

## 74297HG

To: **The Bindery**

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**8309 Brooklyn Blvd**

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**Brooklyn Park, MN 55445**

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Attn: **Eric Feuerstein**

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

ORDERED BY: **Howard Gerdomb**

RECEIVED :

**VERSA PRESS, INC.**

DATE

11/28/23

DATE NEEDED

01/12/24

VENDOR

**THE BINDERY**

QUOTE NUMBER

**Q71433**

ATTENTION

**ERIC FEUERSTEIN**

PERSON TO CONTACT

**HOWARD GERDOM**

TITLE

**Death In The City**

PUBLISHER

**Crossway Books**

RUN QUANTITY

**8000**

TOTAL PAGES

**160**

TEXT TRIM SIZE

**5 1/2**

X

OBLONG

**8 1/2**

NUMBER OF SIGNATURES

**5**

32's

24's

18's

16's

12's

8's

6's

4's

2's

HEAD TRIM

**1/8**

GUTTER TRIM

**1/16**

SEQUENCE OF SIGNATURES

**1 thru 5**

TEXT STOCK

**50# NATURAL OFFSET**

PPI

**400**

COVER STOCK

**10PT C1S with Matte Lamination & Foil Stamp - flat press sheets furn.**

MATERIALS PROVIDED AS:

☐

Book Blocks (Trimmed Three Sides)

☒

Folded Ungathered Signatures

☐

Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐

Printed cover

☐

Dust Jacket

CASE STAMPING

☐

Stamped sample case

☐

Foil Color(s)

☐

Foil Stamp Die

☐

Deboss Die

☐

PDF file provided by Versa

☐

Smythe Sewn

☐

Side Sewn

☐

Adhesive Bound

☐

PUR glue

☐

Shrink Wrap (Convenient Pkgs)

☐

Bindery Board (Caliper)

☐

Flat Back (With Board Spine)

☐

Shrink Wrap (Individually)

☐

80# Matching End Sheets

☐

Reinforced End Sheet

☐

Shrink Wrap - Qty

☐

80# Special End Sheets

☐

Head &amp; Foot Bands

BINDING TYPE

☒

Perfect

☐

Otabind

☒

PUR glue

☐

Spiral Wire (Tin)

☐

Spiral Wire (Color)

☐

Double Wire-O (Color)

☐

GBC (color)

☐

Other

PACKING INSTRUCTIONS

☒

Cartons Supplied by Vendor

☐

Furnished cartons

☐

SPECIAL CARTON INSTRUCTIONS

Special Instructions

**Cut covers, score & fold covers with 3-1/2" flaps, gather text sigs,  
 PUR Perfect Bind, 3-side trim to 5-1/2" x 8-1/2" ( 8-1/2" bind edge )  
 , bind with 1/16" overhang & pack 68 books per carton.  
 10% Max Overs & 0% Unders - NO CHIPPED CORNERS ON BOOKS.**

Estimate



theBindery  
INNOVATIVE FINISHING SOLUTIONS

DATE: 8/4/2023  
TO: Diane Morris  
Versa Press, Inc.  
FROM: Justine Carpenter  
QUOTE: Q71433

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: **Death In The City Repackage**

- cut covers
- Score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 6% extra materials for 8,000 – 9,000 / 3% for 10,000+

You furnish: 1 8pp flush cover on 10pt CIS  
80 sheets on 50# offset

- Text is furnished as folded signatures (5-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:	8,000 books	\$0.84 per book
	9,000	\$0.83
	10,000	\$0.82
	12,000	\$0.81

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

Eric Feuerstein  
763-201-2732

Scott Rooney  
763-201-2704

Jane Stire  
763-201-2735

Krista Kolstad  
763-201-2715

Mike Cress  
763-201-2725

Justine Carpenter  
763-201-2740

Finish With Us!