Date: 11/27/2023

PURCHASE ORDER

74256MS

VERSA PRESS, INC.

ORDERED BY: Mark Sanders

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric

QUANTITY	DESCRIPTION	UNIT PRICE	
750	Title: CHARLIE B AND ME	0.66	
5% Overrun	For: Amplify Publishing Group		
5% underrun	750 Copies @ \$ 0.66 / ea		
	- Ship per attached shipping instructions.		
	- use 48" x 40", 4-Way - P-1 pallets		
	Ship Class 65		
	Carton label(s) enclosed		
	Send 2 sample books to Versa Press, Inc.		
	Ship signatures: 12/19/2023		
	Delivery date: 01/05/2024		
,			
Job No:	J23-58373 Total Price:	\$495.00	

RECEIVED:

THE BINDERY BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: PERFECT [X]
Purchase Order OTABIND []

DATE 11/27/23	DATE NEEDED 01/05/2024		
CUSTOMER NAME		01,00,2021	
VERSA PRESS for Amp	olify Publishing Group		
PURCHASE ORDER NUMBER			
74256MS			
PERSON TO CONTACT			
MARK SANDERS			
TITLE OF JOB			
Charlie B And Me			
QUANTITY	NUMBER OF PAGES	NUMBER OF SIGNATURES	
750	48	1 - 16 & 1 - 32	
SEQUENCE OF SIGNATURES			
1 - 16 & 1 - 32			
TRIM SIZE	TRIMS		
5 1/2 x 8 1/4	1/8" Head, 1/	16" Gutter	
PACKING INSTRUCTIONS			
[x	CARTONS BY THE BINDE	RY CARTONS FURNISHI	ED
SPECIAL PACKING INSTRUCTIONS			
_			_
-			_
			_
BODY STOCK			
55# Offset 360 PPI			
COVER STOCK			
10 PT C1S			
DRILLING HOLE SIZE	SPACING		
FOLDING			
BY VERSA	☐ BY THE BINDERY	☐ BY OTHERS	
COVER SCORE			
	☐ 2 SIDES	☐ 4 SIDES (SIDE GLUE)	
		<u> </u>	
SIDE WIRE STITC			
DELIVERY OR PICK-UP INSTRUCTION	ONS		
			_

Estimate



8201 Brooklyn Blvd

Phone: 763.201.2800 Receiving Dock Doors 31 - 36

Brooklyn Park, MN 55445

DATE:

10/20/2023

TO:

Andy Guzman

Versa Press, Inc.

FROM:

Eric Feuerstein

QUOTE:

Q72329

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

Charlie B and Me

cut covers

gather signatures

• perfect bind books (PUR perfect bind)

• 3-side trim to 5-1/2" x 8-1/4" (8-1/4" bind edge)

· bulk pack in cartons.

Quantity:

see below

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S

24 sheets on 55# natural offset text

• Text is furnished as folded signatures (1-16pp,1-32pp)

Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

Folded sigs must have closed spine (no z-folds)

• Cover stock should have grain running parallel to spine to help prevent cracking

Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping:

FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

750 books \$0.66 per book 1,000 \$0.53 1,500 \$0.39

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Fric Feuerstein 763-201-2732

Scott Rooney 763-201-2704 Jane Stire 763-201-2735 Krista Kolstad 763-201-2715

Mike Cress 763-201-2725 Justine Carpenter 763-201-2740