

44982

Date: 10/17/2023

PURCHASE ORDER

73664TG

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery****8309 Brooklyn Blvd****Brooklyn Park, MN 55445**Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
4000	Title: SKILL WITH PEOPLE	0.19
(5% Maximum Over Run)	For: Les Giblin Llc	
	- Follow enclosed specs	
(5% Maximum Under Run)	- 4,000 Copies @ \$ 0.19 / Each (Quote Q72113)	
	- Ship per attached shipping instructions.	
	Use 48" x 40", 4-Way - P-1 pallets	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 11/07/2023	
	The Bindery to Ship: 11/21/2023	
HOLD UNTIL RELEASED BY VERSA PRESS, INC.		
Job No: J23-57188	Total Price: \$760.00	

ORDERED BY: **Tamara Gilbert**

RECEIVED :

Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 10/2/2023
TO: Shelly Buttrum
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q72113

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Skill With People*

- cut covers
- gather signatures
- perfect bind books
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: 4,000 books all one version

You furnish:

- 1 cover-wraparound for perfect binder on 10pt C1S
- 24 sheets on 50# offset
- Text is furnished as folded signatures (1-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: \$0.19 per book

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

THE BINDERY BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
PUR GLUE

DATE

10/17/2023

DATE NEEDED

11/21/2023

CUSTOMER NAME

VERSA PRESS for LES GIBLIN LLC

PURCHASE ORDER NUMBER

73664TG

PERSON TO CONTACT

Tamara Gilbert

TITLE OF JOB

SKILL WITH PEOPLE

QUANTITY

4,000

NUMBER OF PAGES

48

NUMBER OF SIGNATURES

1 - 32, 1 - 16

SEQUENCE OF SIGNATURES

1 - 16, 1 - 32

TRIM SIZE

5-1/2" X 8-1/2"

TRIMS

1/8" HEAD, 1/16" GUTTER

PACKING INSTRUCTIONS

☒ CARTONS BY THE BINDERY

☐ CARTONS FURNISHED

SPECIAL PACKING INSTRUCTIONS

NO COPY/TEXT ON SPINE IS BY DESIGN

HINGE SCORE

BODY STOCK

50# 520 PPI WHITE OFFSET

COVER STOCK

10PT C1S, GLOSS LAMINATED

DRILLING HOLE SIZE

SPACING

FOLDING

BY VERSA

☐ BY THE BINDERY

☐ BY OTHERS

COVER SCORE

☐ 2 SIDES

☐ 4 SIDES (SIDE GLUE)

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Standard Shipping Instructions

4516

LES GIBLIN LLC

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

HOLD UNTIL RELEASED
BY VERSA PRESS, INC.

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	False	True	False	True	
Bill Of Lading:	True	True	False	False	True	False	True	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
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All
Books

Warehouse Inventory Attn: Russ Raney
Cardinal Publishers Group
2402 N. Shadeland Ave., Suite A
Indianapolis, IN 46219
317-352-8200

Common Carrier

Carrier Name: 3rd Party to Carrier Acct No:

Fax:

Dock Hours:

Payment Type:

Location Instr: Contact Cindy Scalf at Versa Press for carrier info

Bill To Information

Forward Information

Versa Press, Inc.
1465 Spring Bay Rd.
East Peoria, IL 61611
(309) 822-8272

10/18/2023

9:32:26 AM

Bindery Work Order

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JobNo: J23-57188	Q23-65022	Status Group: 2344.3	Box No: No Box	Qty / Stack:
Sales Rep: BO	Order Entry: ST1	Planner: TG	No of Boxes:	No Stacks:
LES GIBLIN LLC	4516	Books / Box:	Approx	Maj. Sheets:
SKILL WITH PEOPLE		Max Box Wt: 40 lbs		Min. Sheets:
ISBN: 0961641606	PO:	Label Box: 1 End & 1 Side		Top Sheets:
Reprint: J22-02651	Due Date: 11/1/2023	Pallet Size: 48" x 40", 4-Way - P-1		
Trim Size : 5 1/2 x 8 1/2	Spine : 0.13	Max PalletHt: N/A		
Trim Size (mm): 139.7 X 215.9	Spine (mm): 3.3	Recipe: 0	Recipe Name: None	
Number Books: 4000		No Layers: 0	Toggle: 0	
No64s:	No32s: 1	Pattern: 0	Boxer-Per-Layer: 0	
No16s: 1	No12s:	Boxes Per Skid: 0		
No6s:	No8s: 0	Comments:		
Max Run: 4200	Min Run: 3800			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

LES GIBLIN LLC

978-0-9616416-0-3

SKILL WITH PEOPLE

QTY:

WT:

Lbs