

Purchase Order

Mittera Iowa
10776 Aurora Ave
Urbandale IA 50322
USA

Phone: 515-270-0402
Fax: 515-270-2528

PO Number: 117911

PO Date: 12/13/2023

Confirming:

Authorized By:

0

Terms: 15

FOB: Destination

Ship Via:

Supplier: 4056
The Bindery
8309 Brooklyn Blvd.
Brooklyn Park MN 55445
USA
Attention:
Phone: 763.201.2800
Fax:

Ship To:
Mittera Iowa
IA
Attention:
Phone:

Supplier Item Number					
Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
557.00		Outside Purchase	863.3500	Flat	863.35
0.00% Overs Allowed	uo/spurchbindf Job: 95056	Bindery - Per Flat (Manual Price)	863.35	Each	863.35 USD

Expected: 12/31/2023

WCT S1 Workbook

cut covers

gather signatures

perfect bind books (PUR layflat)

3-side trim to 8-1/2" x 11" (11" bind edge)

bulk pack in cartons

Quantity: 557 books all one version

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S

37 sheets on 60# offset

Text is furnished as folded signatures (4-16pp, 1-8pp, 1-2pp)

Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

Folded sigs must have closed spine (no z-folds)

To prevent additional charges, 2pp sigs should not fall at front or back of the book, and should be the same size as the rest of the sigs

Cover stock should have grain running parallel to spine to help prevent cracking

Covers furnished on press sheets for us to trim

Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind

Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"

UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply

Continued on next page...