

Purchase Order

Mittera Iowa
10776 Aurora Ave
Urbandale IA 50322
USA

Phone: 515-270-0402
Fax: 515-270-2528

PO Number: 117907
PO Date: 12/13/2023
Confirming: 0
Authorized By:

Terms: 15
FOB: Destination
Ship Via:

Supplier: 4056
The Bindery
8309 Brooklyn Blvd.
Brooklyn Park MN 55445
USA
Attention:
Phone: 763.201.2800
Fax:

Ship To:
Mittera Iowa
IA
Attention:
Phone:

Supplier Item Number

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
10,366.00		Outside Purchase	2,798.8200	Flat	2,798.82
0.00% Overs Allowed	uo/spurchbindf Job: 95046	Bindery - Per Flat (Manual Price)	2,798.82	Each	2,798.82 USD

Expected: 12/31/2023

RPT Session 2

cut covers
gather signatures
perfect bind books (PUR layflat)
3-side trim to 8-7/8" x 11" (11" bind edge)
bulk pack in cartons
Quantity: 10,366 books all one version
Mittera to furnish:
1 cover-wraparound for perfect binder on 10pt C1S
51 sheets on 60# offset
Text is furnished as folded signatures (6-16pp, 1-4pp, 1-2pp)
Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
Folded sigs must have closed spine (no z-folds)
To prevent additional charges, 2pp sigs should not fall at front or back of the book, and should be the same size as the rest of the sigs
Cover stock should have grain running parallel to spine to help prevent cracking
Covers furnished on press sheets for us to trim
Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
Sigs are furnished skid packed or in skid tubs
First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages
Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

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