



74562EA

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric**

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

Total Price:	\$9,300.00
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RECEIVED :

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE 12/13/23		DATE NEEDED 1/29/24
CUSTOMER NAME VERSA PRESS for Astra Publishing House		
PERSON TO CONTACT Eric Anderson		
TITLE OF JOB Y/N		
QUANTITY 10,000	NUMBER OF PAGES 224	NUMBER OF SIGNATURES 7 - 32's
SEQUENCE OF SIGNATURES 1 - 7		
TRIM SIZE 5 1/2" x 8 1/4"	HEAD TRIM 1/8"	GUTTER TRIM 1/16"
PACKING INSTRUCTIONS <input checked="" type="checkbox"/> CARTONS BY THE BINDERY <input type="checkbox"/> CARTONS FURNISHED		
SPECIAL PACKING INSTRUCTIONS Score and fold covers. Perfect Bind with 4" cover flaps <u>Flush</u> on thumb edge of front and back covers.		
BODY STOCK 45# 400 PPI Natural		
COVER STOCK 10 Pt. C1S MATTE LAMINATED		
DRILLING HOLE SIZE	SPACING	
FOLDING <input type="checkbox"/> BY THE BINDERY <input checked="" type="checkbox"/> BY OTHERS VERSA		
COVER SCORE	<input type="checkbox"/> 2 SIDES <input type="checkbox"/> 4 SIDES (SIDE GLUE)	

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



DATE: 9/28/2023
TO: Ryan Riggins
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q71741R2

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Astra Publishing*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/4" (8-1/4" bind edge)
- Score and fold covers
- bulk pack in cartons

Quantity: see below

You furnish: 1 8pp flush cover on 10pt C1S
112 sheets on 45# offset

- Text is furnished as folded signatures (14-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:	2,500 books	\$1.13 per book
	3,500	\$1.06
	5,000	\$1.00
	7,500	\$0.96
	10,000	\$0.93
	12,500	\$0.92

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!