

46340

Date: 12/7/2023

PURCHASE ORDER

74469MS

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery****8309 Brooklyn Blvd****Brooklyn Park, MN 55445**Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
2500	Title: CONFESSIONS OF ST. AUGUSTINE	0.91
(5% Maximum Over Run)	For: Ascension Press - Follow enclosed specs	
(5% Maximum Under Run)	- 2500 Copies @ \$ 0.91/each - Ship per attached shipping instructions.	
	Use 48" x 40", 4-Way - P-1 pallets	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 12/22/2023	
	The Bindery to Ship: 02/26/2024	
Job No:	J23-57670	Total Price: \$2,275.00

ORDERED BY: **Mark Sanders**

RECEIVED :

THE BINDERY BIND ORDER

TYPE OF BINDING: **OTABIND [X]**

Use this sheet or provide all information on your Purchase Order

DATE 12/07/2023		DATE NEEDED 02/26/2024
CUSTOMER NAME VERSA PRESS for Ascension Press		
PERSON TO CONTACT Mark Sanders		
TITLE OF JOB Confessions Of St Augustine		
QUANTITY 2500	NUMBER OF PAGES 432	NUMBER OF SIGNATURES 13 - 32'S & 1 - 16
SEQUENCE OF SIGNATURES 1 - 32, 1 - 16 & 12 - 32'S		
TRIM SIZE 5 1/2" X 8 1/2"	HEAD TRIM 1/8"	GUTTER GRIND-OFF 1/16"
PACKING INSTRUCTIONS <div style="display: flex; justify-content: space-around;"><input checked="" type="checkbox"/> CARTONS BY THE BINDERY<input type="checkbox"/> CARTONS FURNISHED</div>		
SPECIAL PACKING INSTRUCTIONS <hr/> <hr/> <hr/>		
BODY STOCK 50# 500 PPI OFFSET		
COVER STOCK 12 PT C1S - SPOT MATTE VARNISH LAMINATION		
DRILLING HOLE SIZE	SPACING	
FOLDING <div style="display: flex; justify-content: space-around;"><input type="checkbox"/> BY THE BINDERY<input checked="" type="checkbox"/> BY OTHERS VERSA</div>		
COVER SCORE <div style="display: flex; justify-content: space-around;"><input type="checkbox"/> 2 SIDES<input type="checkbox"/> 4 SIDES (SIDE GLUE)</div>		

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS <hr/> <hr/> <hr/>

Estimate



theBindery
BROOKLYN PARK, MINN. 55445

DATE: 10/13/2023
TO: Shelly Buttrum
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q71383R1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Confessions Of St Augustine*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- shrinkwrap finished books individually
- bulk pack in cartons

Quantity: see below

You furnish:

- 1 cover-wraparound for perfect binder on 12pt C1S
- 216 sheets on 50# offset
- Text is furnished as folded signatures (13-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

1,500 books	\$1.08 per book
2,500	\$0.94
3,500	\$0.88

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Standard Shipping Instructions

ASCENSION PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS SHIPPING BY COMMON CARRIER ARE READY TO SHIP CONTACT CINDY SCALF @ cscalp@versapress.com WITH TOTAL COUNTS & WEIGHTS FOR A CARRIER.**

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books	Bal	Shipping-ASCENSION PRESS SHIPMONK 6710 E. NORTH BELT ROAD LAS VEGAS, NV 89165 Phone: 954-787-3655		Common Carrier	ASN# 83631N MUST BE ON THE CARTON LABELS FOR THIS SHIPMENT. WHENBOOKS SHIP YOU MUST EMAIL COPIES OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: inventory@ascensionpress.com;; gfini@ascensionpress.com; bopper@versapress.com; sbuttrum@versapress.com
Carrier Name: Not Selected		CarrierAcctNo:	Ext:	Fax:	
Payment Type: 3 rd Party Bill					
Location Instr: Delivery Appointment Required; ASN Form Needed					

Bill To Information

VERSA PRESS, INC.
1465 SPRING BAY ROAD
EAST PEORIA, IL. 61611

PH#: 309-822-8272

Forward Information

Standard Shipping Instructions

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	1250	ASENCION PRESS SHIPMONK 285 CENTERPOINT BLVD. PITTSTON, PA 18640		Common Carrier	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: inventory@ascensionpress.com ; sknutson@ascensionpress.com ; amcevoy@ascensionpress.com ; bopper@versapress.com ; buttrum@versapress.com
Phone: 855-222-4601		Ext:		Fax:	
Carrier Name: UPS		CarrierAcctNo:		Dock Hours:	
Payment Type: PrePaid					
Location Instr: Delivery Appointment Required; ASN Form Needed					

Bill To Information	Forward Information

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books	1	GIULIA FINI 4650 LINKS VILLAGE DRIVE UNIT D502 PONCE INLET	FL	Ground 32127	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: gfini@ascensionpress.com ; bopper@versapress.com ; sbuttrum@versapress.com
Phone:		Ext:		Fax:	
Carrier Name: UPS		CarrierAcctNo:		Dock Hours:	
Payment Type: PrePaid					
Location Instr:					

Bill To Information	Forward Information

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Standard Shipping Instructions

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books	3	JESSICA WALTERS		Ground	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: gfini@ascensionpress.com; bopper@versapress.com; sbuttrum@versapress.com
		200 PARKRIDGE DRIVE			
		PERKASIE	PA	18944	

