Scavenger Hunt

PUBLISHER

Behrman House Publishing.

10.875

8.5

RUN QUANTITY

1,200

TOTAL PAGES

96

TEXT TRIM SIZE

10 7/8

X

OBLONG

YES

8 1/2

NUMBER OF SIGNATURES

☐ 32's ☐ 24's ☐ 18's ☒ 16's ☐ 12's ☐ 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

1/8

GUTTER TRIM

1/4

SEQUENCE OF SIGNATURES

6-16'S

TEXT STOCK

60# Offset

PPI

436

COVER STOCK

10 Pt. C1S MATTE Laminated

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides)☒

Folded Ungathered Signatures

☐

Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case☐ Foil Color(s)☐ Foil Stamp Die☐ Deboss Die☐ PDF file provided by Versa☐ Smythe Sewn☐ Side Sewn☐ Adhesive Bound☐ PUR glue☐ Shrink Wrap (Convenient Pkgs)☐ Bindery Board (Caliper)☐ Flat Back (With Board Spine)☐ Shrink Wrap (Individually)☐ 80# Matching End Sheets☐ Reinforced End Sheet☐ Shrink Wrap - Qty☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

☒ Perfect☐ Otabind☐ PUR glue☐ Spiral Wire (Tin)☐ Spiral Wire (Color)☐ Double Wire-O (Color)☐ GBC (color)☐ Other

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

Special Instructions

Bind in sticker page between the last page and back cover.

## Estimate



**theBindery**  
INNOVATIVE FINISHING SOLUTIONS

**DATE:** 11/16/2023  
**TO:** Hailie Johnson  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q72591

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31-36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Great Israel Scavenger Hunt*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 10-7/8" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

**Quantity:** **1,200 books all one version**  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 12pt C1S  
48 sheets on 60# offset  
1 sticker sheets on 100# gloss book/text

- Text is furnished as folded signatures (6-16pp, 1-2pp) (2pp is the sticker sheet)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- To prevent additional charges, 2pp sigs should not fall at front or back of the book, and should be the same size as the rest of the sigs
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

**Price:** \$0.68 per book  
• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Krista Kolstad**  
763-201-2715

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*

12/14/2023

9:13:42 AM

# Bindery Work Order

Page: 1

JobNo: J23-58450 <del>Q23-67615</del> Status Group: <del>2350.3</del> Sales Rep: MS Order Entry: TS2 Planner: MS2 BEHRMAN HOUSE PUBLISHING 1684 1711 / GREAT ISRAEL SCAVENGER HUNT ISBN: 0874417112 PO: 873 Reprint: <del>J19-04394</del> Due Date: <del>12/13/2023</del> Trim Size : 10 7/8 x 8 1/2 Spine : 0.26 Trim Size (mm): Non-Standard Spine (mm): 6.6 Number Books: 1200 No64s: No32s: No18s: No16s: 6 No12s: No8s: 0 No6s: Max Run: 1260 Min Run: 1200		Box No: Box 10 Qty / Stack: 28 No of Boxes: <del>23</del> No. Stacks: 2 Books / Box: 56 Approx Maj. Sheets: 1 Max Box Wt: 40 lbs Min. Sheets: 0 Label Box: 1 End & 1 Side Top Sheets: 0 Pallet Size: 48" x 40", 4-Way - P-1 Max Pallet Ht: 55" Recipe: 0 Recipe Name: None No Layers: 0 Toggle: 0 Pattern: 0 Boxer Per Layer: 0 Boxes Per Skid: 0 Comments:	
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Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	3ound Books	1200	Common Carrier	1260	1200	SHIP WITH OTHER TITLES



<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Book	1	BEHRMAN HOUSE PUBLISHING 241B MILLBURN AVE	Richard Johnson	2nd Day Air	
		MILLBURN	NJ	07041	
	Phone:	973-379-7200	Ext:		

Carrier Name: UPS 2nd Day Air 1 Sample Book to above address.

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	Balance	INGRAM PUBLISHER SERVICES			
		210 AMERICAN DRIVE			
		JACKSON	TN	38301	
	Phone:	731-988-3129	Ext:	Fax:	
		CarrierAcctNo:		Dock Hours: 7 am - 2:30 pm M-F	

Location Instr: Delivery Appointment Required FOR 10 + PALLETS;

Please contact Cindy Scalf for routing instructions.

TITLE: 1711 / GREAT ISRAEL SCAVENGER HUNT

PUBLISHER: BEHRMAN HOUSE PUBLISHING      PRINTED IN USA

PPON: 873



(251) 873

BARCODE

EAN

CTN QTY:



(30)

CTN WGT: Lbs.



(340) 1

ISBN 13: 978-0-87441-711-1



(01) 1 97 80874 41711 8

COVER PRICE: \$NETUSD



(90120) \$NET USD