Date: 12/11/2023

PURCHASE ORDER

74514MS

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric

QUANTITY	DESCRIPTION	UNIT PRICE
3000	Title: YELLOWSTONE FOR KIDS	0.28
5% Overrun	For: Bangtail Press	
5% underrun	3,000 Copies @ \$ 0.28 / ea	
	- Ship per attached shipping instructions.	
	- use 48" x 40", 4-Way - P-1 pallets	
	Ship Class 65	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 12/22/2023	
	Delivery date: 01/12/2024	
	HOLD UNTIL RELEASED BY VERSA PRESS, INC.	
Job No:	J23-58783 Total Price:	\$840.00

ORDERED BY: Mark Sanders

RECEIVED:

THE BINDERY BIND ORDER

TYPE OF BINDING: PERFECT [X] Use this sheet or provide all information on your Purchase Order **PUR GLUE**

DATE		DATE LIPERA				
12/11/2023	DATE NEEDED 01/12/2024					
CUSTOMER NAME		01/12/2023				
VERSA PRESS for B	angtail Press					
PURCHASE ORDER NUMBER						
74514MS						
PERSON TO CONTACT						
Mark Sanders						
TITLE OF JOB						
Yellowstone For K	ids					
QUANTITY	NUMBER OF PAGES	NUMBER OF SIGNATURES				
3,000	48	2 - 24's				
SEQUENCE OF SIGNATURES						
2 - 24's						
TRIM SIZE	TRIMS					
8 1/2" X 8 1/2"	1/8" HEAD, 1	/4" GUTTER				
PACKING INSTRUCTIONS						
	X CARTONS BY THE BIND	ERY CARTONS FURNISHED				
SPECIAL PACKING INSTRUCTIO	NS					
BODY STOCK						
50# 520 PPI Offset	E					
COVER STOCK						
10PT C1S, GLOSS L	AMINATED					
DRILLING HOLE SIZE	SPACING					
FOLDING BY VERSA						
	BY THE BINDERY	☐ BY OTHERS				
COVER SCORE						
	2 SIDES	4 SIDES (SIDE GLUE)				
SIDE WIRE STIT						
DELIVERY OR PICK-UP INSTRUC	TIONS	4				

Estimate



8201 Brooklyn Blvd Brooklyn Park, MN 55445

Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

10/13/2023

TO:

Andy Guzman

Versa Press, Inc.

FROM:

Eric Feuerstein

QUOTE:

Q72267

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

Yellowstone For Kids

cut covers

gather signatures

perfect bind books (PUR perfect bind)

3-side trim to 8-1/2" x 8-1/2" (8-1/2" bind edge)

bulk pack in cartons

Quantity:

see below

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S

24 sheets on 50# offset

Text is furnished as folded signatures (2-24pp)

Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

Folded sigs must have closed spine (no z-folds)

Cover stock should have grain running parallel to spine to help prevent cracking

Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

Sigs are furnished skid packed or in skid tubs

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping:

FOB one of our docks. We can provide transportation if requested. Shipping charges would apply,

Price:

2,000 books

\$0.35 per book

3,000

\$0.28

5.000

\$0.21

Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732

Scott Rooney 763-201-2704

Jane Stire 763-201-2735

Krista Kolstad 763-201-2715

Mike Cress 763-201-2725 **Justine Carpenter** 763-201-2740

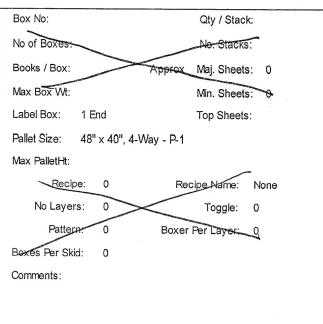
12/12/2023

12:38:46 PM

Bindery Work Order

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Status	Product Description	Qty	Ship Method	Max Run	Min Run Instructions
	Bound Books	3000	Common Carrier	3150	2850
					4

BANGTAIL PRESS

979-8-9893018-0-5

YELLOWSTONE FOR KIDS

WT:

QTY:

Lbs

Product <u>Qty</u> Branch Name Contact Name Ship Method Ship Instructions Bound Books Balance FAR COUNTRY PRESS Common Carrier C/O BANGTAIL PRESS 2750 BROADWATER AVE. HELENA MT 59602 Phone: 406-422-1255 Ext: Fax: Dock Hours: 8 AM - 5 PM

Please contact Cindy Scalf for routing instructions.

HOLD UNTIL RELEASED BY VERSA PRESS, INC.