

73953MS

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

ORDERED BY: **Mark Sanders**

RECEIVED :

THE BINDERY BIND ORDER

TYPE OF BINDING: **OTABIND** [X]

Use this sheet or provide all information on your Purchase Order

DATE 11/02/2023		DATE NEEDED 12/14/2023
CUSTOMER NAME VERSA PRESS for Ascension Press		
PERSON TO CONTACT Mark Sanders		
TITLE OF JOB <i>The Father</i>		
QUANTITY 8000	NUMBER OF PAGES 160	NUMBER OF SIGNATURES 5 - 32'S
SEQUENCE OF SIGNATURES 5 - 32'S		
TRIM SIZE 5 1/2" x 8 1/2"	HEAD TRIM 1/8"	GUTTER GRIND-OFF 1/16"
PACKING INSTRUCTIONS <div style="display: flex; justify-content: space-around; align-items: center;"><input checked="" type="checkbox"/> CARTONS BY THE BINDERY<input type="checkbox"/> CARTONS FURNISHED</div>		
SPECIAL PACKING INSTRUCTIONS <hr/> <hr/> <hr/>		
BODY STOCK 60# 436 PPI OFFSET		
COVER STOCK 12 PT C1S - SPOT MATTE VARNISH LAMINATION		
DRILLING HOLE SIZE		SPACING
FOLDING <div style="display: flex; justify-content: space-around; align-items: center;"><input type="checkbox"/> BY THE BINDERY<input checked="" type="checkbox"/> BY OTHERS VERSA</div>		
COVER SCORE <div style="display: flex; justify-content: space-around; align-items: center;"><input type="checkbox"/> 2 SIDES<input type="checkbox"/> 4 SIDES (SIDE GLUE)</div>		

☐ **SIDE WIRE STITCH**

DELIVERY OR PICK-UP INSTRUCTIONS <hr/> <hr/> <hr/>

Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 8/28/2023
TO: Shelly Buttrum
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q71678

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Heart Of The Father*

- cut covers
- gather signatures
- perfect bind books (Otabind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
80 sheets on 60# offset

- Text is furnished as folded signatures (5-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

6,000 books	\$0.34 per book
8,000	\$0.31
10,000	\$0.29

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!