

Date: 12/13/2023

## PURCHASE ORDER

74559MS

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
  
(5 Mi. North of Junction of  
Route 26 & Route 116)

To: **The Bindery**

**8309 Brooklyn Blvd**

**Brooklyn Park, MN 55445**

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
1200	Title: 1711/ GREAT ISRAEL SCAVENGER HUNT	0.68
(5% Maximum Over Run)	For: Behrman House Publishing - Follow enclosed specs	
(0% Maximum Under Run)	- 1200 Copies @ \$ 0.68 / Each (per quote) - Use 48" x 40", 4-Way - P-1 pallets  Send 2 sample books to Versa Press, Inc.  Ship signatures: 12/22/2023  The Bindery to Ship: 01/08/2024	

Job No: **J23-58450**

Total Price: **\$816.00**

ORDERED BY: **Mark Sanders**

RECEIVED :

**VERSA PRESS, INC.**

DATE

12/13/23

DATE NEEDED

01/08/24

VENDOR

**THE BINDERY**

QUOTE NUMBER

**Q72591**

ATTENTION

**ERIC FEUERSTEIN**

VERSA PRESS CONTACT

**MARK SANDERS**

TITLE

**Great Israel Scavenger Hunt**

PUBLISHER

**Behrman House Publishing**

RUN QUANTITY

**1,200**

TOTAL PAGES

**96**

TEXT TRIM SIZE

**10 7/8**

X

OBLONG

**YES****8 1/2**

NUMBER OF SIGNATURES

☐

32's

☐

24's

☐

18's

☐**6**

16's

☐

12's

☐

8's

☐

6's

☐

4's

☐

2's

HEAD TRIM

**1/8**

GUTTER TRIM

**1/4**

SEQUENCE OF SIGNATURES

**6-16'S**

TEXT STOCK

**60# Offset**

PPI

**436**

COVER STOCK

**10 Pt. C1S MATTE Laminated**

MATERIALS PROVIDED AS:

☐

Book Blocks (Trimmed Three Sides)

☒

Folded Ungathered Signatures

☐

Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐

Printed cover

☐

Dust Jacket

CASE STAMPING

☐

Stamped sample case

☐

Foil Color(s)

☐

Foil Stamp Die

☐

Deboss Die

☐

PDF file provided by Versa

☐

Smythe Sewn

☐

Side Sewn

☐

Adhesive Bound

☐

PUR glue

☐

Shrink Wrap (Convenient Pkgs)

☐

Bindery Board (Caliper)

☐

Flat Back (With Board Spine)

☐

Shrink Wrap (Individually)

☐

80# Matching End Sheets

☐

Reinforced End Sheet

☐

Shrink Wrap - Qty

☐

80# Special End Sheets

☐

Head &amp; Foot Bands

BINDING TYPE

☒

Perfect

☐

Otabind

☐

PUR glue

☐

Spiral Wire (Tin)

☐

Spiral Wire (Color)

☐

Double Wire-O (Color)

☐

GBC (color)

☐

Other

PACKING INSTRUCTIONS

☒

Cartons Supplied by Vendor

☐

Furnished cartons

☐

SPECIAL CARTON INSTRUCTIONS

Special Instructions

**Bind in sticker page between the last page and back cover.**

## Estimate



**DATE:** 11/16/2023  
**TO:** Hailie Johnson  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q72591

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Great Israel Scavenger Hunt*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 10-7/8" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

**Quantity:** **1,200 books all one version**

In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 12pt C1S  
48 sheets on 60# offset

1 sticker sheets on 100# gloss book/text

- Text is furnished as folded signatures (6-16pp, 1-2pp) (2pp is the sticker sheet)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- To prevent additional charges, 2pp sigs should not fall at front or back of the book, and should be the same size as the rest of the sigs
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

**Price:** \$0.68 per book

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Krista Kolstad**  
763-201-2715

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*