Date: 1/25/2024

PURCHASE ORDER



VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

ORDERED BY: Kelli Gatton

Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION	UNIT PRICE
1000	Title: PROMISE AND FULFILLMENT LEADER GUIDE	0.55
5% Maximum	For: Emmaus Road Publishing	
Over Run	- Follow enclosed specs	
5% Maximum Under Run	- 1000 Copies @ \$ 0.55/ Each per attached quote	
	- Ship per attached shipping instructions.	
	Use 48" x 40", 4-Way - P-1	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 2/20/2024	
	The Bindery to Ship: 2/29/2024	
Job No:	J24-50645 Total Price:	\$550.00

RECEIVED:

	Rev. 8/24/21		
VERSA PRESS, INC.			
DATE DATE NEEDED			
01/25/24 02/29/24			
VENDOR THE BINDERY	QUOTE NUMBER Q73237		
ATTENTION JUSTINE CARPENTER	VERSA PRESS CONTACT KELLI GATTON		
TITLE PROMISE AND FULFILLMENT: THE EUCHARIST IN SCRIPTURE	E LEADER GUIDE		
PUBLISHER EMMAUS ROAD PUBLISHING			
RUN QUANTITY TOTAL PAGES TEXT TRIM SIZ 1,000 62 8 1/			
NUMBER OF SIGNATURES 32's 24's 3 18's 16's 12's 1 8's 6's 4's 2's HEAD TRIM GUTTER TRIM SEQUENCE OF SIGNATURES			
5/8 1/4 1-18, 1-8, 2-18's			
TEXT STOCK 70 # White Offset	PPI 384		
COVER STOCK 10 Pt. C1S Gloss Laminated			
MATERIALS PROVIDED AS: Book Blocks (Trimmed Three Sides) X Folded Ungathered Signatures	Flat sheets to fold at vendor		
CASE COVER CLOTH	FINISH		
SPINE OF 3 PIECE CASE	FINISH		
Printed cover Dust Jack	et		
CASE STAMPING			
Stamped sample case Foil Color(s)			
Foil Stamp Die			
Deboss Die	PDF file provided by Versa		
Smythe Sewn Side Sewn Adhesive Bound PUR glue Bindery Board (Caliper) Flat Back (With Board Spine) 80# Matching End Sheets Reinforced End Sheet 80# Special End Sheets	Shrink Wrap (Convenient Pkgs) Shrink Wrap (Individually) Shrink Wrap - Qty		
Head & Foot Bands	_		
BINDING TYPE			
X Perfect Otabind	PUR glue		
Spiral Wire (Tin) Spiral Wire (Color)			
Double Wire-O (Color)	BC (color)		
Other			
PACKING INSTRUCTIONS X Cartons Supplied by Vendor Furnished cartons SPECIAL CARTON INSTUCTIONS			
Special Instructions			
PLEASE NOTE THE LEADERS GUIDE & PARTICIPANT WKBK ARE PROCESSING AT SAME TIME AND ARE VERY SIMILAR.			

Estimate



8201 Brooklyn Blvd Brooklyn Park, MN 55445

Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

1/18/2024

TO:

Trish Burton

Versa Press, Inc.

FROM:

Justine Carpenter

QUOTE:

Q73237

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise

Project:

Promise and Fulfillment LDR Guide

· cut covers

gather signatures

perfect bind books (PUR perfect bind)

• 3-side trim to 8-1/2" x 11" (11" bind edge)

bulk pack in cartons

Quantity:

see below

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 covers-2pp on 10pt C1S

31 sheets on 70# offset

• Text is furnished as folded signatures (3-16pp,1-8pp)

Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

Folded sigs must have closed spine (no z-folds)

Cover stock should have grain running parallel to spine to help prevent cracking

Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

· UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping: would apply. FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

500 books

\$0.96 per book

1.000

\$0.55

1,500

\$0.41

· Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732

Scott Rooney 763-201-2704

Jane Stire 763-201-2735

Krista Kolstad 763-201-2715

Mike Cress 763-201-2725

Justine Carpenter 763-201-2740