

Date: 12/11/2023

PURCHASE ORDER

74506MS

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric**

QUANTITY	DESCRIPTION	UNIT PRICE
10000 5% Overrun 5% underrun	Title: ONCE UPON A TOME For: W.W. Norton & Company 10,000 Copies @ \$0.87 / ea per Quote Q72327 - Ship per attached shipping instructions. - use 48" x 40", 4-Way - P-25 pallets Carton label(s) enclosed Send 2 sample books to Versa Press, Inc. Ship signatures: 12/22/23 Delivery date: 01/16/24	0.87
Job No: J23-58651		Total Price: \$8,700.00

ORDERED BY: **Mark Sanders**

RECEIVED :

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE 12/11/23		DATE NEEDED 01/16/24
CUSTOMER NAME VERSA PRESS for W.W. Norton & Company		
PERSON TO CONTACT Mark Sanders		
TITLE OF JOB Once Upon A Tome		
QUANTITY 10,000	NUMBER OF PAGES 256	NUMBER OF SIGNATURES 8 - 32's
SEQUENCE OF SIGNATURES 8 - 32's		
TRIM SIZE 4 1/2" X 7 1/4"	HEAD TRIM 1/8"	GUTTER TRIM 1/16"
PACKING INSTRUCTIONS ☒ CARTONS BY THE BINDERY ☐ CARTONS FURNISHED		
SPECIAL PACKING INSTRUCTIONS Score and fold covers. Perfect Bind with 3" cover flaps trimmed flush with thumb edge of front and back covers. * Pack 36 books per carton		
BODY STOCK 40# 400 PPI Natural Offset		
COVER STOCK 10 Pt. C1S MATTE LAMINATED		
DRILLING HOLE SIZE	SPACING	
FOLDING ☐ BY THE BINDERY ☒ BY OTHERS VERSA		
COVER SCORE	☐ 2 SIDES ☐ 4 SIDES (SIDE GLUE)	

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS



the Bindery
BROOKLYN PARK, MN 55445

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 36

DATE: 10/20/2023
TO: Angie Eichhorn
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q72327

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Once Upon A Time*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 4-1/2" x 7-1/4" (7-1/4" bind edge)
- Score and Fold covers
- bulk pack in cartons

Quantity: see below

You furnish: 1 8pp flush cover on 10pt C1S
128 sheets on 40# offset

- Text is furnished as folded signatures (8-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: 8,500 books \$0.89 per book
10,000 \$0.87

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

34
Books per Carton

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Product Qty Branch Name Contact Name Ship Method Ship Instructions

1-Book

SHIP TO	GARRELL MONTGOMERY		
SHIP FROM	5454 ANESSBURY DR		
SHIP TO	APT 510		
CITY	DALLAS	STATE TX	ZIP 75206
COUNTRY		Phone:	Ext:
Fax:	Dock Hours:		
Carrier Acct:			

Next Day Air

Phone:

Ext:

Fax:

Carrier Name: UPS

CarrierAcctNo: 131775

Dock Hours:

Payment Type: 3rd Party Bill

Location Instr:

Bill To Information	Forward Information

* Contact Cindy Sealf @ Versa Press for routing

Product Qty Branch Name Contact Name Ship Method Ship Instructions

Balance
Books

Shipping-W.W. NORTON &
COMPANY
C/O NATIONAL BOOK
COMPANY
800 KEYSTONE INDUSTRIAL
PARK
DUNMORE

PA

Common Carrier

18512

Phone: 800-233-4830

Ext:

Fax:

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours: 7 AM - 3 PM M-F

Payment Type: Collect

12/12/2023

2:37:49 PM

Bindery Work Order

Page: 1

Job No: J23-58651	Q23-66147	Status Group: 2350.3	Box No:	Qty / Stack:
Sales Rep: RR	Order Entry: RW	Planner: MS2	No of Boxes:	No. Stacks:
W.W. NORTON & COMPANY	2319		Books / Box:	Approx Maj. Sheets: 0
ONCE UPON A TOME			Max Box Wt: 33	Min. Sheets: 0
ISBN:	PO: P-70279		Label Box: 1 End & 1 Side	Top Sheets:
Reprint:	Due Date: 12/13/2023		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 4 1/2 x 7 1/4	Spine: 0.66		Max Pallet Ht: 48	
Trim Size (mm): Non-Standard	Spine (mm): 16.8		Recipe: 0	Recipe Name: None
Number Books: 10000			No Layers: 0	Toggle: 0
No64s: 0	No32s: 8	No18s: 0	Pattern: 0	Boxer Per Layer: 0
No16s: 0	No12s: 0	No8s: 0	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 10500	Min Run: 10500			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

TITLE: ONCE UPON A TOME
AUTHOR: DARKSHIRE, OLIVER
PUBLISHER: W.W. NORTON & COMPANY
PRINTED IN USA

PRINTING #01



(10) 01

BARCODE

EAN

CTN QTY: 36



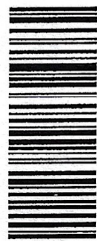
(30) 36

CTN WGT: Lbs.



(3401)

ISBN 13: 978-1-324-07478-6



(01)19781324074783

COVER PRICE: \$17.99USD



(9012Q) 1799 USD