

Date: **10/3/2023**

PURCHASE ORDER

73437EA

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
4000 (3% Maximum Over Run (3% Maximum Under Run)	Title: 50 STATES ACTIVITY BOOK For: Quarto Group - Follow enclosed specs - 4,000 Copies @ \$ 0.41/each (per Quote Q71942R2) - Ship per attached shipping instructions provided with materials Use 48" x 40", 4-Way - P-25 pallets Carton label(s) enclosed with materials. Send 2 sample books to Versa Press, Inc. Ship signatures: 10/20/23 The Bindery to Ship: 11/3/23	0.41
Job No:	J23-56927	Total Price: \$1,640.00

ORDERED BY: **Eric Anderson**

RECEIVED :

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE		DATE NEEDED	
10/3/23		11/3/23	
CUSTOMER NAME			
VERSA PRESS for Quarto Group			
PERSON TO CONTACT			
Eric Anderson			
TITLE OF JOB			
50 States Activity Book			
QUANTITY	NUMBER OF PAGES		NUMBER OF SIGNATURES
4000	32 2 - 16's, 1 - sticker sheet, 1 - map		
SEQUENCE OF SIGNATURES			
1 - 16, 1 - 16, Sticker sheet, Folded map.			
TRIM SIZE	HEAD TRIM	GUTTER TRIM	
8 3/4" X 12"	1/4"	1/8"	
PACKING INSTRUCTIONS			
<input checked="" type="checkbox"/> CARTONS BY THE BINDERY <input type="checkbox"/> CARTONS FURNISHED			
SPECIAL PACKING INSTRUCTIONS			
Bind in supplied folded perforated map (J23-01480) in back of book and one page sticker sheet			
(J23-01479) in back of book in front of map. 2000 books shrink wrap in 2's and pack 20 books			
per carton. Balance of books No shrink wrap and pack 50 books per carton.			
Sticker sheets supplied 10" X 13". Folded map supplied 8 5/8" X 12 1/8"			
BODY STOCK			
80# 350 PPI White Offset			
COVER STOCK			
12 Pt. C1S MATTE LAMINATED			
DRILLING HOLE SIZE		SPACING	
FOLDING			
<input type="checkbox"/> BY THE BINDERY <input checked="" type="checkbox"/> BY OTHERS VERSA			
COVER SCORE			
<input type="checkbox"/> 2 SIDES <input type="checkbox"/> 4 SIDES (SIDE GLUE)			

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



the Bindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 9/19/2023
TO: Carri Kober
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q71942R2

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Home Depot Books*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8-3/4" x 12" (12" bind edge)
- shrinkwrap finished books 2 per package
- bulk pack in cartons

Quantity: see below

You furnish:

- 1 cover-wraparound for perfect binder on 12pt C1S
- 16 sheets on 80# offset
- 1 folded map on 80# offset
- 1 sticker sheets on 80# offset
- Text is furnished as folded signatures (2-16pp, 1-8pp, 1-2pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- To prevent additional charges, 2pp sigs should not fall at front or back of the book, and should be the same size as the rest of the sigs
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

2,000 books	\$0.55 per book
3,870	\$0.42
5,870	\$0.37
3,000	\$0.46
4,000	\$0.41

- Prices do not include cartons.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Product Qty Branch Name Contact Name Ship Method Ship Instructions
 2,000 Books Shipping-HACHETTE BOOK GROUP Office Depot Common Carrier MUST USE XPO LOGISTICS
 Attn: Office Depot RECEIVING-QUAY SIDE PUBL. GRP.
 121 N. ENTERPRISE ROAD
 LEBANON IN 46052
 Phone: 765-483-8625 Ext: Fax:
 Carrier Name: XPO LOGISTICS CarrierAcctNo: Dock Hours: 7 AM - 2:30 PM M-F
 Payment Type: 3rd Party Bill to - m; ang
 Location Instr: Delivery Appointment Required;

Bill To Information	Forward Information
Versa Press, Inc. 1465 Spring Bay Rd. East Peoria, IL 61611 (309) 822-8272	

Product Qty Branch Name Contact Name Ship Method Ship Instructions
 Balance of Books Shipping-HACHETTE BOOK GROUP Common Carrier MUST USE XPO LOGISTICS
 RECEIVING-QUAY SIDE PUBL. GRP.
 121 N. ENTERPRISE ROAD
 LEBANON IN 46052
 Phone: 765-483-8625 Ext: Fax:
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Product Qty Branch Name Contact Name Ship Method Ship Instructions

Sample Books

5

Beth Sweeney
Quarto Children's Books
1 Triptych Place
2nd Floor
London SE1 9BL
United Kingdom
Tel: +44 207 812 8623

Ship Cheapest Way
Value - \$14.30

Phone:

Fax:

Carrier Name: UPS

Payment Type: PrePaid

Dock Hours:

Location Instr:

Bill To Information

Forward Information

10/11/2023

8:39:23 AM

Bindery Work Order

Page: 1

JobNo: J23-56927	Q23-64294	Status Group: 2341.4	Box No: No Box	Qty / Stack:
Sales Rep: TF	Order Entry: TS2	Planner: EA	No of Boxes:	No. Stacks:
QUARTO GROUP	5891		Books / Box:	Approx. Maj. Sheets:
50 STATES ACTIVITY BOOK			Max Box Wt: 35 lbs	Min. Sheets:
ISBN:	PO:		Label Box: 1 End & 1 Side	Top Sheets:
Reprint:	Due Date: 10/12/2023		Pallet Size: 48" x 40", 4-Way - P-25	
Trim Size: 8.75 x 12 ^{7/8}	Spine: 0.14		Max PalletHt: 52"	
Trim Size (mm): Non-Standard	Spine (mm): 3.6		Recipe: 0	Recipe Name: None
Number Books: 4000			No Layers: 0	Toggle: 0
No64s:	No32s:	No18s:	Pattern: 0	Boxer Per Layer: 0
No16s: 2	No12s:	No8s: 0	Boxes Per Skid: 0	
No6s:			Comments:	
Max Run: 4120	Min Run: 3880			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

TITLE: 50 STATES ACTIVITY BOOK

AUTHOR: BALKIN, GABRIELLE

PUBLISHER: WIDE EYED EDITIONS

PRINTED IN USA

QUARTO PUBLISHING GROUP USA INC.

ATTN: OFFICE DEPOT STOCK

CTN QTY: 20



(30) 20

CTN WGT: Lbs.



(3401)

ISBN 13: 978-1-84780-862-2



(01)19781847808629

COVER PRICE: \$11.99 USD



(9012Q) 1199 USD

2,000 Books Shrinkwrapped in sets of 2

Office Depot Carton Label

Use this label for these cartons

TITLE: 50 STATES ACTIVITY BOOK

AUTHOR: BALKIN, GABRIELLE

PUBLISHER: WIDE EYED EDITIONS

PRINTED IN USA

QUARTO PUBLISHING GROUP USA INC.

CTN QTY: 50



(30) 50

CTN WGT: Lbs.



(3401)

ISBN 13: 978-1-84780-862-2



(01)9781847808629

COVER PRICE: \$11.99 USD



(9012Q) 1199 USD

Balance of Books

NO Shrinkwrap

Use this carton label for these cartons