

Date: 11/6/2023

# PURCHASE ORDER

73982MS

## VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

*(5 Mi. North of Junction of  
Route 26 & Route 116)*

To: **The Bindery**  
**8309 Brooklyn Blvd**  
**Brooklyn Park, MN 55445**

Attn: **Eric**

QUANTITY	DESCRIPTION	UNIT PRICE
1000	Title: ADIRONDACK FAIRY TALES	0.53
5% Overrun	For: Nancy Did It!	
5% underrun	1,000 Copies @ \$ 0.36 / ea	
	- Ship per attached shipping instructions.	
	- use 48" x 40", 4-Way - P-1 pallets	
	Ship Class 65	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 12/04/2023	
	Delivery date: 12/15/2023	

Job No: **J23-58014**

Total Price: **\$530.00**

ORDERED BY: **Mark Sanders**

RECEIVED :

# THE BINDERY BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**  
**OTABIND [ ]**

DATE **11/6/23** DATE NEEDED **12/15/2023**

CUSTOMER NAME  
**VERSA PRESS for Nancy Did It!**

PURCHASE ORDER NUMBER  
**73982MS**

PERSON TO CONTACT  
**MARK SANDERS**

TITLE OF JOB  
**Adirondack Fairy Tales**

QUANTITY **1,000** NUMBER OF PAGES **48** NUMBER OF SIGNATURES **1 - 16 & 1 - 32**

SEQUENCE OF SIGNATURES  
**1 - 16 & 1 - 32**

TRIM SIZE **5 1/2 X 8 1/2** TRIMS **1/8" Head, 1/16" Gutter**

PACKING INSTRUCTIONS  
 **CARTONS BY THE BINDERY**  **CARTONS FURNISHED**

SPECIAL PACKING INSTRUCTIONS

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BODY STOCK  
**55# Natural Offset 360 PPI**

COVER STOCK  
**12 PT C1S**

DRILLING HOLE SIZE \_\_\_\_\_ SPACING \_\_\_\_\_

FOLDING  
**BY VERSA**  **BY THE BINDERY**  **BY OTHERS**

COVER SCORE  **2 SIDES**  **4 SIDES (SIDE GLUE)**

**SIDE WIRE STITCH**

DELIVERY OR PICK-UP INSTRUCTIONS

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# Estimate



8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

**DATE:** 10/31/2023  
**TO:** Andy Guzman  
Versa Press, Inc.  
**FROM:** Eric Feuerstein  
**QUOTE:** Q72428

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Nancy Did It*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

**Quantity:** see below

**You furnish:** 1 cover-wraparound for perfect binder on 12pt C1S  
24 sheets on 55# natural offset text

- Text is furnished as folded signatures (1-16pp,1-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

<b>Price:</b>	500 books	\$0.94 per book
	1,000	\$0.53
	1,500	\$0.39

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Krista Kolstad**  
763-201-2715

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*