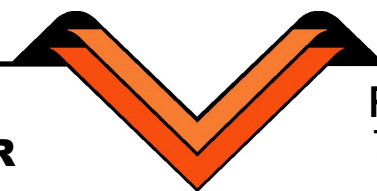


Date: 10/27/2023

Rev: 10/30/2023 7:30:00 AM

PURCHASE ORDER

REVISED
73859MS



VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

*(5 Mi. North of Junction of
Route 26 & Route 116)*

To: The Bindery
8309 Brooklyn Blvd
Brooklyn Park, MN 55445

Attn: Eric

QUANTITY	DESCRIPTION	UNIT PRICE
8000	Title: TEMPTATION	0.15
5% Overrun	For: Life Sentence Publishing	
5% underrun	8,000 Copies @ \$ 0.15 / ea	
	- Ship per attached shipping instructions.	
	- use 48" x 40", 4-Way - P-1 pallets	
	Ship Class 65	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 11/21/2023	
	Delivery date: 12/06/2023	

Job No: **J23-57603**

Total Price: **\$1,200.00**

ORDERED BY: **Mark Sanders**

RECEIVED :

THE BINDERY BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE **10/27/23** DATE NEEDED **12/06/2023**

CUSTOMER NAME
VERSA PRESS for Life Sentence Publishing

PURCHASE ORDER NUMBER
73859MS

PERSON TO CONTACT
MARK SANDERS

TITLE OF JOB
Temptation

QUANTITY **8,000** NUMBER OF PAGES **40** NUMBER OF SIGNATURES **1 - 8 & 1 - 32**

SEQUENCE OF SIGNATURES
1 - 8 & 1 - 32

TRIM SIZE **5 X 8** TRIMS **1/4" Head, 1/16" Gutter**

PACKING INSTRUCTIONS
 CARTONS BY THE BINDERY **CARTONS FURNISHED**

SPECIAL PACKING INSTRUCTIONS

BODY STOCK
45# Offset 400 PPI

COVER STOCK
10 PT C1S

DRILLING HOLE SIZE SPACING

FOLDING
BY VERSA **BY THE BINDERY** **BY OTHERS**

COVER SCORE
 2 SIDES **4 SIDES (SIDE GLUE)**

SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



the Bindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 10/13/2023
TO: Lisa Poole
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q72268

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31-36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Temptation*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5" x 8" (8" bind edge)
- bulk pack in cartons

Quantity: 8,000 books all one version

You furnish:

- 1 cover-wraparound for perfect binder on 10pt C1S
- 20 sheets on 45# offset
- Text is furnished as folded signatures (1-32pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: \$0.15 per book

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!