

Date: 10/30/2023

Rev: 10/31/2023 8:45:00 AM

PURCHASE ORDER

REVISED
73875MS



VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

*(5 Mi. North of Junction of
Route 26 & Route 116)*

To: **The Bindery**
8309 Brooklyn Blvd
Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
900	Title: 977842 / PIANO PRELUDE SERIES - VOL 11	2.49
3% overs	For: Concordia Publishing House	
NO UNDERS	- Follow enclosed specs	
	- 900 Copies @ \$ 2.49 / each	
	- Use 48" x 40", 4-Way - P-1 Pallet(s)	
	- Ship per attached shipping instructions.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Customer Supplied Covers	
	Ship signatures: 11/22/2023	
	The Bindery to ship: 12/05/2023	

Job No: **J23-57663**

Total Price: **\$2,241.00**

ORDERED BY: **Mark Sanders**

RECEIVED :

VERSA PRESS, INC.



DATE 10/30/23 DATE NEEDED 12/05/23

VENDOR **THE BINDERY**
 ATTENTION **ERIC FEUERSTEIN**

QUOTE NUMBER **Q70365R1**
 VERSA PRESS CONTACT **MARK Sanders**

TITLE **977842/PIANO PRELUDE SERIES- VOL 11**
 PUBLISHER **CONCORDIA PUBLISHING HOUSE**

RUN QUANTITY 900 TOTAL PAGES 120 TEXT TRIM SIZE 9 X 12 OBLONG **NO**
 NUMBER OF SIGNATURES
 32's 24's **6** 18's 16's **1** 12's 8's 6's 4's 2's
 HEAD TRIM 1/4 GUTTER TRIM 1/4 SEQUENCE OF SIGNATURES 1-18, 1-12, 5 18's

TEXT STOCK **70 # White Offset** PPI **384**

COVER STOCK **CUSTOMER SUPPLIED COVERS**

MATERIALS PROVIDED AS:
 Book Blocks (Trimmed Three Sides) **X** Folded Ungathered Signatures Flat sheets to fold at vendor

CASE COVER CLOTH _____ FINISH _____
 SPINE OF 3 PIECE CASE _____ FINISH _____
 Printed cover Dust Jacket

CASE STAMPING
 Stamped sample case Foil Color(s) _____
 Foil Stamp Die _____
 Deboss Die _____ PDF file provided by Versa
 Smythe Sewn Side Sewn Adhesive Bound PUR glue Shrink Wrap (Convenient Pkgs)
 Bindery Board (Caliper) Flat Back (With Board Spine) **X** Shrink Wrap (Individually)
 80# Matching End Sheets Reinforced End Sheet Shrink Wrap - Qty
 80# Special End Sheets _____
 Head & Foot Bands _____

BINDING TYPE
 Perfect Otabind PUR glue
 Spiral Wire (Tin) Spiral Wire (Color) _____
 Double Wire-O (Color) _____ GBC (color) _____
 X Other **SEMI-CONCEALED WIRE-O BLACK**

PACKING INSTRUCTIONS **X** Cartons Supplied by Vendor Furnished cartons SPECIAL CARTON INSTUCTIONS

Special Instructions
INSERT 1 PIECE OF 8 3/4" X 12 CHIPBOARD (SUPPLIED BY VERSA) BETWEEN FRONT COVER AND 1ST PAGE OF TEXT. THEN SHRINK WRAP INDIVIDUALLY. NOTE CUSTOMER SUPPLIED COVERS SHIPPED DIRECTLY TO YOU.

Wire O bund

Estimate



the Bindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 5/1/2023
TO: Hailie Johnson
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q70365R1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

- Project: **Piano Prelue Series Vol 11**
- gather signatures and covers
 - 4-side trim to 9" x 12" (12" spine)
 - add Covers at WL
 - punch holes for binding
 - bind with a semi-concealed standard color wire loop (Wire-O) binding on the 12" edge
 - **shrinkwrap finished books individually**
 - bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 3% extra materials

- You furnish:
- 1 covers-wrap semi-concealed on 18pt c1s
 - 60 sheets on 70# offset
 - Text is furnished as folded signatures (6-18pp, 1-12pp)
 - Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
 - Folded sigs must have closed spine (no z-folds)
 - Heavy paper (>5pt) must have grain parallel to the spine
 - Covers furnished trimmed to final size
 - Covers are furnished appropriately scored and folded backwards on the punch score
 - All materials are flat (ie no foldouts, perms, reinforcing, tabs, etc)

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: 750 books \$2.60 per book
 900 \times \$2.49 = 2241

- Prices include cartons
- If you wish to have slipsheets between finished books please furnish them and add \$0.07 per book to the above pricing.
- If you want us to fold the covers backward on the punch score extra charges will apply.

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725
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Finish With Us!