Date: 1/23/2024

PURCHASE ORDER

75113TG-BIND

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
1500	Title: CROCHET SLOUCHY HATS AND BEANIES	0.49
5% Maximum	For: Rowman & Littlefield Publishing Group	
Over Run	- Follow enclosed specs	
5% Maximum Under Run	- 1500 Copies @ \$ 0.49 / Each (Quote Q73214)	
	- Ship per attached shipping instructions.	
	Use 48" x 40", 4-Way - P-25	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 2/7/2024	
	The Bindery to Ship: 2/26/2024	
Job No:	J24-50572 Total Price:	\$735.00

ORDERED BY: Tamara Gilbert

RECEIVED:

	Rev. 8/24/21
VERSA PRESS, INC.	
DATE DATE NEEDED	
01/23/24 02/26/24	
VENDOR THE BINDERY	QUOTE NUMBER Q73214
ATTENTION JUSTINE CARPENTER	VERSA PRESS CONTACT TAMARA GILBERT
TITLE CROCHET SLOUCHY HATS AND BEANIES	
PUBLISHER ROWMAN & LITTLEFIELD	
RUN QUANTITY TOTAL PAGES TEX 1,500 32	T TRIM SIZE OBLONG NO NO 1/2 X 11
NUMBER OF SIGNATURES 32's 24's 1 18's 16's 1 12's	8's 6's 4's 1 2's
HEAD TRIM GUTTER TRIM SEQUENCE OF 1-12, 1-2, 1	SIGNATURES 18
TEXT STOCK 80 # COATED MATTE	PPI 454
COVER STOCK 12 Pt. C1S MATTE Laminated	
MATERIALS PROVIDED AS: Book Blocks (Trimmed Three Sides) X Folded Ungathered S	gnatures Flat sheets to fold at vendor
CASE COVER CLOTH	FINISH
SPINE OF 3 PIECE CASE	FINISH
Printed cover	Dust Jacket
CASE STAMPING Stamped sample case Foil Color(s)	
Foil Stamp Die	
Deboss Die	PDF file provided by Versa
Smythe Sewn Side Sewn Adhesive Bound Bindery Board (Caliper) Flat Back (With Board	PUR glue Shrink Wrap (Convenient Pkgs) Spine) Shrink Wrap (Individually)
80# Matching End Sheets Reinforced End Sheet	Shrink Wrap (Individually)
80# Special End Sheets	Chillin Wide Gry
Head & Foot Bands	
BINDING TYPE X Perfect Otabind	X PUR glue
Spiral Wire (Tin) Spiral Wire (C	olor)
Double Wire-O (Color)	GBC (color)
Other	
PACKING INSTRUCTIONS X Cartons Supplied by Vendor Furnished cartons	SPECIAL CARTON INSTUCTIONS
Special Instructions	<u> </u>
•	

Estimate



8201 Brooklyn Blyd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

1/17/2024

TO:

Angie Eichhorn

Versa Press, Inc.

FROM:

Justine Carpenter

OUOTE:

073214

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

Crochet Slouch Hats

- cut covers
- gather signatures
- perfect bind books
- 3-side trim to 8-1/2" x 11" (11" bind edge)
- · bulk pack in cartons

Quantity:

see below

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 cover-wraparound for perfect binder on 12pt C1S

16 sheets on 80# matte text

- Text is furnished as folded signatures (1-12pp,1-16pp,1-2pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- To prevent additional charges, 2pp sigs should not fall at front or back of the book, and should be the same size as the rest of the sigs
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

1,500 books

\$0.49 per book

1,750

\$0.44

2,000

\$0.41

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

 Eric Feuerstein
 Scott Rooney
 Jane Stire
 Krista Kolstad
 Mike Cress
 Justine Carpenter

 763-201-2732
 763-201-2704
 763-201-2735
 763-201-2715
 763-201-2725
 763-201-2740