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To: **The Bindery**

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**8309 Brooklyn Blvd**

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**Brooklyn Park, MN 55445**

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Attn: **Eric Feuerstein**

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

RECEIVED :

# THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [ ]**  
**OTABIND [X]**

DATE	DATE NEEDED	
1/17/24	2/9/24	
CUSTOMER NAME		
VERSA PRESS for Focus on the Family		
PERSON TO CONTACT		
Eric Anderson		
TITLE OF JOB		
Resist the Drift Workbook		
QUANTITY	NUMBER OF PAGES	NUMBER OF SIGNATURES
5,000	120 + 3 - 2 page cards	6 - 18, 1 - 12, 3 - 2's
SEQUENCE OF SIGNATURES		
1 - 18, 1 - 12, 5 - 18's, 3 - 2's		
TRIM SIZE	HEAD TRIM	GUTTER TRIM
8 1/2" X 11"	5/8"	1/4"
PACKING INSTRUCTIONS		

☒ CARTONS BY THE BINDERY

☐ CARTONS FURNISHED

## SPECIAL PACKING INSTRUCTIONS

PUR Otabind Bind

This book has 3 - 2 page perforated bind-in cards in back of book.

The order of the bind-in cards is 1<sup>st</sup> "Cherish List", 2<sup>nd</sup> "Nourish List"

3<sup>rd</sup> "My Promise To You" - ALL CARDS BIND IN BACK OF BOOK

## BODY STOCK

70# 384 PPI White Offset

## COVER STOCK

10 Pt. C1S MATTE LAMINATED

## DRILLING HOLE SIZE

## SPACING

## FOLDING

☐ BY THE BINDERY

☒ BY OTHERS VERSA

## COVER SCORE

☐ 2 SIDES

☐ 4 SIDES (SIDE GLUE)

☐ SIDE WIRE STITCH

## DELIVERY OR PICK-UP INSTRUCTIONS

## Estimate



**DATE:** 1/17/2024  
**TO:** Eric Anderson  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q71827R5

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Resist The Drift*

- cut covers
- gather signatures
- perfect bind books (Otabind)
- 3-side trim to 8-1/2" x 11" (11" bind edge)
- bulk pack in cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 6% extra materials

**You furnish:** 1 covers-2pp on 10pt C1S  
42 sheets on 70# offset  
3 sheets - perfed on 67# Bristol

- Text is furnished as folded signatures (6-18pp,1-12pp,3-2pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- To prevent additional charges, 2pp sigs should not fall at front or back of the book, and should be the same size as the rest of the sigs
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:** 5,000 books \$0.49 per book  
10,000 \$0.38

- Prices include cartons

## Your Bindery Team

<b>Eric Feuerstein</b> 763-201-2732	<b>Scott Rooney</b> 763-201-2704	<b>Jane Stire</b> 763-201-2735	<b>Krista Kolstad</b> 763-201-2715	<b>Mike Cress</b> 763-201-2725	<b>Justine Carpenter</b> 763-201-2740
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*Finish With Us!*

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### **Your Bindery Team**

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