

46214

Date: 12/11/2023

**PURCHASE ORDER**

74514MS

**VERSA PRESS, INC.**

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: The Bindery8309 Brooklyn BlvdBrooklyn Park, MN 55445Attn: Eric

| QUANTITY          | DESCRIPTION                                         | UNIT PRICE            |
|-------------------|-----------------------------------------------------|-----------------------|
| 3000              | Title: YELLOWSTONE FOR KIDS                         | 0.28                  |
| 5% Overrun        | For: Bangtail Press                                 |                       |
| 5% underrun       | 3,000 Copies @ \$ 0.28 / ea                         |                       |
|                   | - Ship per attached shipping instructions.          |                       |
|                   | - use 48" x 40", 4-Way - P-1 pallets                |                       |
|                   | Ship Class 65                                       |                       |
|                   | Carton label(s) enclosed                            |                       |
|                   | Send 2 sample books to Versa Press, Inc.            |                       |
|                   | Ship signatures: 12/22/2023                         |                       |
|                   | Delivery date: 01/12/2024                           |                       |
|                   | <b>HOLD UNTIL RELEASED<br/>BY VERSA PRESS, INC.</b> |                       |
| Job No: J23-58783 |                                                     | Total Price: \$840.00 |

ORDERED BY: **Mark Sanders**

RECEIVED :

# THE BINDERY BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [ X ]**

**PUR GLUE**

|                                                                                                                                                                                                                         |                                 |                                  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------|----------------------------------|
| DATE<br>12/11/2023                                                                                                                                                                                                      |                                 | DATE NEEDED<br>01/12/2024        |
| CUSTOMER NAME<br>VERSA PRESS for Bangtail Press                                                                                                                                                                         |                                 |                                  |
| PURCHASE ORDER NUMBER<br>74514MS                                                                                                                                                                                        |                                 |                                  |
| PERSON TO CONTACT<br>Mark Sanders                                                                                                                                                                                       |                                 |                                  |
| TITLE OF JOB<br>Yellowstone For Kids                                                                                                                                                                                    |                                 |                                  |
| QUANTITY<br>3,000                                                                                                                                                                                                       | NUMBER OF PAGES<br>48           | NUMBER OF SIGNATURES<br>2 - 24's |
| SEQUENCE OF SIGNATURES<br>2 - 24's                                                                                                                                                                                      |                                 |                                  |
| TRIM SIZE<br>8 1/2" X 8 1/2"                                                                                                                                                                                            | TRIMS<br>1/8" HEAD, 1/4" GUTTER |                                  |
| PACKING INSTRUCTIONS<br><div style="display: flex; justify-content: space-around;"><span><input checked="" type="checkbox"/> CARTONS BY THE BINDERY</span><span><input type="checkbox"/> CARTONS FURNISHED</span></div> |                                 |                                  |
| SPECIAL PACKING INSTRUCTIONS                                                                                                                                                                                            |                                 |                                  |
| BODY STOCK<br>50# 520 PPI Offset                                                                                                                                                                                        |                                 |                                  |
| COVER STOCK<br>10PT C1S, GLOSS LAMINATED                                                                                                                                                                                |                                 |                                  |
| DRILLING HOLE SIZE                                                                                                                                                                                                      | SPACING                         |                                  |
| FOLDING<br>BY VERSA <input type="checkbox"/> BY THE BINDERY <input type="checkbox"/> BY OTHERS                                                                                                                          |                                 |                                  |
| COVER SCORE<br><div style="display: flex; justify-content: space-around;"><span><input type="checkbox"/> 2 SIDES</span><span><input type="checkbox"/> 4 SIDES (SIDE GLUE)</span></div>                                  |                                 |                                  |
| <input type="checkbox"/> SIDE WIRE STITCH                                                                                                                                                                               |                                 |                                  |
| DELIVERY OR PICK-UP INSTRUCTIONS                                                                                                                                                                                        |                                 |                                  |

## Estimate



**theBindery**  
INNOVATIVE FINISHING SOLUTIONS

DATE: 10/13/2023  
TO: Andy Guzman  
Versa Press, Inc.  
FROM: Eric Feuerstein  
QUOTE: Q72267

