

73953MS

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

ORDERED BY: **Mark Sanders**

RECEIVED :

THE BINDERY BIND ORDER

TYPE OF BINDING: **OTABIND [X]**

Use this sheet or provide all information on your Purchase Order

DATE 11/02/2023		DATE NEEDED 12/14/2023
CUSTOMER NAME VERSA PRESS for Ascension Press		
PERSON TO CONTACT Mark Sanders		
TITLE OF JOB The Father		
QUANTITY 8000	NUMBER OF PAGES 160	NUMBER OF SIGNATURES 5 - 32'S
SEQUENCE OF SIGNATURES 5 - 32'S		
TRIM SIZE 5 1/2" x 8 1/2"	HEAD TRIM 1/8"	GUTTER GRIND-OFF 1/16"
PACKING INSTRUCTIONS <input checked="" type="checkbox"/> CARTONS BY THE BINDERY <input type="checkbox"/> CARTONS FURNISHED		
SPECIAL PACKING INSTRUCTIONS 		
BODY STOCK 60# 436 PPI OFFSET		
COVER STOCK 12 PT C1S - SPOT MATTE VARNISH LAMINATION		
DRILLING HOLE SIZE		SPACING
FOLDING <input type="checkbox"/> BY THE BINDERY <input checked="" type="checkbox"/> BY OTHERS VERSA		
COVER SCORE <input type="checkbox"/> 2 SIDES <input type="checkbox"/> 4 SIDES (SIDE GLUE)		

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS
--

Estimate



DATE: 8/28/2023
TO: Shelly Buttrum
Versa Press, Inc.

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

FROM: Eric Feuerstein

QUOTE: Q71678

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Heart Of The Father*

- cut covers
- gather signatures
- perfect bind books (Otabind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
80 sheets on 60# offset

- Text is furnished as folded signatures (5-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: 6,000 books \$0.34 per book
8,000 \$0.31
10,000 \$0.29

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

11/3/2023

1:13:51 PM

Bindery Work Order

Page: 1

JobNo: J23-57202	Q23-56413	Status Group: 2348.1	Box No:	Qty / Stack:
Sales Rep: BO	Order Entry: TS2	Planner: MS2	No of Boxes:	No. Stacks:
ASCENSION PRESS	1791		Books / Box:	Approx Maj. Sheets: 0
THE FATHER			Max Box Wt: 35	Min. Sheets: 0
ISBN:	PO: 083575		Label Box: 1 End	Top Sheets:
Reprint:	Due Date: 11/27/2023		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size : 5 1/2 x 8 1/2	Spine : 0.42		Max PalletHt: 55	
Trim Size (mm): Non-Standard	Spine (mm): 10.7		Recipe: 0	Recipe Name: None
Number Books: 8000			No Layers: 0	Toggle: 0
No64s: 0	No32s: 5	No18s: 0	Pattern: 0	Boxer Per Layer: 0
No16s: 0	No12s: 0	No8s: 0	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 8400	Min Run: 8400			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	8000	Common Carrier	8400	7600	USE LABEL FILE Ascension Press - Shipmonk - ASN Label



83575

83575

Shipmonk/Ascension Press

TITLE: THE FATHER

ISBN 13: 978-1-954882-35-5

CTN WGT: Lbs.

SKU: 9781954882355

QTY: --

Please send sample copies UPS Ground as follows:

Sample Qty	Contact/Address
1	Francesca Santelli 9721 14th st. Kenosha, WI 53144
1	Christy Olsen 606 S Cypress Ave Marshfield, WI 54449
1	Giulia Fini 4650 Links Village Dr Unit D502 Ponce Inlet, FL 32127
1	Elvina Wardjiman 4 Rollingview Drive Paoli, PA 19301
1	Jon Larson 3116 West 157th PL Overland Park, KS 66224
3	Jessica Walters 200 Parkridge Drive Perkasi, PA 18944

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>
Bound Books - Bal		ASCENSION PRESS SHIPMONK 6710 E. NORTH BELT ROAD		Common Carrier
		LAS VEGAS	NV	89165
	Phone: 954-787-3655		Ext:	Fax:
				Dock Hours:

Location Instr: Delivery Appointment Required; PLEASE CONTACT CINDY SCALF FOR ROUTING INSTRUCTIONS