

VERSA PRESS, INC.

Rev. 8/24/21

DATE 09/27/23 DATE NEEDED 11/02/23

VENDOR THE BINDERY

ATTENTION ERIC FEUERSTEIN

QUOTE NUMBER Q71864

VERSA PRESS CONTACT KELLI GATTON

TITLE MAXIMILLION KOLBE

PUBLISHER SOPHIA INSTITUTE PRESS

RUN QUANTITY 1,500 TOTAL PAGES 54 TEXT TRIM SIZE 9 X 12 OBLONG NO

NUMBER OF SIGNATURES 32's 24's 3 18's 16's 12's 8's 6's 4's 2's

HEAD TRIM 5/8 GUTTER TRIM 1/4 SEQUENCE OF SIGNATURES 3-18'S

TEXT STOCK 70 # COATED MATTE PPI 512

COVER STOCK 12 Pt. C1S Gloss Laminated

MATERIALS PROVIDED AS: Book Blocks (Trimmed Three Sides) X Folded Ungathered Signatures Flat sheets to fold at vendor

CASE COVER CLOTH FINISH

SPINE OF 3 PIECE CASE FINISH

Printed cover Dust Jacket

CASE STAMPING

Stamped sample case Foil Color(s)

Foil Stamp Die

Deboss Die PDF file provided by Versa

Smythe Sewn Side Sewn Adhesive Bound PUR glue Shrink Wrap (Convenient Pkgs)

Bindery Board (Caliper) Flat Back (With Board Spine) Shrink Wrap (Individually)

80# Matching End Sheets Reinforced End Sheet Shrink Wrap - Qty

80# Special End Sheets

Head & Foot Bands

BINDING TYPE

X Perfect Otabind X PUR glue

Spiral Wire (Tin) Spiral Wire (Color)

Double Wire-O (Color) GBC (color)

Other

PACKING INSTRUCTIONS X Cartons Supplied by Vendor Furnished cartons SPECIAL CARTON INSTRUCTIONS

Special Instructions

Estimate



DATE: 9/11/2023
TO: Denise Fandel
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q71864

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31-36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Maximillion*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 12" (12" bind edge)
- bulk pack in cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
27 sheets on 70# offset

- Text is furnished as folded signatures (3-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:	750 books	\$0.68 per book
	1,000	\$0.54
	1,500	\$0.40
	2,000	\$0.34

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Standard Shipping Instructions

594

SOPHIA INSTITUTE PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

**HOLD UNTIL RELEASED
BY VERSA PRESS, INC.**

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	False	True	False	True	
Bill Of Lading:	True	False	False	False	True	False	True	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
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All Books

Shipping-SOPHIA INSTITUTE
PRESS

Unassigned

Common Carrier

18 CELINA AVE, UNIT #1

DOCK #3

NASHUA

NH

03063

Phone: 603-641-9344

Ext:

Fax:

Carrier Name:

CarrierAcctNo:

Dock Hours:

Payment Type

3rd Party Bill to -
Contact Cindy Scalf @ Versa Press for carrier

Location Instr:

Bill To Information

Versa Press, Inc.
1465 Spring Bay Rd.
East Peoria, IL 61611
(309) 822-8272

Forward Information

9/28/2023

9:36:18 AM

Bindery Work Order

Page: 1

Job No: J23-56893 Q23-64031 Status Group: 2341.3		Box No: No Box	Qty / Stack:
Sales Rep: TF Order Entry: BD Planner: KG1		No of Boxes:	No. Stacks:
SOPHIA INSTITUTE PRESS 594		Books / Box:	Approx Maj. Sheets:
MAXIMILLIAN KOLBE		Max Box Wt: 40 lbs	Min. Sheets:
ISBN: PO: 1421-6007-0803s (3rd printing)		Label Box: 1 End	Top Sheets:
Reprint: J22-03319 Due Date: 10/11/2023		Pallet Size: 42" x 36", 2-Way - P-9	
Trim Size: 9 x 12 Spine: 0.15		Max Pallet Ht: 46"	
Trim Size (mm): Non-Standard Spine (mm): 3.8		Recipe: 0	Recipe Name: None
Number Books: 1500		No Layers: 0	Toggle: 0
No64s: No32s: No18s: 3		Pattern: 0	Boxer Per Layer: 0
No16s: No12s: 0 No8s: 0		Boxes Per Skid: 0	
No6s: 0		Comments:	
Max Run: 1575 Min Run: 1425			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

SOPHIA INSTITUTE MAXIMILLIAN KOLBE

ISBN: 978-1-64413-080-3



9781644130803

14.95



PO: 1421-6007-0803s (3rd p

QTY:

WT: Lbs.