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: **Yellowstone For Kids**

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S  
24 sheets on 50# offset

- Text is furnished as folded signatures (2-24pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: 2,000 books \$0.35 per book  
3,000 \$0.28  
5,000 \$0.21

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

Eric Feuerstein  
763-201-2732

Scott Rooney  
763-201-2704

Jane Stire  
763-201-2735

Krista Kolstad  
763-201-2715

Mike Cress  
763-201-2725

Justine Carpenter  
763-201-2740


*Finish With Us!*

12/12/2023

12:38:46 PM

# Bindery Work Order

Page: 1

|                                                                                    |  |                                     |  |                                  |  |
|------------------------------------------------------------------------------------|--|-------------------------------------|--|----------------------------------|--|
| JobNo: J23-58783 <del>Q23-65802</del> Status Group: <del>2350.5</del>              |  | Box No:                             |  | Qty / Stack:                     |  |
| Sales Rep: JD Order Entry: TS2 Planner: MS2                                        |  | <del>No of Boxes:</del>             |  | <del>No. Stacks:</del>           |  |
| BANGTAIL PRESS 5381                                                                |  | <del>Books / Box:</del>             |  | <del>Approx Maj. Sheets: 0</del> |  |
| YELLOWSTONE FOR KIDS                                                               |  | <del>Max Box Wt:</del>              |  | <del>Min. Sheets: 0</del>        |  |
| ISBN: PO:                                                                          |  | Label Box: 1 End                    |  | Top Sheets:                      |  |
| <del>Reprint:</del> <del>Due Date: 12/15/2023</del>                                |  | Pallet Size: 48" x 40", 4-Way - P-1 |  |                                  |  |
| Trim Size : 8 1/2 x 8 1/2 Spine : 0.11                                             |  | Max PalletHt:                       |  |                                  |  |
| Trim Size (mm): Non-Standard Spine (mm): 2.8                                       |  | <del>Recipe: 0</del>                |  | <del>Recipe Name: None</del>     |  |
| Number Books: 3000                                                                 |  | <del>No Layers: 0</del>             |  | <del>Toggle: 0</del>             |  |
| No64s: 0 No32s: 0 No18s: 0                                                         |  | <del>Pattern: 0</del>               |  | <del>Boxer Per Layer: 0</del>    |  |
| No16s: 0 No12s: 0 No8s: 0                                                          |  | Boxes Per Skid: 0                   |  |                                  |  |
| No6s: 0                                                                            |  | Comments:                           |  |                                  |  |
| Max Run: 3150 Min Run: 3150                                                        |  |                                     |  |                                  |  |
|  |  |                                     |  |                                  |  |

| Status | Product Description | Qty  | Ship Method    | Max Run | Min Run | Instructions |
|--------|---------------------|------|----------------|---------|---------|--------------|
|        | Bound Books         | 3000 | Common Carrier | 3150    | 2850    |              |
|        |                     |      |                |         |         |              |

**BANGTAIL PRESS**

**979-8-9893018-0-5**

**YELLOWSTONE FOR KIDS**

**QTY:**

**WT:**

**Lbs**

| <u>Product</u> | <u>Qty</u> | <u>Branch Name</u>                                                       | <u>Contact Name</u> | <u>Ship Method</u> | <u>Ship Instructions</u> |
|----------------|------------|--------------------------------------------------------------------------|---------------------|--------------------|--------------------------|
| Bound Books    | Balance    | FAR COUNTRY PRESS<br>C/O BANGTAIL PRESS<br>2750 BROADWATER AVE<br>HELENA | MT                  | Common Carrier     |                          |
|                | Phone:     | 406-422-1255                                                             | Ext:                | 59602              |                          |
|                |            |                                                                          |                     | Fax:               |                          |
|                |            |                                                                          |                     |                    | Dock Hours: 8 AM - 5 PM  |

Please contact Cindy Scalf for routing instructions.

|  |                                                            |
|--|------------------------------------------------------------|
|  | <p><b>HOLD UNTIL RELEASED<br/>BY VERSA PRESS, INC.</b></p> |
|--|------------------------------------------------------------|