Phone: _____ Ext: _____ Fax: _____
 Carrier Name: UPS CarrierAcctNo: _____ Dock Hours: _____
 Payment Type: PrePaid
 Location Instr: _____

Bill To Information	Forward Information

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books	1	JON LARSON		Ground	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: gfini@ascensionpress.com; bopper@versapress.com; sbuttrum@versapress.com
		3116 WEST 157 TH PLACE			
		OVERLAND PARK	KS	66224	

Phone: _____ Ext: _____ Fax: _____
 Carrier Name: UPS CarrierAcctNo: _____ Dock Hours: _____
 Payment Type: PrePaid
 Location Instr: _____

Bill To Information	Forward Information

Standard Shipping Instructions

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books	1	ELVINA WARDJIMAN 4 ROLLINGVIEW DRIVE PAOLI	PA	Ground 19301	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: ewardjiman@ascensionpress.com; bopper@versapress.com; sbuttrum@versapress.com

Phone:

Ext:

Fax:

Carrier Name: UPS

CarrierAcctNo:

Dock Hours:

Payment Type: PrePaid

Location Instr:

Bill To Information	Forward Information

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books	1	CHRISTY OLSEN 606 S. CYPRESS AVENUE MARSHFIELD	WI	Ground 5449	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: gfini@ascensionpress.com; bopper@versapress.com; sbuttrum@versapress.com

Phone:

Ext:

Fax:

Carrier Name: UPS

CarrierAcctNo:

Dock Hours:

Payment Type: PrePaid

Location Instr:

Bill To Information	Forward Information

Standard Shipping Instructions

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books	1	FRANCESCA SANTELLI		Ground	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: gfini@ascensionpress.com; bopper@versapress.com; sbuttrum@versapress.com
		9721 14 TH STREET			
		KENOSHA	WI	53144	

Phone:

Ext:

Fax:

Carrier Name: UPS

CarrierAcctNo:

Dock Hours:

Payment Type: PrePaid

Location Instr:

Bill To Information

Forward Information



83631P

83631P

Shipmonk/Ascension Press

TITLE: CONFESSIONS OF ST. AUGUSTINE

ISBN 13: 978-1-954882-58-4

CTN WGT: Lbs.

SKU: 9781954882584

QTY:

Carton label for 1250 Books
Must Have ASN# 83631P
Printed on labels.



83631N

83631N

Shipmonk/Ascension Press

TITLE: CONFESSIONS OF ST. AUGUSTINE

ISBN 13: 978-1-954882-58-4

CTN WGT: 28.4 Lbs.

SKU: 9781954882584

QTY: 32

Carton Label For Balance of Books
Must Have ASN# 83631N
Printed on Labels.

Bindery Work Order

Page: 1

JobNo: J23-57670	Q23-61798	Status Group: 2350.5	Box No:	Qty / Stack:
Sales Rep: BO	Order Entry: DD	Planner: MS2	No of Boxes:	No. Stacks:
ASCENSION PRESS	1791		Books / Box:	Maj. Sheets:
CONFESSIONS OF ST. AUGUSTINE			Max Box Wt: 35 lbs	Min. Sheets:
ISBN:	PO: 083631		Label Box: 1 End	Top Sheets:
Reprint:	Due Date: 12/15/2023		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size : 5 1/2 x 8 1/2	Spine : 0.91		Max PalletHt: 55"	
Trim Size (mm): 139.7 X 215.9	Spine (mm): 23.1		Recipe: 0	Recipe Name: None
Number Books: 2500			No Layers: 0	Toggle: 0
No64s: No32s: 13 No18s:			Pattern: 0	Boxer Per Layer: 0
No16s: 1 No12s: No8s: 0			Boxes Per Skid: 0	
No6s:			Comments:	
Max Run: 2625	Min Run: 2375			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Sample Books	1	Ground	0	0	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: gfini@ascensionpress.com; bopper@versapress.com; sbuttrum@versapress.com
	Sample Books	3	Ground	0	0	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES:gfini@ascensionpress.com; bopper@versapress.com; sbuttrum@versapress.com
	Sample Books	1	Ground	0	0	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES:gfini@ascensionpress.com; bopper@versapress.com; sbuttrum@versapress.com
	Sample Books	1	Ground	0	0	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: ew ardjiman@ascensionpress.com; bopper@versapress.com; sbuttrum@versapress.com

Bindery Work Order

	Sample Books	1	Ground	0	0	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: gfini@ascensionpress.com; bopper@versapress.com; sbuttrum@versapress.com
	Sample Books	1	Ground	0	0	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: gfini@ascensionpress.com; bopper@versapress.com; sbuttrum@versapress.com
	Bound Books - Drop	1250	Common Carrier	0	0	ASN# 83631P MUST BE ON THE CARTON LABELS FOR THIS SHIPMENT. WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: inventory@ascensionpress.com; gfini@ascensionpress.com; bopper@versapress.com; sbuttrum@versapress.com
	Bound Books - Bal	1242	Common Carrier	1367	1117	ASN# 83631N MUST BE ON THE CARTON LABELS FOR THIS SHIPMENT. WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: inventory@ascensionpress.com; gfini@ascensionpress.com; bopper@versapress.com; sbuttrum@versapress.com