Date: 1/25/2024

PURCHASE ORDER



VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION	UNIT PRICE
5000	Title: PROMISE AND FULFILLMENT: THE EUCHARIST IN SCRIPTURE PARTICIPANT BOOK	0.21
5% Maximum	For: Emmaus Road Publishing	
Over Run	- Follow enclosed specs	
5% Maximum Under Run	- 5000 Copies @ \$ 0.21/ Each per attached quote	
	- Ship per attached shipping instructions.	
	Use 48" x 40", 4-Way - P-1	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 2/20/2024	
	The Bindery to Ship: 2/29/2024	
Job No:	J24-50642 Total Price:	\$1,050.00

ORDERED BY: Kelli Gatton

RECEIVED:

	Rev. 8/24/21
VERSA PRESS, INC.	
DATE DATE NEEDED	
01/25/24 02/29/24	
VENDOR THE BINDERY	QUOTE NUMBER Q73236
ATTENTION JUSTINE CARPENTER	VERSA PRESS CONTACT KELLI GATTON
TITLE PROMISE AND FULFILLMENT: THE EUCHARIST IN SCRIPTUR	DE DADWICTDANW WERE
PUBLISHER	E FARTICIPANT WADA
EMMAUS ROAD PUBLISHING	
RUN QUANTITY TOTAL PAGES TEXT TRIM S 5,000 58 8 1	OBLONG NO 11
NUMBER OF SIGNATURES 32's 24's 3 18's 16's 12's 8's	6's 1 4's 2's
HEAD TRIM GUTTER TRIM SEQUENCE OF SIGNA 5/8 1/4 1-18, 1-4, 2-18's	
TEXT STOCK 70 # White Offset	PPI 384
COVER STOCK	304
10 Pt. C1S Gloss Laminated	
MATERIALS PROVIDED AS: Book Blocks (Trimmed Three Sides) X Folded Ungathered Signatures	Flat sheets to fold at vendor
CASE COVER CLOTH	FINISH
SPINE OF 3 PIECE CASE	FINISH
Printed cover Dust Jac	cket
CASE STAMPING	
Stamped sample case Foil Color(s)	
Foil Stamp Die	
Deboss Die	PDF file provided by Versa
Smythe Sewn Side Sewn Adhesive Bound PUR glu	ue Shrink Wrap (Convenient Pkgs)
Bindery Board (Caliper) Flat Back (With Board Spine)	Shrink Wrap (Individually)
80# Matching End Sheets Reinforced End Sheet	Shrink Wrap - Qty
80# Special End Sheets	
Head & Foot Bands	
	
BINDING TYPE X Perfect Otabind	PUR glue
Spiral Wire (Tin) Spiral Wire (Color)	
	GBC (color)
Other	
PACKING INSTRUCTIONS X Cartons Supplied by Vendor Furnished cartons	L CARTON INSTUCTIONS
Special Instructions	

Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

1/18/2024

TO:

Trish Burton

Versa Press, Inc.

FROM:

Justine Carpenter

QUOTE:

Q73236

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated...

Project:

Promise and Fulfillment

• cut covers

gather signatures

perfect bind books (PUR perfect bind)
3-side trim to 8-1/2" x 11" (11" bind edge)

· bulk pack in cartons

Quantity:

see below

In order to ensure making quantity, please provide 10% extra materials for 1,000 - 4,000 / 6% for 5,000

You furnish:

1 covers-2pp on 10pt clear acetate

29 sheets on 70# offset

• Text is furnished as folded signatures (3-18pp,1-4pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

Cover stock should have grain running parallel to spine to help prevent cracking

· Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

1,000 books	\$0.54 per book
2,000	\$0.34
3,000	\$0.27
4,000	\$0.23
5,000	\$0.21

· Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

 Eric Feuerstein
 Scott Rooney
 Jane Stire
 Krista Kolstad
 Mike Cress
 Justine Carpenter

 763-201-2732
 763-201-2704
 763-201-2735
 763-201-2715
 763-201-2725
 763-201-2740